RED WING HASSLEFREE
Safety Footwear Catalog

Within this catalog you will find detailed product information and everything you need to confidently select Red Wing as your safety footwear partner.

This PDF utilizes hot-links to make navigation quick and easy. Simply go to the Table of Contents page and click on the section you would like to view. Once there, you can click on the "Return to Table of Contents" button, located at the bottom of each page, if you would like to browse for another item. If you are interested in a specific style number, hot-links have also been added to the index page for your convenience.

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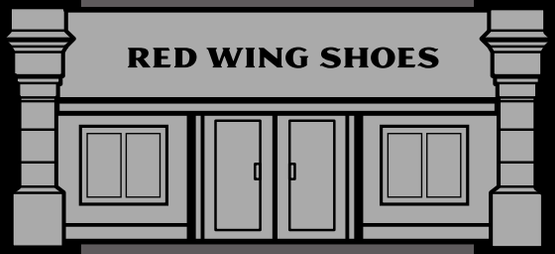
HassleFree®

SAFETY FOOTWEAR PROGRAM

OVER 250 INDUSTRY-
SPECIFIC PURPOSE-BUILT
FOOTWEAR STYLES

OVER 170 MOBILE
SHOE STORES



OVER 1,500 NATIONWIDE
RETAIL LOCATIONS

2014

WORK IS
OUR WORK.

RED WING SHOES®

RED WING
SHOES®
WORK IS
OUR WORK.™
With over 100 years of experience making work boots and shoes, Red Wing Shoes is your trusted source for high quality, stylish footwear with the fit, features and services you demand. One pair at a time, one customer at a time, we've earned our reputation for quality and integrity. From the ground up, we've proven ourselves on the job.

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Product Pages

Oxford/Chukka

Athletic/Hiker

Traditional (6-8-9-inch)

Logger/Lineman

Pull-On

Metatarsal Guard

Women's
- Women's Specific Fit
- Men's Styles in Women's Sizes

Electro-Static Dissipative
- Safety Toe
- Soft Toe

Puncture Resistant

Non-Metallic

Uniform/Tactical
- Safety Toe
- Soft Toe
- Electro-Static Dissipative Soft Toe

US Manufactured

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HassleFree®
SAFETY FOOTWEAR PROGRAM

SELECTION > SERVICE > CONVENIENCE

Our dedicated, professional, full-service staff is ready to help you and your employees with all your footwear needs. No more headaches for you. We take pride in our ability to offer a solution-driven footwear program to our customers.

We understand that providing a quality product is only half the value of partnership—which is why we are dedicated to providing a comprehensive safety footwear program. From administrative support, through product selection, a wide distribution network, and one of the most comprehensive limited warranties in the industry—our focus is on helping you keep your employees safe. (See page 136 for details.)

Support that puts your needs first:

- HassleFree® personal service from program administration to employee purchase.
- Billing, reporting, and invoicing services tailored to meet the specific needs of all employees and locations.
- We can provide a comprehensive National Account program for those companies with multiple facilities or a locally-managed account through your neighborhood Red Wing retailer.
- We also offer a customized mail-order program for fast, easy delivery of shoes to your employees.

Unbeatable range of product, size and price:

- Three brands that offer solutions for all your footwear needs, including the premium Red Wing® brand, the Irish Setter Work and WORX® brands.

- We satisfy those "hard-to-fit" employees with industry-specific, purpose-built styles and a truly comprehensive range of sizes and widths.
- Over 250 industry-specific, purpose-built designs
- Incentive pricing structures designed to offer the most competitive prices available to preferred accounts.
- **All safety toe footwear is ASTM F2413-11 approved.**

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ONE OF THE MOST EXTENSIVE DISTRIBUTION NETWORKS IN THE INDUSTRY.

Over 1,500 RETAIL LOCATIONS and 170 MOBILE SHOE STORES.

Retail stores for most locations

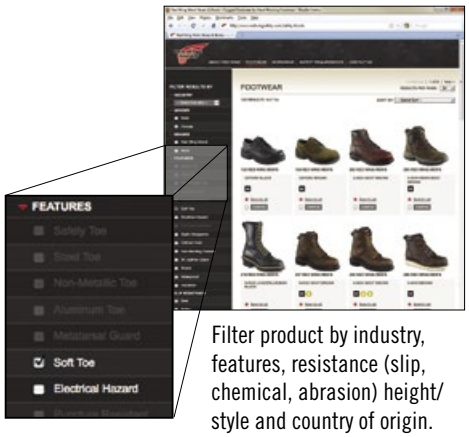
- Local service from over 440 Red Wing Stores / Industrial Centers
- Over 1,000 authorized Red Wing retailers for a national presence your employees will find convenient.
- In-plant Red Wing Store (available where applicable).
- National retail presence means convenience for your employees wherever they are located. (Visit redwingsafety.com and click on the "Store Locator" to find the participating Red Wing dealer near you).
- Personal service by sales people trained to match your employees to the right fit, task, and price.
- Our Industrial Centers stand ready to provide an extensive selection of safety footwear from Industrial Warehouse Showrooms, as well as act as a base from which our on-site Mobile Shoe Store services originate.

Mobile Shoe Stores for everywhere else

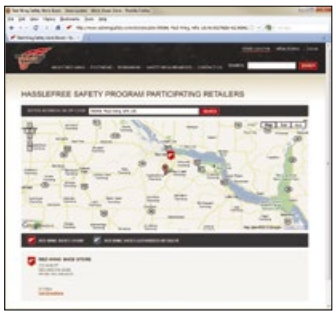
- We have over 170 Mobile Shoe Stores nationwide ready to bring our store to your company's doorstep.
- Each Mobile Shoe Store is staffed by a Red Wing Certified Fit Specialist, who will ensure the right product and the right fit.
- We customize our Mobile Shoe Store inventory to meet the demands of your workplace environment. Mobile Shoe Stores are stocked with premium footwear by Red Wing®, Irish Setter Work and WORX®.
- For information about our Mobile Shoe Stores, call 1.888.873.5546.

See us online at REDWINGSAFETY.COM

More tools, full product listings and improved access to Red Wing team members from anywhere with an internet connection.



Filter product by industry, features, resistance (slip, chemical, abrasion) height/ style and country of origin.



Store Locator lets you find the participating Red Wing Shoes retail outlet nearest you. www.redwingsafety.com/storelocator

[Customer web portals coming soon | online ordering | account management | reports]

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RED WING Safety Footwear

Over 25 DEDICATED MANAGERS throughout the UNITED STATES and CANADA

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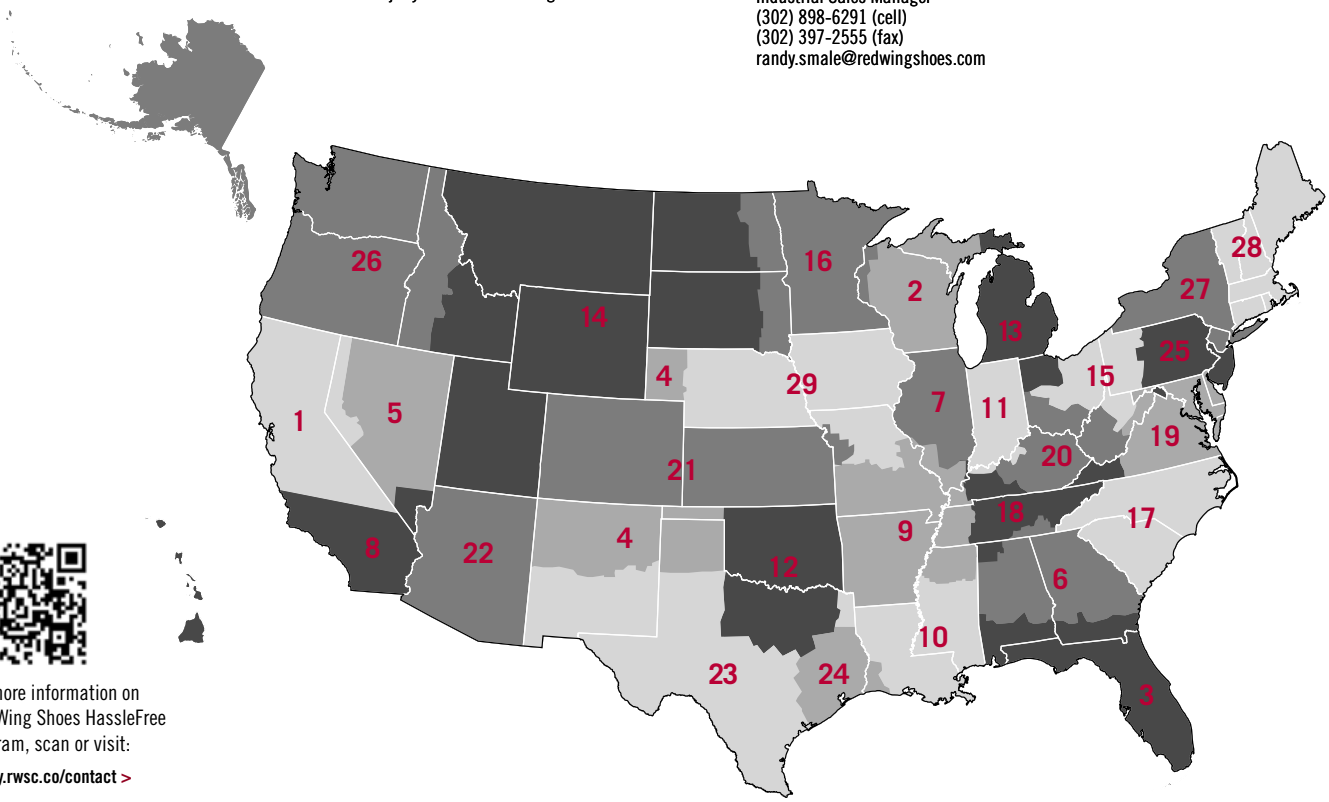

For more information on Red Wing Shoes HassleFree Program, scan or visit:

safety.rwsc.co/contact >

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RED WING Safety Footwear and Protective Workwear

GLOBAL PPE SOLUTIONS available anywhere in the world

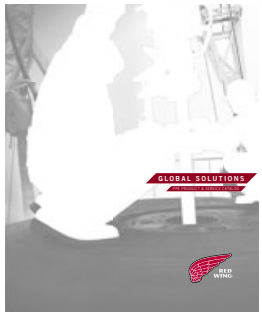
Premium Red Wing Product (Workwear / Footwear / Accessories) → **Superior Customer Service** → **Global Distribution** → **GLOBAL SOLUTIONS**

Red Wing's ability to provide global solutions offers advantages you won't find with other companies:

- Global reach allows us to provide you with purpose-built product and superior customer service wherever you might be—from Africa, Asia, and Australia to the Americas, Europe and Russia.
- Total body protection for even the most extreme environments—workwear, footwear and accessories. Red Wing offers over 450 purpose-built styles and also has custom solutions available for customers with special requirements.
- Compliance with global safety standards: EN ISO and NFPA for flame-resistant workwear and ASTM, EN ISO for footwear. Many products also comply with Australian, Singapore, CSA and Brazilian standards.
- Many Red Wing footwear styles meet multiple, global safety standards, making it easy for safety managers to source footwear for employees in multiple locations around the world.
- Local Red Wing Global Solutions Experts for personal service and support.
- Regional and local service from an extensive global network of long-standing Red Wing distribution partners in over 100 countires—most offer substantial footwear and workwear inventory so your employees can find the fit and features they require without extensive wait time.
- Red Wing has strategically located offices/distribution hubs in Red Wing, MN, Houston, TX, United Arab Emirates, Scotland, the Netherlands, Norway and Moscow to help ensure timely product delivery.

International Safety

For those in need of a global PPE solution, Red Wing Global Solutions Experts stand ready.



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2014 Global Solutions: PPE Product and Service Catalog

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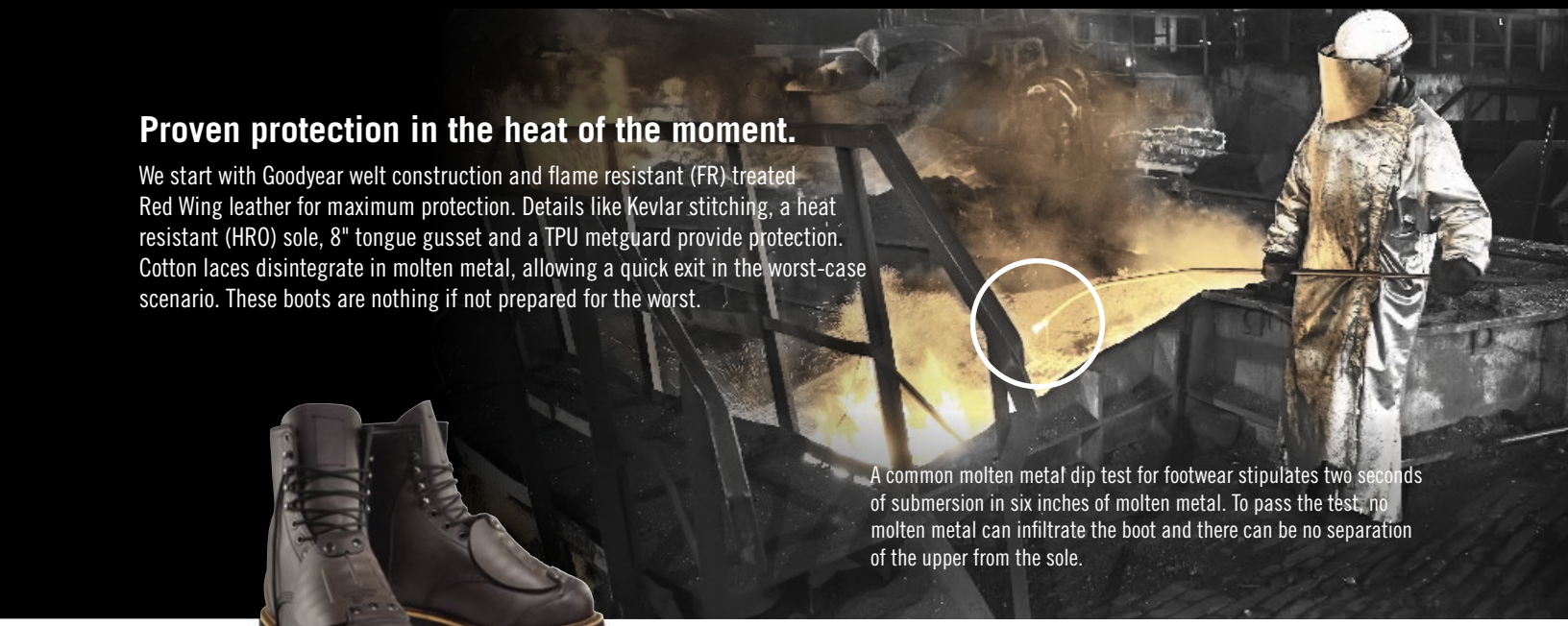
Proven protection in the heat of the moment.

We start with Goodyear welt construction and flame resistant (FR) treated Red Wing leather for maximum protection. Details like Kevlar stitching, a heat resistant (HRO) sole, 8" tongue gusset and a TPU metguard provide protection. Cotton laces disintegrate in molten metal, allowing a quick exit in the worst-case scenario. These boots are nothing if not prepared for the worst.



A common molten metal dip test for footwear stipulates two seconds of submersion in six inches of molten metal. To pass the test, no molten metal can infiltrate the boot and there can be no separation of the upper from the sole.

Style 4492
Page 79

Think Comfort Outside the Box.

These boots are engineered so you can be light and fast on your feet, with comfort and durability provided by handsewn opanka construction. Tough Red Wing leather, abrasion-resistant ForceGuard™ toe bumpers and an enlarged, oblique toe provide all-day protection, while airmesh ankle panels ensure lightweight breathability. Tough polyurethane insole and midsole with rubber outsole add strength and flexibility. And the versatile, non-marking sole with moderate tread pattern is meant to go anywhere. These boots are a perfect fit for light-duty work, manufacturing and warehousing occupations.

Opanka construction provides increased flexibility and out-of-the-box comfort.

Style 2294
Page 42

Available in an 8-inch height
Style 4493, Page 51

IRISH SETTER WORK New Products

Western Work Style

Work boots don't have to lack style. They also don't have to be heavy. With RPM technology, a composite material that significantly reduces weight, these boots are engineered for stability, strength and comfort—without the extra weight.

Hard Core Cold

Cold, wet feet are productivity killers. With Thermal Boost™ technology providing an insulation buffer between feet and cold surfaces, these Pac boots are perfect for those working in extreme cold or wet environments.

Going the Extra Mile

Thoughtful design, great flexibility and aggressive soles go a long way to making general duty jobs a whole lot easier. Lightweight materials, superior ArmaTec™ toe protection and StableFlex® construction make these oxfords an ideal choice for light-duty work.

Style 83910
Page 65

Style 83912
Page 68

Style 89004
Page 72

Style 83102
Page 20

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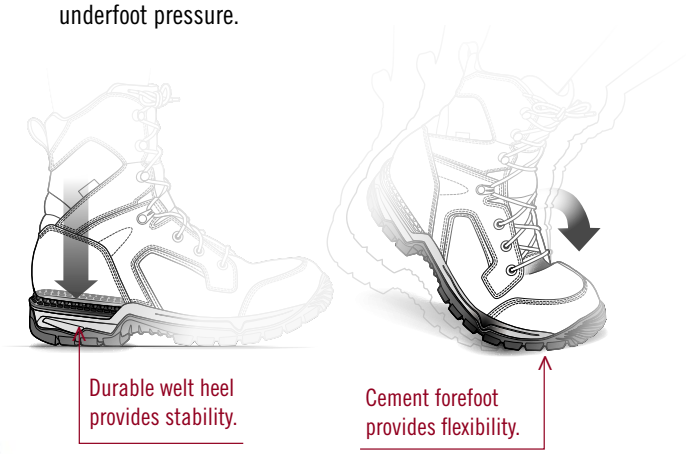
Red Wing FlexForce™ technology combines increased flexibility in the forefoot with a stable platform in the heel. A superior dual-construction process incorporates a welted heel for extra stability, with flexible cement construction in the forefoot for added cushion and a comfortable fit. Elements from our exclusive DynaForce® insole are built in to reduce underfoot pressure.



LOOK FOR THESE STYLES WITH FLEXFORCE™ TECHNOLOGY

Style 2401
Page 43

Style 2409
Page 54

Style 4448
Page 68

Excellence through innovation and technology

Leading-edge technologies are built into Red Wing boots to protect workers from occupational hazards and enhance foot comfort on the job. These videos detail some of the technologies used to craft purpose-built Red Wing footwear.

FlexForce Outsole is one of our latest technologies, while Red Wing Waterproofing and Leather are genuine staples of the brand.

Red Wing Waterproof

FlexForce™ Outsole

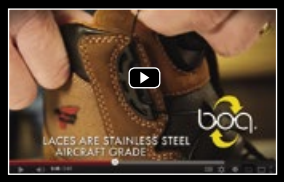
Genuine Red Wing Leather

Scan the QR code to view on your smart phone

ForceShield™

DynaForce®

KingToe®



BOA® Closure System

Or see all of these technologies online at rwsc.co/techvid >

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RED WING Proprietary Technology Reference

Red Wing work footwear is renowned for leading-edge and proprietary technologies that ensure premium performance for the life of the product. These proprietary technologies ensure comfortable protection for modern craftsmen.

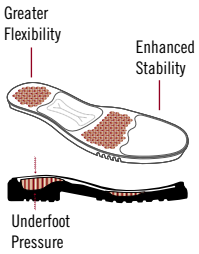
FORCESHIELD™
Flexible impact absorption

A revolutionary thin, soft material that offers amazing impact absorption yet it is flexible and comfortable. ForceShield provides protection from dangerous workplace drop and impact hazards while meeting ASTM standards.

Force from impact is dissipated.

DYNAFORCE®
Reduces underfoot pressure

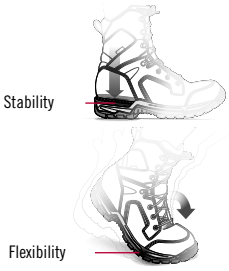
A built-in insole system that absorbs pressure and provides overall support, stability and comfort. It reduces underfoot pressure and blocks painful pressure points by redistributing them evenly across the foot.



Absorbs pressure, provides support.

FLEXFORCE™
Flexible forefoot, stable heel

A superior dual-construction process that incorporates a welted heel for extra stability, with flexible cement construction in the forefoot for a stable and comfortable fit.



FORCEGUARD™
Added protection for durability

This technology is a protective covering that provides long-wearing abrasion, oil and chemical resistance on critical areas of the boot.

Rubber covering for durability.

COMFORTFORCE™
Removable footbed

This removable footbed features unique Venturi air perforations to help keep feet cool and dry all day. The special weave pattern helps channel the energy caused by walking, and the arch is curved to add extra comfort.

Provides extra comfort.

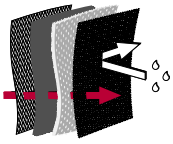
KING TOE®
More toe room

Larger toe box provides 44% more toe room and comfort than our standard work boots.

44% more toe room.

RED WING WATERPROOF
3-layers for waterproof protection

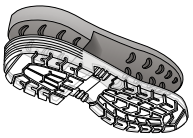
This system uses a 3-layer approach to keep feet dry. 1 - Linings help move moisture away from the foot to keep it dry. 2 - Foam provides cushioning and a comfortable fit. 3 - A waterproof bootie is a barrier to keep water out. Tricot, a protective material, is applied to the outside of the bootie to ensure a complete waterproof system.



Perspiration moves away from the foot while water stays out.

SUPERSOLE® 2.0
Comfort inside. Durable outside.

Dual density urethane sole with inner sole for cushioning, and outer sole that provides durable protection. It delivers maximum comfort, while providing top performance in traction, abrasion resistance, oil/chemical resistance.



Top performing premium sole.

HEAT-RESISTANT OUTSOLES
Performance on hot surfaces

Soles that have been designed and tested to perform on high heat surfaces. Soles identified as HRO are heat resistant to melting at a minimum of 475° Fahrenheit.

Durable sole resists melting.

RPM TECHNOLOGY
Lightweight, durable sole material

A breakthrough composite material that significantly reduces the weight of the boot, providing extreme comfort and added endurance. Engineered to provide the durability and strength of traditional materials without the extra weight.

Lightweight support and durability

RED WING LIMITED WARRANTY AND 30 DAY UNCONDITIONAL COMFORT GUARANTEE.

All Red Wing branded footwear products carry one of the most comprehensive limited warranties in the industry. Please refer to page 136 for specific details on the Red Wing Shoes, Irish Setter Work and WORX warranties.

All Red Wing Shoes come with a 30 Day Unconditional Comfort Guarantee, refer to page 136 for details.

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30 DAY UNCONDITIONAL COMFORT GUARANTEE

RED WING SHOES Handcrafted Leathers

WORK IS CRAFTSMANSHIP

The Leather Will Teach You

Leather cutting is a precise hands-on job that involves evaluating a leather hide and cutting from that hide specific pieces used to build a Red Wing boot. It is a job that requires a human touch and a discerning eye. Listen to Red Wing's skilled leather cutters explain their work and its importance in building durable Red Wing work boots. rwsc.co/videos >

Red Wing Exclusive Leathers by S.B. Foot Tanning Co.

Building the highest quality work footwear starts with the highest quality leather. For more than a century, the master tanners at S.B. Foot Tanning Co., owned by Red Wing Shoe Co., have practiced their craft and honed their skills in Red Wing, Minnesota near the banks of the Mississippi River. The leather they craft possesses a natural beauty and unmatched durability.

Crafting a raw, natural material into a perfect piece of finished leather is no easy task. Using only hides from U.S. raised cattle, the tannery selects only those with minimal surface imperfections and flaws in them to ensure premium quality. As every hide is unique, it takes a watchful eye and a sensitive touch that only come from years of experience. All Red Wing leathers are tested in our own laboratory to make sure they meet the demands of the toughest work site.

HANDCRAFTED RED WING SHOE® LEATHER ESTD 1905 RED WING, MINN.

TROUT BROOK LEATHER RED WING MN

GOODHUE

Congratulations to S.B. Foot for being named 2013 Tannery of the Year for the America's Region.

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RED WING SHOES Product Testing

Lab tested. Work approved.

WORK IS SAFETY

Our waterproof boots are flexed 50,000 times in a water-filled tank. This testing ensures that feet will stay dry, remain cool and allow the leather to breathe.

1 Red Wing designs purpose-built footwear in Red Wing, MN.

2 Products undergo extensive testing at our laboratory in Red Wing.

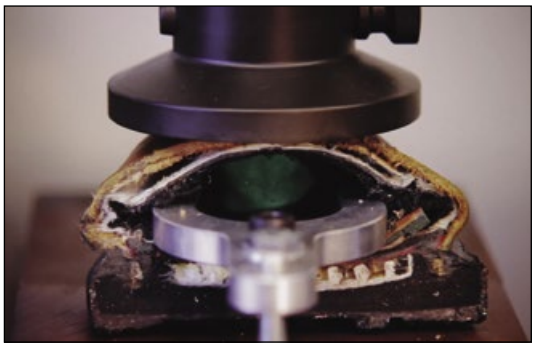
3 Products are tested and certified by an independent third party laboratory.

WATCH THE RED WING PRODUCT TESTING VIDEO

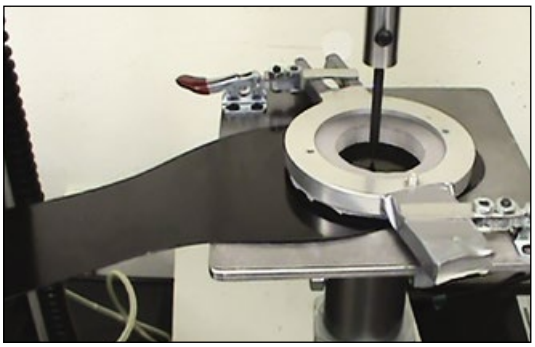
Red Wing product testing is the last quality check our products and materials undergo before they are introduced to our customers.

View our video series
Scan with your smart phone or visit:
rwsc.co/testingvid >

Red Wing uses rigorous methods to ensure that component materials and finished products meet or exceed industry standards and uphold the company's reputation for producing high quality, purpose-built work footwear. After passing Red Wing's standards, all Red Wing safety footwear is tested by an independent third party laboratory and certified to meet ASTM standards. For more in-depth information regarding the testing and updated ASTM standards, please refer to pages 134-135.



Toe Cap Compression Testing



Puncture Resistant Testing

Red Wing testing includes:

- Impact Resistance
- Compression Resistance
- Metatarsal Protection
- Puncture Resistance
- Electric Shock Resistance
- Static Dissipation
- Conductivity

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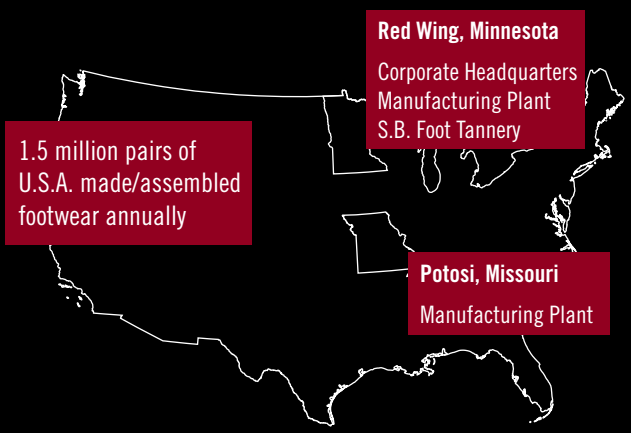
RED WING U.S.A. Production

Leather is cut by employees at Plant 2 in Red Wing, Minnesota

Plant 2, Red Wing, Minnesota



Over a Century of Excellence

For over a century, our commitment to excellence has been handed down to generations of shoemakers. Today, a third generation of employees continues this tradition by using the same premium craftsmanship and attention to detail. Triple-stitched seams, sturdy welt construction and rich leathers are signature elements of a Red Wing boot.

U.S. manufacturing continues to be an important part of our one-hundred-plus-year heritage. More than 60% of Red Wing brand footwear is either made entirely in the U.S. or is assembled in the U.S. with imported materials. Less than 40% of Red Wing styles are made complete elsewhere, at a time when 98% of all footwear sold in the U.S. today is made offshore.

For competitive reasons, Red Wing will continue to make select footwear styles outside the U.S. However, the company is committed to maintaining its U.S. production capabilities.

All Red Wing branded footwear, regardless where it's manufactured, meets Red Wing's high standards for quality, fit and performance.

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Made in U.S.A.

Identifying marks can be found throughout this catalog for your reference.

MADE IN THE USA

Entire footwear style and materials are manufactured in the USA.

MADE IN THE USA W/IMPORTED MATERIALS

Footwear materials are imported and then manufactured in the USA.

ASSEMBLED IN THE USA W/IMPORTED COMPONENTS

Footwear components are imported and then assembled in the USA.

77
SAFETY TOE STYLES

SEE PAGE 122-129.
Red Wing manufactures over 120 made/assembled safety and soft toe styles in the U.S.A.

VIDEO SERIES: INSIDE OUR U.S. MANUFACTURING

Crafting Sole Molds

Red Wing sole molds are developed for new and existing boot styles, and created on-site at Red Wing's manufacturing facility.

The Factory

Meet the team that crafts 5,000 pairs of boots with pride every day in Red Wing, Minnesota.

The Puritan Stitch Machine

Red Wing still uses Puritan stitch machines which have been in service for over 80 years, due to the unparalleled quality they produce.

rwsc.co/videos >

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RED WING SHOES With over a century of experience,

RED WING SHOES®

WORK IS OUR WORK.™

Style 2406
Page 39

The Red Wing brand offers premium, functional footwear built to provide comfort and durability all day long.

Since 1905, the Red Wing brand has been providing the highest quality work boots and shoes for workers in virtually every field. Red Wing boots and shoes are manufactured with innovative new technology and the widest selection of sizes and widths. The Red Wing brand is made using only the finest leathers and materials to ensure a comfortable fit, offering the ultimate in comfort and durability.

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we are the purpose-built footwear experts.

83902
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83600
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83604
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Irish Setter Work Rugged and Attractive

By combining the best of Red Wing's work and safety DNA with Irish Setter's distinctive style, we bring a full line of footwear that's purpose-built for the job site. This complete line includes a wide variety of styles—soft toe, safety toe, heavy-duty to casual—all featuring rich leathers, brass hardware and contrast stitching. And of course, the quality built into all Red Wing boots is evident in the details. Irish Setter Work is infused with the features that make Red Wing the best choice for the job site.

5800
Page 41

5503
Page 20

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Page 28

Performance footwear at a value price

WORX products are built with the kind of craftsmanship needed to survive tough jobs and long days. They deliver a fit and feel well beyond the price. The WORX brand addresses the need for minimizing costs, and adequately meets protective footwear needs. WORX footwear is "industrial strength" and designed to stand up to the rugged conditions of the workplace. Our WORX brand provides an expanded selection for the more price-conscious individual.

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OXFORD / CHUKKA

PURPOSE-BUILT FOR THOSE WHO REQUIRE DRESS SAFETY

32 STYLES

Made to order sizes are highlighted in red. Allow 7-14 days for delivery.

6701 RED WING Men's Oxford

UPPER: Polyurethane Coated Leather
FOOTBED: SD Cushion
SHANK: Non-metallic
LAST: 202
CONSTRUCTION: Cement

RATING: ASTM F2413-11, M/I/75/C/75, SD
CARE: Leather Protector, Shoe Cream
SIZES: D 7-12,13,14 EE 6-12 EEE 7-12

Sole Resistance Chart

Grip-Tec®

Slip	Best
Oil/Gas	Best
Chemicals	Good
Abrasions	Better
Heat	Good
Non-Marking	Yes

MADE IN THE USA W/IMPORTED MATERIALS

8701 RED WING Men's Oxford

UPPER: Polyurethane Coated Leather
FOOTBED: SD Cushion
SHANK: Steel
LAST: 202
CONSTRUCTION: Cement

RATING: ASTM F2413-11, M/I/75/C/75, SD
CARE: Leather Protector, Shoe Cream
SIZES: D 7-12,13,14 EE 6-12 EEE 7-12

Sole Resistance Chart

Grip-Tec®

Slip	Best
Oil/Gas	Best
Chemicals	Good
Abrasions	Better
Heat	Good
Non-Marking	Yes

MADE IN THE USA W/IMPORTED MATERIALS

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ST Steel Toe / Casco de Acero
AT Aluminum Toe / Casco de Aluminio
NT Non-Metallic Toe / Casco No Metálico
EH Electrical Hazard / Di-Eléctrico
PR Puncture Resistant / Resistente a las Perforaciones

NEW

5022 WORX Men's Oxford

ST

UPPER: Full Grain Leather
FOOTBED: Removable Polyurethane-SD
SHANK: Nylon
LAST: 882
CONSTRUCTION: Cement

RATING: ASTM F2413-11, M/I/75/C/75, SD
CARE: Leather Protector, Polish
SIZES: M 7-12,13,14 WW 8-12,13

GOODHUE

Sole Resistance Chart

Rubber-EVA Motility

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Best
Non-Marking	Yes

MADE IN CHINA

6646 RED WING Men's Slip-On

ST EH

UPPER: Full Grain, Water-Resistant Leather
FOOTBED: Leather Covered Polyurethane
SHANK: H-Tech Stabilizer
LAST: 700
CONSTRUCTION: Strobel Stitched - Cement

RATING: ASTM F2413-11, M/I/75/C/75, EH
CARE: Leather Protector, Shoe Cream
SIZES: B 10-12,13 D 7-12,13,14 EE 7-12,13

R | W LEATHER

Sole Resistance Chart

TPU-PU Omni Comfort

Slip	Better
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	Yes

ASSEMBLED IN THE USA W/IMPORTED COMPONENTS

6647 RED WING Men's Slip-On

ST EH

UPPER: Full Grain Leather
FOOTBED: Leather Covered Polyurethane
SHANK: H-Tech Stabilizer
LAST: 700
CONSTRUCTION: Strobel Stitched - Cement

RATING: ASTM F2413-11, M/I/75/C/75, EH
CARE: Leather Protector, Shoe Cream
SIZES: B 10-12,13 D 7-12,13,14 EE 7-12,13

R | W LEATHER

Sole Resistance Chart

TPU-PU Omni Comfort

Slip	Better
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	Yes

ASSEMBLED IN THE USA W/IMPORTED COMPONENTS

6558 WORX Men's Slip-On

NT EH

UPPER: Polyurethane Coated Leather
FOOTBED: Removable Polyurethane
SHANK: Non-metallic
LAST: 882
CONSTRUCTION: Cement

RATING: ASTM F2413-11, M/I/75/C/75, EH
CARE: Leather Protector, Polish
SIZES: M 7-12,13,14 WW 8-12,13

Sole Resistance Chart

SSRT Diamond

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	Yes

MADE IN CHINA

Return to Table of Contents

83102 IRISH SETTER WORK **Men's** Oxford

AT EH

UPPER: Full Grain Leather and Abrasion Resistant Mesh
FOOTBED: Removable Polyurethane
SHANK: Non-metallic
LAST: 157
CONSTRUCTION: Cement - Welt

RATING: ASTM F2413-11, M/I/75/C/75, EH
CARE: Leather Protector
SIZES: D 8-12,13,14,15,16 EE 8-12,13

STABLE FLEX RPM TECHNOLOGY ARMA TEC

Sole Resistance Chart

Rubber-RPM Diamond Tred

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Better
Non-Marking	Yes

MADE IN CHINA

83104 IRISH SETTER WORK **Men's** Oxford

AT EH

UPPER: Full Grain Leather and Abrasion Resistant Mesh
FOOTBED: Removable Polyurethane
SHANK: Non-metallic
LAST: 157
CONSTRUCTION: Cement - Welt

RATING: ASTM F2413-11, M/I/75/C/75, EH
CARE: Leather Protector
SIZES: D 8-12,13,14 EE 8-12,13

STABLE FLEX RPM TECHNOLOGY ARMA TEC

Sole Resistance Chart

Rubber-RPM Diamond Tred

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Better
Non-Marking	Yes

MADE IN CHINA

5503 WORX **Men's** Slip-On

ST

UPPER: Full Grain Nubuck Leather
FOOTBED: Removable Polyurethane-SD
SHANK: Steel
LAST: 882
CONSTRUCTION: Cement

RATING: ASTM F2413-11, M/I/75/C/75, SD
CARE: Leather Protector
SIZES: M 6-12,13,14 WW 8-12,13

Sole Resistance Chart

SSRT

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	Yes

MADE IN CHINA

5504 WORX **Men's** Slip-On

NT

UPPER: Full Grain Leather
FOOTBED: Removable Polyurethane-SD
SHANK: Non-metallic
LAST: 882
CONSTRUCTION: Cement

RATING: ASTM F2413-11, M/I/75/C/75, SD
CARE: Leather Protector, Polish
SIZES: M 6-12,13,14 WW 8-12,13

Sole Resistance Chart

SSRT Diamond

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	Yes

MADE IN CHINA

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ST Steel Toe / Casco de Acero
AT Aluminum Toe / Casco de Aluminio
NT Non-Metallic Toe / Casco No Metálico
EH Electrical Hazard / Di-Eléctrico
PR Puncture Resistant / Resistente a las Perforaciones

6700 RED WING Men's Slip-On

UPPER: Full Grain, Water-Resistant Leather
FOOTBED: Nylon Covered Polyurethane SD
SHANK: Non-metallic
LAST: 224
CONSTRUCTION: Opanka

RATING: ASTM F2413-11, M/I/75/C/75, SD
CARE: Leather Protector, Shoe Cream
SIZES: B 10-12,13,14 D 7-12,13,14,15 EE 8-12,13

R | W LEATHER

Sole Resistance Chart

Forager

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Better
Non-Marking	No

MADE IN VIETNAM

6702 RED WING Men's Slip-On

UPPER: Full Grain Leather
FOOTBED: Nylon Covered Polyurethane SD
SHANK: Non-metallic
LAST: 224
CONSTRUCTION: Opanka

RATING: ASTM F2413-11, M/I/75/C/75, SD
CARE: Leather Protector, Shoe Cream
SIZES: B 10-12,13,14 D 6-12,13,14,15 EE 8-12,13

R | W LEATHER

Sole Resistance Chart

Forager

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Better
Non-Marking	No

MADE IN VIETNAM

6703 RED WING Men's Oxford

UPPER: Full Grain, Water-Resistant Leather
FOOTBED: Nylon Covered Polyurethane SD
SHANK: Non-metallic
LAST: 224
CONSTRUCTION: Opanka

RATING: ASTM F2413-11, M/I/75/C/75, SD
CARE: Leather Protector, Shoe Cream
SIZES: B 10-12,13,14 D 7-12,13,14,15 EE 8-12,13 H 8-12,13

CUSHIN R | W LEATHER

Sole Resistance Chart

Forager

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Better
Non-Marking	No

MADE IN VIETNAM

6704 RED WING Men's Oxford

UPPER: Full Grain Leather
FOOTBED: Nylon Covered Polyurethane SD
SHANK: Non-metallic
LAST: 224
CONSTRUCTION: Opanka

RATING: ASTM F2413-11, M/I/75/C/75, SD
CARE: Leather Protector, Shoe Cream
SIZES: B 10-12,13,14 D 6-12,13,14,15 EE 8-12,13 H 8-12,13

CUSHIN R | W LEATHER

Sole Resistance Chart

Forager

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Better
Non-Marking	No

MADE IN VIETNAM

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6618 RED WING Men's Oxford

ST

UPPER: Full Grain, Water-Resistant Leather
FOOTBED: FoamTech™ SD
LAST: 216
CONSTRUCTION: Cement

RATING: ASTM F2413-11, M/I/75/C/75, SD
CARE: Leather Protector, Shoe Cream
SIZES: B 9-12,13,14 D 6-12,13,14,15 E 7-12 EEE 6-12,13,14

R | W LEATHER

Sole Resistance Chart

Maxum® Lite SD Cross Country

Slip	Better
Oil/Gas	Better
Chemicals	Better
Abrasions	Best
Heat	Good
Non-Marking	Yes

ASSEMBLED IN THE USA W/IMPORTED COMPONENTS

6659 RED WING Men's Oxford

ST

UPPER: Full Grain Leather
FOOTBED: FoamTech™ SD
LAST: 216
CONSTRUCTION: Cement

RATING: ASTM F2413-11, M/I/75/C/75, SD
CARE: Leather Protector, Shoe Cream
SIZES: B 10-12,13 D 8-12,13,14 E 8-12 EEE 8-12,13,14

Sole Resistance Chart

Maxum® Lite SD Cross Country

Slip	Better
Oil/Gas	Better
Chemicals	Better
Abrasions	Best
Heat	Good
Non-Marking	Yes

ASSEMBLED IN THE USA W/IMPORTED COMPONENTS

6633 RED WING Men's Oxford

ST EH

UPPER: Full Grain, Water-Resistant Leather
FOOTBED: Nylon Covered Polyurethane
SHANK: Non-metallic
LAST: 801
CONSTRUCTION: Direct Attach

RATING: ASTM F2413-11, M/I/75/C/75, EH
CARE: Leather Protector, Shoe Cream
SIZES: D 7-12,13,14,15 EE 8-12,13,14

KING TOE R | W LEATHER

Sole Resistance Chart

TPU-PU Galaxy

Slip	Better
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	Yes

MADE IN CHINA

6634 RED WING Men's Oxford

ST EH

UPPER: Full Grain Leather
FOOTBED: Nylon Covered Polyurethane
SHANK: Non-metallic
LAST: 801
CONSTRUCTION: Direct Attach

RATING: ASTM F2413-11, M/I/75/C/75, EH
CARE: Leather Protector
SIZES: B 10-12,13,14 D 7-12,13,14,15 EE 8-12,13,14

KING TOE R | W LEATHER

Sole Resistance Chart

TPU-PU Galaxy

Slip	Better
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	Yes

MADE IN CHINA

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ST Steel Toe / Casco de Acero
AT Aluminum Toe / Casco de Aluminio
NT Non-Metallic Toe / Casco No Metálico
EH Electrical Hazard / Di-Eléctrico
PR Puncture Resistant / Resistente a las Perforaciones

6510 WORX Men's Oxford

NT EH

UPPER: Polyurethane Coated Leather
FOOTBED: Removable EVA
SHANK: Non-metallic
LAST: 882
CONSTRUCTION: Cement

RATING: ASTM F2413-11, M/I/75/C/75, EH
CARE: Leather Protector, Polish
SIZES: M 7-12,13,14 WW 8-12,13

HRI

Sole Resistance Chart

Bid Rubber Cup

Slip	Best
Oil/Gas	Good
Chemicals	Better
Abrasions	Best
Heat	Best
Non-Marking	Yes

MADE IN CHINA

3533 RED WING Men's Oxford

ST EH PR

UPPER: Full Grain, Water-Resistant Leather
FOOTBED: Nylon Covered Polyurethane
SHANK: Non-metallic
LAST: 801
CONSTRUCTION: Direct Attach

RATING: ASTM F2413-11, M/I/75/C/75, EH, CSA Grade 1, ESR Rated, PR
CARE: Leather Protector, Shoe Cream
SIZES: D 6-12,13,14,15 EE 8-12,13,14

SWEN-FLEX® KING TOE® R|W LEATHER

Sole Resistance Chart

TPU-PU Galaxy

Slip	Better
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	Yes

MADE IN CHINA

5411 WORX Men's Oxford

ST

UPPER: Full Grain Tumbled Leather
FOOTBED: Removable Polyurethane-SD
SHANK: Steel
LAST: 882
CONSTRUCTION: Cement

RATING: ASTM F2413-11, M/I/75/C/75, SD
CARE: Leather Protector, Polish
SIZES: M 7-12,13,14 WW 8-12,13

Sole Resistance Chart

Crosscut Wedge

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	Yes

MADE IN CHINA

4407 RED WING Men's Oxford

ST EH

UPPER: Full Grain, Water-Resistant Leather
FOOTBED: ComfortForce®
SHANK: Fiberglass
LAST: 504
CONSTRUCTION: SuperSole® Welt

RATING: ASTM F2413-11, M/I/75/C/75, EH
CARE: Boot Oil, Leather Protector
SIZES: D 7-12,13,14 E 6-12,13 EEE 5-12,13

R|W LEATHER SUPER+SOLE®

Sole Resistance Chart

Odyssey SuperSole®

Slip	Good
Oil/Gas	Best
Chemicals	Better
Abrasions	Better
Heat	Good
Non-Marking	Yes

MADE IN THE USA

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4408 RED WING Men's Oxford

ST EH

UPPER: Full Grain, Water-Resistant Leather
FOOTBED: ComfortForce®
SHANK: Fiberglass
LAST: 504
CONSTRUCTION: SuperSole® Welt

RATING: ASTM F2413-11, M/I/75/C/75, EH
CARE: Leather Protector, Shoe Cream
SIZES: D 7-12,13,14,15 EE 6-12,13 EEE 5-12

Sole Resistance Chart

Odyssey SuperSole®

Slip	Good
Oil/Gas	Best
Chemicals	Better
Abrasions	Better
Heat	Good
Non-Marking	Yes

MADE IN THE USA

6550 WORX Men's Oxford

NT EH

UPPER: Polyurethane Coated Leather
FOOTBED: Removable Polyurethane
SHANK: Non-metallic
LAST: 882
CONSTRUCTION: Cement

RATING: ASTM F2413-11, M/I/75/C/75, EH
CARE: Leather Protector, Polish
SIZES: M 7-12,13,14,15 WW 8-12,13,14,15

Sole Resistance Chart

SSRT Diamond

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	Yes

MADE IN CHINA

83300 IRISH SETTER WORK Men's Romeo

ST EH

UPPER: USA Made Full Grain, Waterproof Leather
FOOTBED: Removable Polyurethane
SHANK: Steel
LAST: CH-05
CONSTRUCTION: Goodyear Welt

RATING: ASTM F2413-11, M/I/75/C/75, EH
CARE: Boot Oil, Leather Protector
SIZES: D 8-12,13,14 EE 8-12,13,14

Sole Resistance Chart

Rubber-EVA Treker

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Best
Non-Marking	Yes

MADE IN CHINA

6707 RED WING Men's Chukka

AT

UPPER: Full Grain Leather
FOOTBED: Nylon Covered Polyurethane SD
SHANK: Non-metallic
LAST: 224
CONSTRUCTION: Opanka

RATING: ASTM F2413-11, M/I/75/C/75, SD
CARE: Leather Protector, Shoe Cream
SIZES: B 10-12,13,14 D 7-12,13,14,15 EE 8-12,13

Sole Resistance Chart

Forager

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Better
Non-Marking	No

MADE IN VIETNAM

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ST Steel Toe / Casco de Acero
AT Aluminum Toe / Casco de Aluminio
NT Non-Metallic Toe / Casco No Metálico
EH Electrical Hazard / Di-Eléctrico
PR Puncture Resistant / Resistente a las Perforaciones

5413 WORX Men's Chukka

UPPER: Full Grain Leather
FOOTBED: Removable Polyurethane-SD
SHANK: Steel
LAST: 882
CONSTRUCTION: Cement

RATING: ASTM F2413-11, M/I/75/C/75, SD
CARE: Leather Protector, Polish
SIZES: M 7-12,13,14 WW 8-12,13

Sole Resistance Chart

Crosscut Wedge

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	Yes

MADE IN CHINA

NEW

5014 WORX Men's Chukka

UPPER: Full Grain Leather
FOOTBED: Removable Polyurethane-SD
SHANK: Nylon
LAST: 882
CONSTRUCTION: Cement

RATING: ASTM F2413-11, M/I/75/C/75, SD
CARE: Leather Protector, Polish
SIZES: M 7-12,13,14 WW 8-12,13

GOODHUE

Sole Resistance Chart

Rubber-EVA Motility

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Best
Non-Marking	Yes

MADE IN CHINA

6692 RED WING Men's Chukka

UPPER: Full Grain Leather
FOOTBED: Removable Polyurethane
SHANK: Non-metallic
LAST: 228
CONSTRUCTION: Cement

RATING: ASTM F2413-11, M/I/75/C/75, EH
CARE: Leather Protector, NaturSeal™
SIZES: D 8-12,13 EE 8-12,13

Sole Resistance Chart

Rubber Ranger

Slip	Best
Oil/Gas	Good
Chemicals	Best
Abrasions	Best
Heat	Better
Non-Marking	Yes

MADE IN CHINA

6513 WORX Men's Chukka

UPPER: Polyurethane Coated Leather
FOOTBED: Removable EVA
SHANK: Non-metallic
LAST: 882
CONSTRUCTION: Cement

RATING: ASTM F2413-11, M/I/75/C/75, EH
CARE: Leather Protector, Polish
SIZES: M 5-12,13,14,15,16 WW 8-12,13

HRO

Sole Resistance Chart

Bid Rubber Cup

Slip	Best
Oil/Gas	Good
Chemicals	Better
Abrasions	Best
Heat	Best
Non-Marking	Yes

MADE IN CHINA

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6514 WORX Men's Chukka

NT EH

UPPER: Polyurethane Coated Leather
FOOTBED: Removable EVA
SHANK: Non-metallic
LAST: 882
CONSTRUCTION: Cement

RATING: ASTM F2413-11, M/I/75/C/75, EH
CARE: Leather Protector, Polish
SIZES: M 7-12,13,14 WW 8-12,13

HRO

Sole Resistance Chart

Bid Rubber Cup

Slip	Best
Oil/Gas	Good
Chemicals	Better
Abrasions	Best
Heat	Best
Non-Marking	Yes

MADE IN CHINA

6662 RED WING Men's Chukka

ST

UPPER: Full Grain, Water-Resistant Leather
FOOTBED: FoamTech™ SD
LAST: 216
CONSTRUCTION: Cement

RATING: ASTM F2413-11, M/I/75/C/75, SD
CARE: Leather Protector, Mink Oil, Silicone
SIZES: B 9-12,13,14 D 7-12,13,14,15 E 8-12 EEE 7-12,13,14

R | W LEATHER

Sole Resistance Chart

Maxum® Lite SD Cross Country

Slip	Better
Oil/Gas	Better
Chemicals	Better
Abrasions	Best
Heat	Good
Non-Marking	Yes

ASSEMBLED IN THE USA W/IMPORTED COMPONENTS

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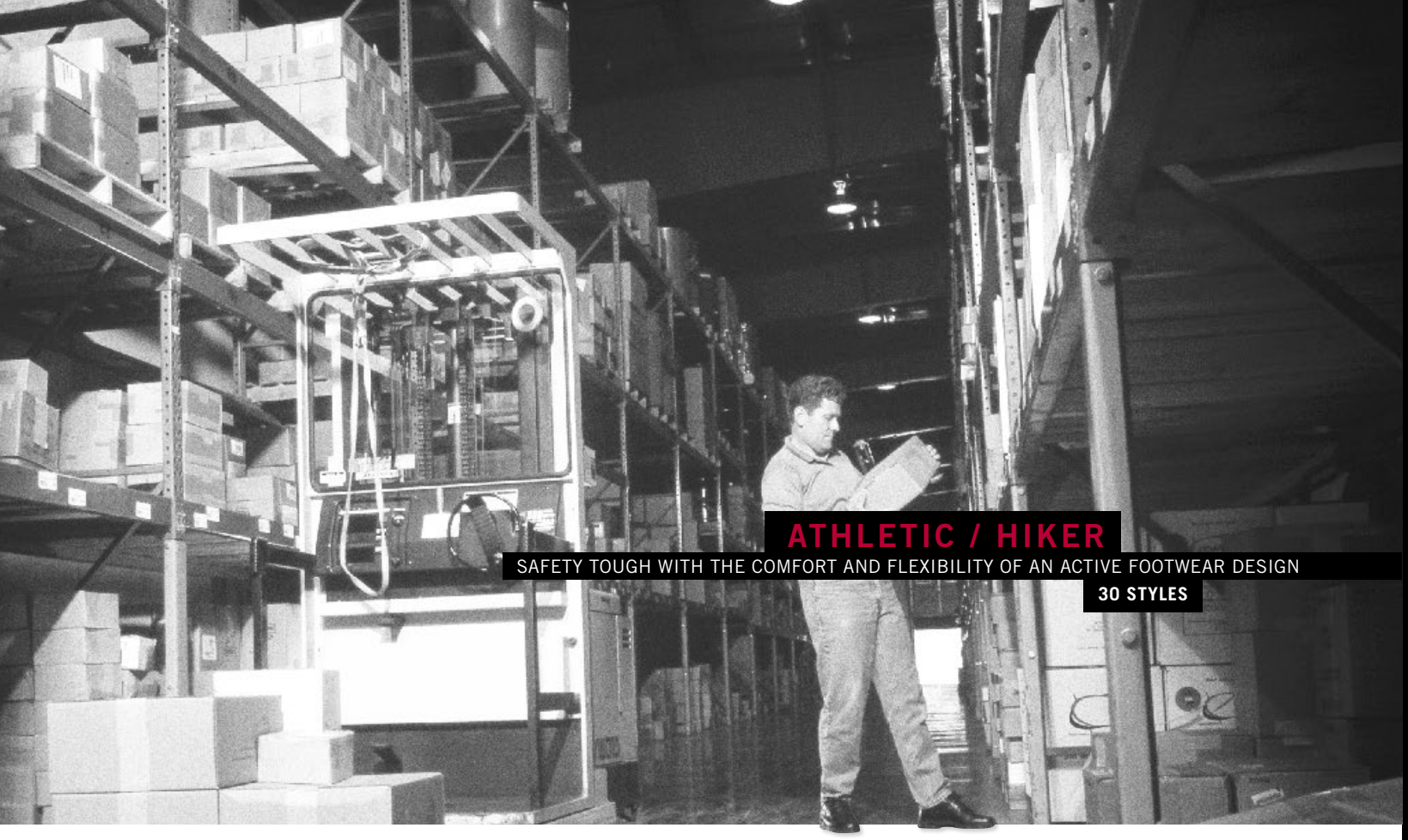
ST Steel Toe / Casco de Acero
AT Aluminum Toe / Casco de Aluminio
NT Non-Metallic Toe / Casco No Metálico
EH Electrical Hazard / Di-Eléctrico
PR Puncture Resistant / Resistente a las Perforaciones



ATHLETIC / HIKER

SAFETY TOUGH WITH THE COMFORT AND FLEXIBILITY OF AN ACTIVE FOOTWEAR DESIGN

30 STYLES

Made to order sizes are highlighted in red. Allow 7-14 days for delivery.

6329 RED WING Men's Athletic

UPPER: Full Grain Leather
FOOTBED: Removable Polyurethane-SD
SHANK: Non-metallic
LAST: 228
CONSTRUCTION: Cement

RATING: ASTM F2413-11, M/I/75/C/75, SD
CARE: Leather Protector, Shoe Cream
SIZES: D 7-12,13,14 EE 8-12,13

Sole Resistance Chart

Rubber-EVA Viper

Slip	Best
Oil/Gas	Better
Chemicals	Best
Abrasions	Best
Heat	Better
Non-Marking	No

MADE IN CHINA

6337 RED WING Men's Athletic

UPPER: Full Grain Leather
FOOTBED: Removable Polyurethane-SD
SHANK: Non-metallic
LAST: 228
CONSTRUCTION: Cement

RATING: ASTM F2413-11, M/I/75/C/75, SD
CARE: Leather Protector, Shoe Cream
SIZES: B 10-12,13,14 D 6-12,13,14,15,16 EE 8-12,13,14 H 8-12,13

Sole Resistance Chart

Rubber-EVA Viper

Slip	Best
Oil/Gas	Better
Chemicals	Best
Abrasions	Best
Heat	Better
Non-Marking	No

MADE IN CHINA

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6640 RED WING Men's Athletic

ST EH

UPPER: Full Grain Leather
FOOTBED: Nylon Covered Polyurethane
SHANK: Non-metallic
LAST: 882
CONSTRUCTION: Cement

RATING: ASTM F2413-11, M/I/75/C/75, EH
CARE: Leather Protector, Shoe Cream
SIZES: D 7-12,13,14,15 EE 7-12,13,14 H 8-12,13

Sole Resistance Chart

Vibram® Galactic TC-4 Plus

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Best
Non-Marking	Yes

MADE IN CHINA

5007 WORX Men's Oxford

AT EH

UPPER: Synthetic Leather and Nylon Mesh
FOOTBED: Removable Polyurethane
SHANK: Non-metallic
LAST: 228
CONSTRUCTION: Cement

RATING: ASTM F2413-11, M/I/75/C/75, EH
SIZES: M 7-12,13,14,15 WW 8-12,13,14

Sole Resistance Chart

Rubber-EVA Viper

Slip	Best
Oil/Gas	Better
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	No

MADE IN VIETNAM

5009 WORX Men's Athletic

AT EH

UPPER: Synthetic Leather and Nylon Mesh
FOOTBED: Removable Polyurethane
SHANK: Non-metallic
LAST: 228
CONSTRUCTION: Cement

RATING: ASTM F2413-11, M/I/75/C/75, EH
SIZES: M 7-12,13,14,15 WW 8-12,13,14

Sole Resistance Chart

Rubber-EVA Viper

Slip	Best
Oil/Gas	Better
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	No

MADE IN VIETNAM

5010 WORX Men's Athletic

AT EH

UPPER: Synthetic Leather and Nylon Mesh
FOOTBED: Removable Polyurethane
SHANK: Non-metallic
LAST: 228
CONSTRUCTION: Cement

RATING: ASTM F2413-11, M/I/75/C/75, EH
SIZES: M 7-12,13,14,15 WW 8-12,13,14

Sole Resistance Chart

Rubber-EVA Viper

Slip	Best
Oil/Gas	Better
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	No

MADE IN VIETNAM

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ST Steel Toe / Casco de Acero
AT Aluminum Toe / Casco de Aluminio
NT Non-Metallic Toe / Casco No Metálico
EH Electrical Hazard / Di-Eléctrico
PR Puncture Resistant / Resistente a las Perforaciones

5012 WORX Men's Athletic

AT EH

UPPER: Synthetic Leather and Nylon Mesh
FOOTBED: Removable Polyurethane
SHANK: Non-metallic
LAST: 228
CONSTRUCTION: Cement

RATING: ASTM F2413-11, M/I/75/C/75, EH
SIZES: M 7-12,13,14,15 WW 8-12,13,14

Sole Resistance Chart

Rubber-EVA Viper

Slip	Best
Oil/Gas	Better
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	No

MADE IN VIETNAM

5509 WORX Men's Athletic

ST

UPPER: Suede Leather and Nylon Mesh
FOOTBED: Removable Polyurethane-SD
SHANK: Steel
LAST: 882
CONSTRUCTION: Cement

RATING: ASTM F2413-11, M/I/75/C/75, SD
CARE: Leather Protector
SIZES: M 6-12,13,14,15 WW 8-12,13

Sole Resistance Chart

SSRT

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	Yes

MADE IN CHINA

6555 WORX Men's Athletic

NT EH

UPPER: Polyurethane Coated Leather
FOOTBED: Removable Polyurethane
SHANK: Non-metallic
LAST: 882
CONSTRUCTION: Cement

RATING: ASTM F2413-11, M/I/75/C/75, EH
SIZES: M 7-12,13,14 WW 8-12,13

Sole Resistance Chart

SSRT Diamond

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	Yes

MADE IN CHINA

5373 Black / 5374 Brown WORX Men's Athletic

ST

UPPER: Nubuck Leather
FOOTBED: Removable Polyurethane-SD
SHANK: Steel
LAST: 882
CONSTRUCTION: Cement

RATING: ASTM F2413-11, M/I/75/C/75, SD
CARE: Leather Protector
SIZES: M 7-12,13,14 WW 8-12,13

Sole Resistance Chart

SSRT

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	Yes

MADE IN CHINA

Return to Table of Contents

5500 WORX Men's Athletic

ST EH

UPPER: Full Grain Leather
FOOTBED: Removable Polyurethane
SHANK: Steel
LAST: 882
CONSTRUCTION: Cement

RATING: ASTM F2413-11, M/I/75/C/75, EH
CARE: Leather Protector, Polish
SIZES: M 7-12,13,14,15,16 WW 8-12,13,14,15,16

HRI

Sole Resistance Chart

Rubber-PU Falcon

Slip	Best
Oil/Gas	Best
Chemicals	Better
Abrasions	Best
Heat	Best
Non-Marking	No

MADE IN CHINA

5501 WORX Men's 5-inch Hiker Boot

ST EH

UPPER: Full Grain Leather
FOOTBED: Removable Polyurethane
SHANK: Steel
LAST: 882
CONSTRUCTION: Cement

RATING: ASTM F2413-11, M/I/75/C/75, EH
CARE: Leather Protector, Polish
SIZES: M 6-12,13,14,15,16 WW 8-12,13,14,15,16

HRI

Sole Resistance Chart

Rubber-PU Falcon

Slip	Best
Oil/Gas	Best
Chemicals	Better
Abrasions	Best
Heat	Best
Non-Marking	No

MADE IN CHINA

5301 WORX Men's 5-inch Hiker Boot

ST EH

UPPER: Polyurethane Coated Leather
FOOTBED: Removable Polyurethane
SHANK: Steel
LAST: 882
CONSTRUCTION: Cement

RATING: ASTM F2413-11, M/I/75/C/75, EH
CARE: Leather Protector, Polish
SIZES: M 8-12,13,14 WW 8-12,13,14

HRI

Sole Resistance Chart

Rubber-PU Falcon

Slip	Best
Oil/Gas	Best
Chemicals	Better
Abrasions	Best
Heat	Best
Non-Marking	No

MADE IN CHINA

6552 WORX Men's 4-inch Hiker Boot

NT EH

UPPER: Polyurethane Coated Leather
FOOTBED: Removable Polyurethane
SHANK: Non-metallic
LAST: 882
CONSTRUCTION: Cement

RATING: ASTM F2413-11, M/I/75/C/75, EH
CARE: Leather Protector, Polish
SIZES: M 7-12,13,14,15 WW 8-12,13,14,15

Sole Resistance Chart

SSRT Diamond

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	Yes

MADE IN CHINA

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ST Steel Toe / Casco de Acero
AT Aluminum Toe / Casco de Aluminio
NT Non-Metallic Toe / Casco No Metálico
EH Electrical Hazard / Di-Eléctrico
PR Puncture Resistant / Resistente a las Perforaciones

6556 WORX Men's 5-inch Hiker Boot

NT EH

UPPER: Polyurethane Coated Leather
FOOTBED: Removable Polyurethane
SHANK: Non-metallic
LAST: 882
CONSTRUCTION: Cement

RATING: ASTM F2413-11, M/I/75/C/75, EH
SIZES: M 7-12,13,14 WW 8-12,13

Sole Resistance Chart

SSRT Diamond

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	Yes

MADE IN CHINA

6672 RED WING Men's Athletic

AT EH

UPPER: Full Grain, Waterproof Leather
FOOTBED: Nylon Covered Polyurethane
SHANK: Steel
LAST: 221
CONSTRUCTION: Cement

RATING: ASTM F2413-11, M/I/75/C/75, EH
CARE: Leather Protector, NaturSeal™
SIZES: B 10-12,13,14 D 7-12,13,14,15 EE 8-12,13,14

Sole Resistance Chart

Vibram® Summit TC-4 Plus

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Best
Non-Marking	Yes

MADE IN CHINA

6691 RED WING Men's Athletic

AT EH

UPPER: Full Grain, Waterproof Leather
FOOTBED: Removable Polyurethane
SHANK: Steel
LAST: 221
CONSTRUCTION: Cement

RATING: ASTM F2413-11, M/I/75/C/75, EH
CARE: Leather Protector, NaturSeal™, Shoe Cream
SIZES: D 7-12,13,14,15 EE 8-12,13,14

Sole Resistance Chart

Vibram® Summit TC-4 Plus

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Best
Non-Marking	Yes

MADE IN CHINA

Made to Order

6667 RED WING Men's 5-inch Hiker Boot

ST EH

UPPER: Full Grain, Waterproof Leather
FOOTBED: Nylon Covered Polyurethane
SHANK: TC-Tech
LAST: 697
CONSTRUCTION: Strobel Stitched - Cement

RATING: ASTM F2413-11, M/I/75/C/75, EH
CARE: Leather Protector, NaturSeal™, Silicone
SIZES: EE 6-12,13,14

Sole Resistance Chart

Extensity™ Rubber

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Best
Non-Marking	Yes

ASSEMBLED IN THE USA W/IMPORTED COMPONENTS

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Made to Order

6668 RED WING Men's 5-inch Hiker Boot

ST EH

UPPER: Full Grain, Waterproof Leather
FOOTBED: Nylon Covered Polyurethane
SHANK: TC-Tech
LAST: 697
CONSTRUCTION: Strobel Stitched - Cement

RATING: ASTM F2413-11, M/I/75/C/75, EH
CARE: Leather Protector, NaturSeal™, Silicone
SIZES: EE 7-12,13,14

RW WATER PROOF HRI

Sole Resistance Chart

Extensity™ Rubber

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Best
Non-Marking	Yes

ASSEMBLED IN THE USA W/IMPORTED COMPONENTS

6680 RED WING Men's 5-inch Hiker Boot

NT EH

UPPER: Full Grain, Waterproof Leather
FOOTBED: Nylon Covered Polyurethane
SHANK: TC-Tech
LAST: 697
CONSTRUCTION: Cement

RATING: ASTM F2413-11, M/I/75/C/75, EH
CARE: Leather Protector, NaturSeal™, Shoe Cream
SIZES: B 9-12,13,14,15 D 6-12,13,14,15 EE 7-12,13,14 H 8-12,13

RW WATER PROOF R|W LEATHER HRI

Sole Resistance Chart

Extensity™ Rubber

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Best
Non-Marking	Yes

ASSEMBLED IN THE USA W/IMPORTED COMPONENTS

6681 RED WING Men's 5-inch Hiker Boot

NT EH

UPPER: Full Grain, Waterproof Leather
FOOTBED: Nylon Covered Polyurethane
SHANK: TC-Tech
LAST: 697
CONSTRUCTION: Strobel Stitched - Cement

RATING: ASTM F2413-11, M/I/75/C/75, EH
CARE: Leather Protector, NaturSeal™, Shoe Cream
SIZES: B 9-12,13,14,15 D 6-12,13,14,15 EE 6-12,13,14 H 8-12,13

RW WATER PROOF R|W LEATHER HRI

Sole Resistance Chart

Extensity™ Rubber

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Best
Non-Marking	Yes

ASSEMBLED IN THE USA W/IMPORTED COMPONENTS

6674 RED WING Men's 6-inch Hiker Boot

AT EH

UPPER: Full Grain, Waterproof Leather
FOOTBED: Nylon Covered Polyurethane
SHANK: Steel
LAST: 221
CONSTRUCTION: Cement

RATING: ASTM F2413-11, M/I/75/C/75, EH
CARE: Leather Protector, NaturSeal™
SIZES: B 10-12,13,14 D 7-12,13,14,15 EE 8-12,13,14

RW WATER PROOF R|W LEATHER HRI Vibram

Sole Resistance Chart

Vibram® Summit TC-4 Plus

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Best
Non-Marking	Yes

MADE IN CHINA

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ST Steel Toe / Casco de Acero
AT Aluminum Toe / Casco de Aluminio
NT Non-Metallic Toe / Casco No Metálico
EH Electrical Hazard / Di-Eléctrico
PR Puncture Resistant / Resistente a las Perforaciones

6690 RED WING Men's 6-inch Hiker Boot

AT EH

UPPER: Full Grain, Waterproof Leather
FOOTBED: Nylon Covered Polyurethane
SHANK: Steel
LAST: 221
CONSTRUCTION: Cement

RATING: ASTM F2413-11, M/I/75/C/75, EH
CARE: Leather Protector, NaturSeal™, Shoe Cream
SIZES: D 7-12,13,14,15 EE 8-12,13,14

RW WATERPROOF R|W LEATHER HRO Vibram

Sole Resistance Chart

Vibram® Summit TC-4 Plus

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Best
Non-Marking	Yes

MADE IN CHINA

2205 RED WING Men's 6-inch Hiker Boot

AT EH

UPPER: Full Grain Leather
FOOTBED: Removable EVA
SHANK: Non-metallic
LAST: 221
CONSTRUCTION: Cement

RATING: ASTM F2413-11, M/I/75/C/75, EH
CARE: Leather Protector
SIZES: D 8-12,13,14 EE 8-12,13

HRO

Sole Resistance Chart

Rubber-EVA Xplorer

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Better
Heat	Best
Non-Marking	Yes

MADE IN CHINA

3501 RED WING Men's 5-inch Hiker Boot

NT EH PR

UPPER: Full Grain, Water-Resistant Leather
FOOTBED: Nylon Covered Polyurethane
SHANK: Non-metallic
LAST: 882
CONSTRUCTION: Cement

RATING: ASTM F2413-11, M/I/75/C/75, EH, CSA Grade 1, ESR Rated, PR
CARE: Leather Protector, Shoe Cream
SIZES: D 7-12,13,14,15 E 8-12,13,14 EEE 8-12,13

SWEN-FLEX® R|W LEATHER HRO

Sole Resistance Chart

Rubber-PU Falcon

Slip	Best
Oil/Gas	Best
Chemicals	Better
Abrasions	Best
Heat	Best
Non-Marking	No

MADE IN CHINA

3502 RED WING Men's 5-inch Hiker Boot

NT EH PR

UPPER: Oiled Nubuck Leather
FOOTBED: Nylon Covered Polyurethane
SHANK: Non-metallic
LAST: 882
CONSTRUCTION: Cement

RATING: ASTM F2413-11, M/I/75/C/75, EH, CSA Grade 1, ESR Rated, PR
CARE: Leather Protector
SIZES: D 7-12,13,14,15 E 8-12,13,14 EEE 8-12,13

SWEN-FLEX® HRO

Sole Resistance Chart

Rubber-PU Falcon

Slip	Best
Oil/Gas	Best
Chemicals	Better
Abrasions	Best
Heat	Best
Non-Marking	No

MADE IN CHINA

Return to Table of Contents

6670 RED WING Men's 6-inch Hiker Boot

ST EH

UPPER: Suede, Waterproof Leather
FOOTBED: Removable EVA
SHANK: Non-metallic
LAST: 220
CONSTRUCTION: Cement

RATING: ASTM F2413-11, M/I/75/C/75, EH
CARE: Leather Protector, NaturSeal™
SIZES: D 8-12,13,14 EE 8-12,13

RW WATER PROOF HRI

Sole Resistance Chart

Rubber-EVA Xplorer

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Better
Heat	Best
Non-Marking	Yes

MADE IN CHINA

83400 IRISH SETTER WORK Men's 6-inch Hiker Boot

AT EH

UPPER: Polyurethane Coated Leather
FOOTBED: Removable EVA
SHANK: Non-metallic
LAST: 221
CONSTRUCTION: Cement

RATING: ASTM F2413-11, M/I/75/C/75, EH
CARE: Leather Protector
SIZES: D 7-12,13,14,15 EE 7-12,13

ULTRA DRY ARMA TEC HRI

Sole Resistance Chart

Rubber-EVA Xplorer

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Better
Heat	Best
Non-Marking	Yes

MADE IN CHINA

83402 IRISH SETTER WORK Men's 5-inch Hiker Boot

ST EH

UPPER: Full Grain, Waterproof Leather
FOOTBED: Removable Polyurethane
SHANK: Non-metallic
LAST: 220
CONSTRUCTION: Cement - Welt

RATING: ASTM F2413-11, M/I/75/C/75, EH
CARE: Leather Protector, NaturSeal™
SIZES: D 8-12,13,14 EE 8-12,13

ULTRA DRY STABLE FLEX CUSHIN ARMA TEC HRI Vibram

Sole Resistance Chart

Vibram® Rubber-PU XClaim TC-4 Plus

Slip	Best
Oil/Gas	Best
Chemicals	Better
Abrasions	Best
Heat	Best
Non-Marking	Yes

MADE IN CHINA

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ST Steel Toe / Casco de Acero
AT Aluminum Toe / Casco de Aluminio
NT Non-Metallic Toe / Casco No Metálico
EH Electrical Hazard / Di-Eléctrico
PR Puncture Resistant / Resistente a las Perforaciones

TRADITIONAL 6"- 8"- 9"

TOE PROTECTION FROM FALLING OBJECTS

97 STYLES

Made to order sizes are highlighted in red. Allow 7-14 days for delivery.

5266 WORX Men's 6-inch Boot

UPPER: Full Grain Leather and Abrasion Resistant Nylon
FOOTBED: Removable Polyurethane
SHANK: Non-metallic
LAST: 691
CONSTRUCTION: Direct Attach

RATING: ASTM F2413-11, M/I/75/C/75, EH
CARE: Leather Protector, Polish
SIZES: M 4-12,13,14 WW 8-12,13

Sole Resistance Chart

PU Cascade I

Slip	Better
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	Yes

MADE IN CHINA

2241 RED WING Men's 6-inch Boot

UPPER: Full Grain Leather
FOOTBED: Nylon Covered Polyurethane SD
SHANK: Non-metallic
LAST: 800
CONSTRUCTION: Direct Attach

RATING: ASTM F2413-11, M/I/75/C/75, SD
CARE: Leather Protector, NaturSeal™
SIZES: D 6-12,13,14 EE 8-12,13,14

KING TOE® R|W LEATHER

Sole Resistance Chart

TPU-PU Galaxy

Slip	Better
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	Yes

MADE IN CHINA

Return to Table of Contents

2234 RED WING Men's 6-inch Boot

NT EH

UPPER: Full Grain, Water-Resistant Leather
FOOTBED: Nylon Covered Polyurethane
SHANK: Non-metallic
LAST: 800
CONSTRUCTION: Direct Attach

RATING: ASTM F2413-11, M/I/75/C/75, EH
CARE: Leather Protector, NaturSeal™, Shoe Cream
SIZES: D 7-12,13,14,15 EE 8-12,13,14 H 8-12,13,14

KING TOE R|W LEATHER

Sole Resistance Chart

TPU-PU Galaxy

Slip	Better
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	Yes

MADE IN CHINA

2235 RED WING Men's 6-inch Boot

NT EH

UPPER: Full Grain Leather
FOOTBED: Nylon Covered Polyurethane
SHANK: Non-metallic
LAST: 800
CONSTRUCTION: Direct Attach

RATING: ASTM F2413-11, M/I/75/C/75, EH
CARE: Leather Protector
SIZES: B 9-12,13,14,15 D 6-12,13,14,15,16 EE 7-12,13,14 H 8-12,13,14

KING TOE

Sole Resistance Chart

TPU-PU Galaxy

Slip	Better
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	Yes

MADE IN CHINA

5618 Black / 5616 Brown WORX Men's 6-inch Boot

NT EH

UPPER: Polyurethane Coated Leather
FOOTBED: Removable Polyurethane
SHANK: Non-metallic
LAST: 800
CONSTRUCTION: Cement

RATING: ASTM F2413-11, M/I/75/C/75, EH
CARE: Leather Protector, Polish
SIZES: M 8-12,13,14 WW 8-12,13

KING TOE

Sole Resistance Chart

PU Tri Tred

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	Yes

MADE IN CHINA

2245 RED WING Men's 6-inch Boot

ST EH

UPPER: Full Grain, Water-Resistant Leather
SHANK: Steel
LAST: 522
CONSTRUCTION: SuperSole® Welt

RATING: ASTM F2413-11, M/I/75/C/75, EH
CARE: Boot Oil, Leather Protector
SIZES: B 9-12,13,14 D 7-12,13,14,15,16 E 8-12,13 EE 6-7½,8-12,13 EEE 6,6½,7-12,13,14,15,16

R|W LEATHER SUPER-SOLE

Sole Resistance Chart

Diamond Lug SuperSole®

Slip	Better
Oil/Gas	Best
Chemicals	Better
Abrasions	Better
Heat	Good
Non-Marking	Yes

MADE IN THE USA

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ST Steel Toe / Casco de Acero
AT Aluminum Toe / Casco de Aluminio
NT Non-Metallic Toe / Casco No Metálico
EH Electrical Hazard / Di-Eléctrico
PR Puncture Resistant / Resistente a las Perforaciones

2223 (Black) / 2226 (Brown) RED WING Men's 6-inch Boot

ST EH

UPPER: Full Grain Black Turbo Vegas Leather
Full Grain Turbo Vegas Leather
FOOTBED: Redbed™ featuring Agion® anti-microbial treatment
SHANK: Fiberglass
LAST: 694
CONSTRUCTION: SuperSole® Welt

RATING: ASTM F2413-11, M/I/75/C/75, EH
CARE: Boot Oil, Leather Protector, Shoe Cream
SIZES: A 10-12,13 B 9-12,13,14,15 C 9-12,13 D 6,6½,7-12,13,14,15,16
E 8-12,13 EE 5-6½,7-12,13,14,15 H 8-12,13 (2223)
A 10-12,13 B 9-12,13,14,15 C 9-12,13 D 6-12,13,14,15,16
E 8-12,13 EE 5,5½,6-12,13,14,15 H 8-12,13 (2226)

Sole Resistance Chart

Horizon™ SuperSole®

Slip	Good
Oil/Gas	Best
Chemicals	Better
Abrasions	Better
Heat	Good
Non-Marking	Yes

MADE IN THE USA W/IMPORTED MATERIALS

2220 RED WING Men's 6-inch Boot

NT EH

UPPER: Full Grain, Waterproof Leather
FOOTBED: Nylon Covered Polyurethane
SHANK: Non-metallic
LAST: 800
CONSTRUCTION: Direct Attach

RATING: ASTM F2413-11, M/I/75/C/75, EH
CARE: Leather Protector, NaturSeal™
SIZES: B 10-12,13,14 D 7-12,13,14,15 EE 8-12,13,14

Sole Resistance Chart

Vibram® Galactic Fire and Ice

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Best
Non-Marking	Yes

MADE IN CHINA

3510 RED WING Men's 6-inch Romeo

NT EH PR

UPPER: Full Grain, Water-Resistant Leather
FOOTBED: Nylon Covered Polyurethane
SHANK: Non-metallic
LAST: 800
CONSTRUCTION: Direct Attach

RATING: ASTM F2413-11, M/I/75/C/75, EH
CSA Grade 1, ESR Rated, PR
CARE: Leather Protector, Shoe Cream
SIZES: D 7-12,13,14,15 EE 8-12,13,14 H 8-12,13

Sole Resistance Chart

Vibram® Galactic Fire and Ice

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Best
Non-Marking	Yes

MADE IN CHINA

5424 WORX Men's 6-inch Romeo

ST EH

UPPER: Full Grain, Oil Tanned Leather
FOOTBED: Removable Polyurethane
SHANK: Steel
LAST: 702
CONSTRUCTION: Direct Attach Welt

RATING: ASTM F2413-11, M/I/75/C/75, EH
CARE: Leather Protector, Polish
SIZES: M 7-12,13,14 WW 8-12,13

Sole Resistance Chart

ENDURANCE Arrowhead

Slip	Good
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	Yes

MADE IN CHINA

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5425 WORX Men's 6-inch Romeo

ST EH

UPPER: Oiled Nubuck Leather
FOOTBED: Removable Polyurethane
SHANK: Steel
LAST: 702
CONSTRUCTION: Direct Attach Welt

RATING: ASTM F2413-11, M/I/75/C/75, EH
CARE: Leather Protector
SIZES: M 7-12,13,14 WW 8-12,13

Sole Resistance Chart

ENDURANCE Arrowhead

Slip	Good
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	Yes

MADE IN CHINA

83612 IRISH SETTER WORK Men's 6-inch Boot

ST EH

UPPER: Full Grain Leather
FOOTBED: Removable Polyurethane
SHANK: Non-metallic
LAST: 691
CONSTRUCTION: Direct Attach

RATING: ASTM F2413-11, M/I/75/C/75, EH
CARE: Leather Protector, Shoe Cream
SIZES: D 7-12,13,14 EE 7-12,13,14

Sole Resistance Chart

PU V-Grip

Slip	Better
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	Yes

MADE IN CHINA

83608 IRISH SETTER WORK Men's 6-inch Boot

ST EH

UPPER: Full Grain Leather
FOOTBED: Removable Polyurethane
SHANK: Non-metallic
LAST: 691
CONSTRUCTION: Direct Attach Non-Welt

RATING: ASTM F2413-11, M/I/75/C/75, EH
CARE: Leather Protector
SIZES: D 7-12,13,14 EE 7-12,13,14

Sole Resistance Chart

PU V-Grip

Slip	Better
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	Yes

MADE IN CHINA

83604 IRISH SETTER WORK Men's 6-inch Boot

AT EH

UPPER: Full Grain Leather
FOOTBED: Removable Polyurethane
SHANK: Steel
LAST: 694
CONSTRUCTION: Direct Attach Welt

RATING: ASTM F2413-11, M/I/75/C/75, EH
CARE: Boot Oil, Leather Protector
SIZES: D 8-12,13,14 EE 8-12,13,14

Sole Resistance Chart

ENDURANCE Arrowhead

Slip	Good
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	Yes

MADE IN CHINA

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ST Steel Toe / Casco de Acero
AT Aluminum Toe / Casco de Aluminio
NT Non-Metallic Toe / Casco No Metálico
EH Electrical Hazard / Di-Eléctrico
PR Puncture Resistant / Resistente a las Perforaciones

83606 IRISH SETTER WORK Men's 6-inch Boot

AT EH

UPPER: USA Made Full Grain, Waterproof Leather
FOOTBED: Removable Polyurethane
LAST: IS-108H
CONSTRUCTION: Goodyear Welt

RATING: ASTM F2413-11, M/I/75/C/75, EH
CARE: Boot Oil, Leather Protector
SIZES: D 7-12,13,14 EE 7-12,13

TROUT BROOK LEATHER HRO

Sole Resistance Chart

Rubber-EVA Traction Tred

Slip	Best
Oil/Gas	Best
Chemicals	Good
Abrasions	Best
Heat	Best
Non-Marking	Yes

MADE IN CHINA

Made to Order

4439 RED WING Men's 6-inch Boot

ST EH

UPPER: Full Grain Leather
SHANK: Fiberglass
LAST: 522
CONSTRUCTION: SuperSole® Welt

RATING: ASTM F2413-11, M/I/75/C/75, EH
CARE: Boot Oil, Leather Protector
SIZES: D 7-12,13 E 7-12,13 EEE 8-12

R|W LEATHER SUPER+SOLE

Sole Resistance Chart

Diamond Lug SuperSole®

Slip	Better
Oil/Gas	Best
Chemicals	Better
Abrasions	Better
Heat	Good
Non-Marking	Yes

MADE IN THE USA

2406 RED WING Men's 6-inch Boot

ST EH

UPPER: Full Grain, Water-Resistant Leather
FOOTBED: ComfortForce®
SHANK: Fiberglass
LAST: 694
CONSTRUCTION: Dual Density Supersole® Welt

RATING: ASTM F2413-11, M/I/75/C/75, EH
CARE: Leather Protector, NaturSeal™
SIZES: A 10-12,13,14 B 8-12,13,14,15 C 8-12,13
D 6-12,13,14,15,16 E 7-12,13 EE 6-12,13,14,15 H 7-12,13,14,15

R|W LEATHER 2.0 SUPER+SOLE

Sole Resistance Chart

Aztec SuperSole® 2.0

Slip	Better
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	Yes

MADE IN THE USA

Made to Order

82406 RED WING Men's 6-inch Boot

ST EH

UPPER: Full Grain, Water-Resistant Leather
FOOTBED: ComfortForce®
SHANK: Fiberglass
LAST: 694
CONSTRUCTION: Dual Density Supersole® Welt

RATING: ASTM F2413-11, M/I/75/C/75, EH
CARE: Leather Protector, NaturSeal™
SIZES: B 16,17,18 D 17,18 EE 16,17,18

R|W LEATHER 2.0

Sole Resistance Chart

Aztec SuperSole® 2.0

Slip	Better
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	Yes

MADE IN THE USA

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2263 RED WING Men's 6-inch Boot

ST EH

UPPER: Full Grain, Water-Resistant Leather
FOOTBED: ComfortForce®
SHANK: Fiberglass
LAST: 503
CONSTRUCTION: Goodyear Welt

RATING: ASTM F2413-11, M/I/75/C/75, EH
CARE: Boot Oil, Leather Protector
SIZES: B 10-12,13,14 D 8-12,13,14,15 EE 8-12,13,14 EEE 8-12,13

Sole Resistance Chart

Rubber-PU Scout

Slip	Best
Oil/Gas	Best
Chemicals	Good
Abrasions	Best
Heat	Best
Non-Marking	Yes

MADE IN THE USA W/IMPORTED MATERIALS

5661 WORX Men's 6-inch Boot

ST

UPPER: Full Grain Leather
FOOTBED: Removable Polyurethane-SD
SHANK: Steel
LAST: 694
CONSTRUCTION: Direct Attach Welt

RATING: ASTM F2413-11, M/I/75/C/75, SD
CARE: Boot Oil, Polish
SIZES: M 7-12,13,14 WW 8-12,13

Sole Resistance Chart

ENDURANCE Arrowhead

Slip	Good
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	Yes

MADE IN CHINA

5335 WORX Men's 6-inch Boot

ST EH

UPPER: Full Grain Leather
FOOTBED: Removable Polyurethane
SHANK: Steel
LAST: 702
CONSTRUCTION: Goodyear Welt

RATING: ASTM F2413-11, M/I/75/C/75, EH
CARE: Boot Oil, Polish
SIZES: M 8-12,13,14 WW 8-12,13

Sole Resistance Chart

StarGrip® Mens

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Better
Non-Marking	Yes

MADE IN CHINA

5608 WORX Men's 6-inch Boot

ST EH

UPPER: Polyurethane Coated Leather
FOOTBED: Removable Polyurethane
SHANK: Steel
LAST: 800
CONSTRUCTION: Direct Attach Welt

RATING: ASTM F2413-11, M/I/75/C/75, EH
CARE: Leather Protector
SIZES: M 7-12,13,14 WW 8-12,13,14

KING TOE

Sole Resistance Chart

ENDURANCE Cross Wire

Slip	Good
Oil/Gas	Best
Chemicals	Better
Abrasions	Best
Heat	Good
Non-Marking	Yes

MADE IN CHINA

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ST Steel Toe / Casco de Acero
AT Aluminum Toe / Casco de Aluminio
NT Non-Metallic Toe / Casco No Metálico
EH Electrical Hazard / Di-Eléctrico
PR Puncture Resistant / Resistente a las Perforaciones

5609 WORX Men's 6-inch Boot

ST EH

UPPER: Polyurethane Coated Leather
FOOTBED: Removable Polyurethane
SHANK: Steel
LAST: 800
CONSTRUCTION: Direct Attach Welt

RATING: ASTM F2413-11, M/I/75/C/75, EH
CARE: Leather Protector, Polish
SIZES: M 7-12,13,14 WW 8-12,13

KING TOE

Sole Resistance Chart

ENDURANCE Cross Wire

Slip	Good
Oil/Gas	Best
Chemicals	Better
Abrasions	Best
Heat	Good
Non-Marking	Yes

MADE IN CHINA

3526 RED WING Men's 6-inch Boot

ST EH PR

UPPER: Full Grain Leather
FOOTBED: Redbed™ featuring Agion® anti-microbial treatment
SHANK: Fiberglass
LAST: 694
CONSTRUCTION: SuperSole® Welt

RATING: ASTM F2413-11, M/I/75/C/75, EH, CSA Grade 1, ESR Rated, PR
CARE: Boot Oil, Leather Protector
SIZES: D 7-12,13,14 EE 7-12,13,14 H 8-12,13

REDBED R|W LEATHER SUPER•SOLE

Sole Resistance Chart

Horizon™ SuperSole®

Slip	Good
Oil/Gas	Best
Chemicals	Better
Abrasions	Better
Heat	Good
Non-Marking	Yes

MADE IN THE USA W/IMPORTED MATERIALS

5800 WORX Men's 6-inch Boot

ST EH PR

UPPER: Full Grain, Oil Tanned Leather
FOOTBED: Removable Polyurethane
SHANK: Steel
LAST: 800
CONSTRUCTION: Direct Attach Welt

RATING: ASTM F2413-11, M/I/75/C/75, EH
CSA Grade 1, ESR Rated, PR
CARE: Boot Oil, Leather Protector
SIZES: M 7-12,13,14 WW 8-12,13

KING TOE

Sole Resistance Chart

ENDURANCE Cross Wire

Slip	Good
Oil/Gas	Best
Chemicals	Better
Abrasions	Best
Heat	Good
Non-Marking	Yes

MADE IN CHINA

3507 RED WING Men's 6-inch Boot

ST EH PR

UPPER: Full Grain, Waterproof Leather
FOOTBED: ComfortForce®
SHANK: Fiberglass
LAST: 694
CONSTRUCTION: Dual Density Supersole® Welt

RATING: ASTM F2413-11, M/I/75/C/75, EH
CSA Grade 1, ESR Rated, PR
CARE: Leather Protector, NaturSeal™, Shoe Cream
SIZES: B 9-12,13,14 D 7-12,13,14,15 EE 7-12,13,14 H 8-12,13

SWEN-FLEX® R|W LEATHER 2.0 SUPER•SOLE

Sole Resistance Chart

Aztec SuperSole® 2.0

Slip	Better
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	Yes

MADE IN THE USA

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3535 RED WING Men's 6-inch Boot

ST EH PR

UPPER: Full Grain Leather
FOOTBED: Nylon Covered Polyurethane
SHANK: Non-metallic
LAST: 800
CONSTRUCTION: Direct Attach

RATING: ASTM F2413-11, M/I/75/C/75, EH CSA Grade 1, ESR Rated, PR
CARE: Leather Protector
SIZES: D 6-12,13,14,15 EE 8-12,13,14

SWEN-FLEX® KING TOE

Sole Resistance Chart

TPU-PU Galaxy

Slip	Better
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	Yes

MADE IN CHINA

83624 IRISH SETTER WORK Men's 6-inch Boot

ST EH

UPPER: Full Grain Leather
FOOTBED: Removable Polyurethane
SHANK: Steel
LAST: 800
CONSTRUCTION: Direct Attach Welt

RATING: ASTM F2413-11, M/I/75/C/75, EH
CARE: Boot Oil, Leather Protector
SIZES: D 7-12,13,14,15 EE 7-12,13,14

KING TOE

Sole Resistance Chart

ENDURANCE Cross Wire

Slip	Good
Oil/Gas	Best
Chemicals	Better
Abrasions	Best
Heat	Good
Non-Marking	Yes

MADE IN CHINA

83626 IRISH SETTER WORK Men's 6-inch Boot

ST EH

UPPER: Full Grain Leather
FOOTBED: Removable Polyurethane
SHANK: Steel
LAST: 800
CONSTRUCTION: Direct Attach Welt

RATING: ASTM F2413-11, M/I/75/C/75, EH
CARE: Leather Protector, Shoe Cream
SIZES: D 7-12,13,14 EE 7-12,13,14

KING TOE

Sole Resistance Chart

ENDURANCE Cross Wire

Slip	Good
Oil/Gas	Best
Chemicals	Better
Abrasions	Best
Heat	Good
Non-Marking	Yes

MADE IN CHINA

NEW

2294 RED WING Men's 6-inch Boot

AT EH

UPPER: Full Grain Leather
FOOTBED: Nylon Covered Polyurethane
SHANK: Non-metallic
LAST: 224
CONSTRUCTION: Opanka

RATING: ASTM F2413-11, M/I/75/C/75, EH
CARE: Leather Protector
SIZES: B 10-12,13,14 D 7-12,13,14,15 EE 8-12,13 H 8-12,13

CUSHIN' FORCE GUARD R|W LEATHER HRO

Sole Resistance Chart

Rubber-PU Shredder

Slip	Best
Oil/Gas	Best
Chemicals	Good
Abrasions	Best
Heat	Best
Non-Marking	Yes

MADE IN VIETNAM

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ST Steel Toe / Casco de Acero
AT Aluminum Toe / Casco de Aluminio
NT Non-Metallic Toe / Casco No Metálico
EH Electrical Hazard / Di-Eléctrico
PR Puncture Resistant / Resistente a las Perforaciones

NEW

2295 RED WING Men's 6-inch Boot

AT EH

UPPER: Full Grain Leather
FOOTBED: Nylon Covered Polyurethane
SHANK: Non-metallic
LAST: 224
CONSTRUCTION: Opanka

RATING: ASTM F2413-11, M/I/75/C/75, EH
CARE: Leather Protector
SIZES: D 7-12,13,14,15 EE 8-12,13 H 8-12,13

CUSHIN' FORCE GUARD R|W LEATHER HRO

Sole Resistance Chart

Rubber-PU Shredder

Slip	Best
Oil/Gas	Best
Chemicals	Good
Abrasions	Best
Heat	Best
Non-Marking	Yes

MADE IN VIETNAM

2401 RED WING Men's 6-inch Boot

AT EH

UPPER: Full Grain, Waterproof Leather
FOOTBED: Nylon Covered Polyurethane
SHANK: Non-metallic
LAST: 157
CONSTRUCTION: Cement - Welt

RATING: ASTM F2413-11, M/I/75/C/75, EH
CARE: Leather Protector, NaturSeal™
SIZES: B 9-12,13,14 D 7-12,13,14,15 EE 8-12,13,14 H 8-12,13,14

RW WATERPROOF CUSHIN' DYNA FLEX FORCE FORCE GUARD R|W LEATHER HRO Vibram

Sole Resistance Chart

Vibram® Rubber-PU XClaim TC-4 Plus

Slip	Best
Oil/Gas	Best
Chemicals	Better
Abrasions	Best
Heat	Best
Non-Marking	Yes

MADE IN CHINA

83618 IRISH SETTER WORK Men's 6-inch Boot

ST EH

UPPER: Full Grain Leather
FOOTBED: Removable Polyurethane
SHANK: Non-metallic
LAST: 691
CONSTRUCTION: Direct Attach

RATING: ASTM F2413-11, M/I/75/C/75, EH
CARE: Leather Protector, NaturSeal™
SIZES: D 7-12,13,14 EE 7-12,13,14

ULTRA DRY

Sole Resistance Chart

PU V-Grip

Slip	Better
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	Yes

MADE IN CHINA

83614 IRISH SETTER WORK Men's 6-inch Boot

AT EH

UPPER: Full Grain, Waterproof Leather
FOOTBED: Removable Polyurethane
SHANK: Steel
LAST: 694
CONSTRUCTION: Direct Attach

RATING: ASTM F2413-11, M/I/75/C/75, EH
CARE: Leather Protector, NaturSeal™
SIZES: D 7-12,13,14 EE 8-12,13

ULTRA DRY HRO

Sole Resistance Chart

Stars and Bars

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Best
Non-Marking	Yes

MADE IN CHINA

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83600 IRISH SETTER WORK Men's 6-inch Boot

AT EH

UPPER: USA Made Full Grain, Waterproof Leather
FOOTBED: Removable Polyurethane
SHANK: Non-metallic
LAST: 702-3E-2
CONSTRUCTION: Direct Attach Welt

RATING: ASTM F2413-11, M/I/75/C/75, EH
CARE: Leather Protector, NaturSeal™
SIZES: D 8-12,13,14 EE 8-12,13,14

ULTRA DRY TROUT BROOK LEATHER

Sole Resistance Chart

Rubber-PU Comfort Trek

Slip	Best
Oil/Gas	Best
Chemicals	Better
Abrasions	Better
Heat	Better
Non-Marking	Yes

MADE IN CHINA

5611 WORX Men's 6-inch Boot

NT EH

UPPER: Full Grain, Waterproof Leather and Abrasion Resistant Nylon
FOOTBED: Removable Polyurethane
SHANK: Non-metallic
LAST: 691
CONSTRUCTION: Direct Attach

RATING: ASTM F2413-11, M/I/75/C/75, EH
CARE: Leather Protector, Polish
SIZES: M 7-12,13,14 WW 8-12,13

6 MONTH bbp

Sole Resistance Chart

PU Cascade I

Slip	Better
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	Yes

MADE IN CHINA

5603 WORX Men's 6-inch Boot

ST EH

UPPER: Cordura® Nylon
FOOTBED: Removable Polyurethane
SHANK: Steel
LAST: 800
CONSTRUCTION: Direct Attach Welt

RATING: ASTM F2413-11, M/I/75/C/75, EH
CARE: Silicone
SIZES: M 8-12,13,14 WW 8-12,13

6 MONTH KING TOE

Sole Resistance Chart

ENDURANCE Cross Wire

Slip	Good
Oil/Gas	Best
Chemicals	Better
Abrasions	Best
Heat	Good
Non-Marking	Yes

MADE IN CHINA

5632 WORX Men's 6-inch Boot

ST EH

UPPER: Full Grain, Waterproof Leather
FOOTBED: Removable Polyurethane
SHANK: Steel
LAST: 702
CONSTRUCTION: Goodyear Welt

RATING: ASTM F2413-11, M/I/75/C/75, EH
CARE: Leather Protector, NaturSeal™
SIZES: M 7-12,13,14 WW 8-12,13,14

6 MONTH HRO Vibram

Sole Resistance Chart

Vibram® Montana TC-4 Plus

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Best
Non-Marking	Yes

MADE IN CHINA

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ST Steel Toe / Casco de Acero
AT Aluminum Toe / Casco de Aluminio
NT Non-Metallic Toe / Casco No Metálico
EH Electrical Hazard / Di-Eléctrico
PR Puncture Resistant / Resistente a las Perforaciones

4406 RED WING Men's 6-inch Boot

ST EH

UPPER: Full Grain, Waterproof Leather
FOOTBED: Redbed™ featuring Agion® anti-microbial treatment
SHANK: Fiberglass
LAST: 694
CONSTRUCTION: SuperSole® Welt

RATING: ASTM F2413-11, M/I/75/C/75, EH
CARE: Leather Protector, NaturSeal™
SIZES: B 10-12,13,14 D 8-12,13,14,15 EE 8-12,13,14 H 8-12,13

Sole Resistance Chart

Horizon™ DL SuperSole®

Slip	Good
Oil/Gas	Best
Chemicals	Better
Abrasions	Better
Heat	Good
Non-Marking	Yes

MADE IN THE USA W/IMPORTED MATERIALS

971 RED WING Men's 6-inch Boot

ST EH

UPPER: Full Grain, Waterproof Leather
FOOTBED: ComfortForce®
SHANK: Non-metallic
LAST: 694
CONSTRUCTION: Goodyear Welt

RATING: ASTM F2413-11, M/I/75/C/75, EH
CARE: Leather Protector, NaturSeal™, Shoe Cream
SIZES: D 7-12,13,14 EE 8-12,13

Sole Resistance Chart

Vibram® Lug TC-4 Plus

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Best
Non-Marking	Yes

MADE IN CHINA

2240 RED WING Men's 6-inch Boot

NT EH

UPPER: Full Grain, Waterproof Leather
FOOTBED: Nylon Covered Polyurethane
SHANK: Non-metallic
LAST: 800
CONSTRUCTION: Direct Attach

RATING: ASTM F2413-11, M/I/75/C/75, EH
CARE: Leather Protector, NaturSeal™
SIZES: B 10-12,13,14 D 7-12,13,14,15 EE 7-12,13,14 H 8-12,13

Sole Resistance Chart

TPU-PU Galaxy

Slip	Better
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	Yes

MADE IN CHINA

4216 RED WING Men's 6-inch Boot

NT EH

UPPER: Full Grain, Waterproof Leather
FOOTBED: Cambrelle® Covered Polyurethane
SHANK: Non-metallic
LAST: 691
CONSTRUCTION: Direct Attach

RATING: ASTM F2413-11, M/I/75/C/75, EH
CARE: Leather Protector, NaturSeal™
SIZES: D 7-12,13,14,15 EE 8-12,13,14

Sole Resistance Chart

Rubber-PU Auger

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Best
Non-Marking	Yes

MADE IN CHINA

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3506 RED WING Men's 6-inch Boot

NT EH PR

UPPER: Full Grain, Waterproof Leather
FOOTBED: Nylon Covered Polyurethane
SHANK: Non-metallic
LAST: 800
CONSTRUCTION: Direct Attach

RATING: ASTM F2413-11, M/I/75/C/75, EH
CSA Grade 1, ESR Rated, PR
CARE: Leather Protector, NaturSeal™
SIZES: D 7-12,13,14,15 EE 8-12,13,14 H 8-12,13

Sole Resistance Chart

Vibram® Galactic Fire and Ice

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Best
Non-Marking	Yes

MADE IN CHINA

2404 RED WING Men's 6-inch Boot

ST EH

UPPER: Full Grain, Waterproof Leather
FOOTBED: ComfortForce®
SHANK: Fiberglass
LAST: 694
CONSTRUCTION: Dual Density Supersole® Welt

RATING: ASTM F2413-11, M/I/75/C/75, EH
CARE: Leather Protector, NaturSeal™
SIZES: B 10-12,13,14 D 7-12,13,14,15 E 8-12,13 EEE 8-12,13

Sole Resistance Chart

Aztec SuperSole® 2.0

Slip	Better
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	Yes

MADE IN THE USA

83610 IRISH SETTER WORK Men's 6-inch Boot

ST EH

UPPER: Full Grain, Waterproof Leather
FOOTBED: Removable Polyurethane
SHANK: Non-metallic
LAST: 220
CONSTRUCTION: Cement - Welt

RATING: ASTM F2413-11, M/I/75/C/75, EH
CARE: Leather Protector, NaturSeal™
SIZES: D 8-12,13,14 EE 8-12,13

Sole Resistance Chart

Vibram® Rubber-PU XClaim TC-4 Plus

Slip	Best
Oil/Gas	Best
Chemicals	Better
Abrasions	Best
Heat	Best
Non-Marking	Yes

MADE IN CHINA

83616 IRISH SETTER WORK Men's 6-inch Boot

AT EH

UPPER: Nubuck, Waterproof Leather
FOOTBED: Removable Polyurethane
SHANK: Steel
LAST: 694
CONSTRUCTION: Direct Attach

RATING: ASTM F2413-11, M/I/75/C/75, EH
CARE: Leather Protector, NaturSeal™
SIZES: D 7-12,13,14 EE 8-12,13

Sole Resistance Chart

Stars and Bars

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Best
Non-Marking	Yes

MADE IN CHINA

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ST Steel Toe / Casco de Acero
AT Aluminum Toe / Casco de Aluminio
NT Non-Metallic Toe / Casco No Metálico
EH Electrical Hazard / Di-Eléctrico
PR Puncture Resistant / Resistente a las Perforaciones

Made to Order

4425 RED WING Men's 6-inch Boot

ST EH

UPPER: Full Grain, Waterproof Leather
FOOTBED: ComfortForce®
SHANK: Fiberglass
LAST: 694
CONSTRUCTION: Dual Density Supersole® Welt

RATING: ASTM F2413-11, M/I/75/C/75, EH
CARE: Leather Protector, NaturSeal™
SIZES: D 7-12,13,14,15 E 8-12,13 EEE 8-12,13,14

GORE-TEX · 3M Thinsulate Ultra Insulation 400 gram · CF · R|W Leather · 2.0 Super-Sole

Sole Resistance Chart

Aztec SuperSole® 2.0

Slip	Better
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	Yes

MADE IN THE USA

2206 RED WING Men's 6-inch Boot

ST EH

UPPER: Full Grain, Waterproof Leather
FOOTBED: Redbed™ featuring Agion® anti-microbial treatment
SHANK: Fiberglass
LAST: 694
CONSTRUCTION: SuperSole® Welt

RATING: ASTM F2413-11, M/I/75/C/75, EH
CARE: Leather Protector, NaturSeal™
SIZES: D 7-12,13,14,15 EE 7-12,13,14 H 8-12,13

RW Waterproof · 3M Thinsulate Ultra Insulation 400 gram · DynaFit · RED90 · R|W Leather · Super-Sole

Sole Resistance Chart

Horizon™ DL SuperSole®

Slip	Good
Oil/Gas	Best
Chemicals	Better
Abrasions	Better
Heat	Good
Non-Marking	Yes

MADE IN THE USA W/IMPORTED MATERIALS

5620 WORX Men's 6-inch Boot

NT EH

UPPER: Polyurethane Coated Waterproof Leather
FOOTBED: Removable Polyurethane
SHANK: Non-metallic
LAST: 800
CONSTRUCTION: Cement

RATING: ASTM F2413-11, M/I/75/C/75, EH
CARE: Leather Protector
SIZES: M 8-12,13,14 WW 8-12,13

3M Thinsulate Insulation 200 gram · King Toe

Sole Resistance Chart

PU Tri Tred

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	Yes

MADE IN CHINA

2260 RED WING Men's 6-inch Boot

NT EH

UPPER: Full Grain, Waterproof Leather
FOOTBED: Nylon Covered Polyurethane
SHANK: Non-metallic
LAST: 800
CONSTRUCTION: Direct Attach

RATING: ASTM F2413-11, M/I/75/C/75, EH
CARE: Leather Protector, NaturSeal™
SIZES: D 7-12,13,14,15 EE 7-12,13,14 H 8-12,13

RW Waterproof · 3M Thinsulate Ultra Insulation 400 gram · King Toe · R|W Leather

Sole Resistance Chart

TPU-PU Galaxy

Slip	Better
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	Yes

MADE IN CHINA

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4403 RED WING Men's 6-inch Boot

UPPER: Full Grain, Waterproof Leather
FOOTBED: ComfortForce®
SHANK: Steel
LAST: 694
CONSTRUCTION: Goodyear Leather Welt

RATING: ASTM F2413-11, M/I/75/C/75, EH
CARE: Leather Protector, NaturSeal™
SIZES: D 7-12,13,14 EE 8-12,13 H 8-12,13

3M Thinsulate Ultra Insulation 400 gram

Sole Resistance Chart

Vibram® Montana TC-4 Plus

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Best
Non-Marking	Yes

MADE IN CHINA

4411 RED WING Men's 6-inch Boot

UPPER: Full Grain, Waterproof Leather
FOOTBED: Nylon Covered Polyurethane
SHANK: Non-metallic
LAST: 157
CONSTRUCTION: Cement - Welt

RATING: ASTM F2413-11, M/I/75/C/75, EH
CARE: Leather Protector, NaturSeal™
SIZES: D 7-12,13,14,15 EE 8-12,13,14 H 8-12,13,14

3M Thinsulate Ultra Insulation 400 gram

Sole Resistance Chart

Vibram® Rubber-PU XClaim TC-4 Plus

Slip	Best
Oil/Gas	Best
Chemicals	Better
Abrasions	Best
Heat	Best
Non-Marking	Yes

MADE IN CHINA

2233 RED WING Men's 8-inch Boot

UPPER: Full Grain, Water-Resistant Leather
SHANK: Steel
LAST: 522
CONSTRUCTION: SuperSole® Welt

RATING: ASTM F2413-11, M/I/75/C/75, EH
CARE: Boot Oil, Leather Protector
SIZES: AA 10-12,13,14 A 10-12,13,14 B 8-12,13,14,15,16 C 8-12,13 D 5-12,13,14,15,16,17,18 E 6-12,13,14 EE 7-12,13,14 EEE 6-12,13,14,15,16

Sole Resistance Chart

Mini Lug SuperSole®

Slip	Good
Oil/Gas	Best
Chemicals	Better
Abrasions	Better
Heat	Good
Non-Marking	Yes

MADE IN THE USA

2202 RED WING Men's 8-inch Boot

UPPER: Full Grain Leather
FOOTBED: ComfortForce®
SHANK: Steel
LAST: 199
CONSTRUCTION: SuperSole® Welt

RATING: ASTM F2413-11, M/I/75/C/75, EH
CARE: Leather Protector
SIZES: B 10-12,13,14 D 7-12,13,14,15 EE 8-12,13,14

Sole Resistance Chart

Diamond Back SuperSole®

Slip	Good
Oil/Gas	Best
Chemicals	Better
Abrasions	Better
Heat	Good
Non-Marking	Yes

MADE IN THE USA W/IMPORTED MATERIALS

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ST Steel Toe / Casco de Acero
AT Aluminum Toe / Casco de Aluminio
NT Non-Metallic Toe / Casco No Metálico
EH Electrical Hazard / Di-Eléctrico
PR Puncture Resistant / Resistente a las Perforaciones

2239 RED WING Men's 8-inch Boot

NT EH

UPPER: Full Grain Leather
FOOTBED: Nylon Covered Polyurethane
SHANK: Non-metallic
LAST: 800
CONSTRUCTION: Direct Attach

RATING: ASTM F2413-11, M/I/75/C/75, EH
CARE: Leather Protector
SIZES: B 9-12,13,14,15 D 6-12,13,14,15,16 EE 7-12,13,14 H 8-12,13,14

KING TOE

Sole Resistance Chart

TPU-PU Galaxy

Slip	Better
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	Yes

MADE IN CHINA

2238 RED WING Men's 8-inch Boot

ST EH

UPPER: Full Grain Leather
FOOTBED: Redbed™ featuring Agion® anti-microbial treatment
SHANK: Fiberglass
LAST: 694
CONSTRUCTION: SuperSole® Welt

RATING: ASTM F2413-11, M/I/75/C/75, EH
CARE: Boot Oil, Leather Protector
SIZES: A 10-12,13,14 B 9-12,13,14,15 C 9-12,13 D 6-12,13,14,15,16
E 8,8½,9-12,13 EE 6,6½,7-12,13,14,15 H 8-12,13

Sole Resistance Chart

Horizon™ SuperSole®

Slip	Good
Oil/Gas	Best
Chemicals	Better
Abrasions	Better
Heat	Good
Non-Marking	Yes

MADE IN THE USA W/IMPORTED MATERIALS

2408 / 82408 (Made to Order) RED WING Men's 8-inch Boot

ST EH

UPPER: Full Grain, Water-Resistant Leather
FOOTBED: ComfortForce®
SHANK: Fiberglass
LAST: 694
CONSTRUCTION: Dual Density Supersole® Welt

RATING: ASTM F2413-11, M/I/75/C/75, EH
CARE: Leather Protector, NaturSeal™
SIZES: B 8-12,13,14,15,16,17,18 D 6-12,13,14,15,16,17,18 E 8-12,13
EE 7-12,13,14,15,16,17,18 H 8-12,13,14,15

Sole Resistance Chart

Aztec SuperSole® 2.0

Slip	Better
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	Yes

MADE IN THE USA

2264 RED WING Men's 8-inch Boot

ST EH

UPPER: Full Grain, Water-Resistant Leather
FOOTBED: ComfortForce®
SHANK: Fiberglass
LAST: 503
CONSTRUCTION: Goodyear Welt

RATING: ASTM F2413-11, M/I/75/C/75, EH
CARE: Boot Oil, Leather Protector
SIZES: B 10-12,13,14 D 8-12,13,14,15 EE 8-12,13,14 EEE 8-12,13

Sole Resistance Chart

Rubber-PU Scout

Slip	Best
Oil/Gas	Best
Chemicals	Good
Abrasions	Best
Heat	Best
Non-Marking	Yes

MADE IN THE USA W/IMPORTED MATERIALS

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5553 WORX Men's 8-inch Boot

ST EH

UPPER: Polyurethane Coated Leather and Abrasion Resistant Nylon
FOOTBED: Removable Polyurethane
SHANK: Steel
LAST: 882
CONSTRUCTION: Cement

RATING: ASTM F2413-11, M/I/75/C/75, EH
CARE: Leather Protector, Polish
SIZES: M 7-12,13 WW 8-12,13

HRO

Sole Resistance Chart

Rubber Cup

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Best
Non-Marking	Yes

MADE IN CHINA

5290 WORX Men's 8-inch Boot

NT EH

UPPER: Full Grain Leather and Abrasion Resistant Nylon
FOOTBED: Removable Polyurethane
SHANK: Non-metallic
LAST: 691
CONSTRUCTION: Direct Attach

RATING: ASTM F2413-11, M/I/75/C/75, EH
CARE: Leather Protector, Polish
SIZES: M 7-12,13,14 WW 8-12,13

Sole Resistance Chart

PU Cascade I

Slip	Better
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	Yes

MADE IN CHINA

5808 WORX Men's 8-inch Boot

ST EH

UPPER: Polyurethane Coated Leather
FOOTBED: Removable Polyurethane
SHANK: Steel
LAST: 800
CONSTRUCTION: Direct Attach Welt

RATING: ASTM F2413-11, M/I/75/C/75, EH
CARE: Leather Protector
SIZES: M 8-12,13,14 WW 8-12,13

KING TOE

Sole Resistance Chart

ENDURANCE Cross Wire

Slip	Good
Oil/Gas	Best
Chemicals	Better
Abrasions	Best
Heat	Good
Non-Marking	Yes

MADE IN CHINA

4474 RED WING Men's 8-inch Boot

AT EH

UPPER: Full Grain Leather
FOOTBED: Nylon Covered Polyurethane
LAST: 594
CONSTRUCTION: Goodyear Leather Welt

RATING: ASTM F2413-11, M/I/75/C/75, EH
CARE: Boot Oil, Leather Protector
SIZES: B 10-12,13,14 D 7-12,13,14 EE 7-12,13,14

R|W LEATHER HRO vibram

Sole Resistance Chart

Vibram® Alpha Wedge TC-4 Plus

Slip	Best
Oil/Gas	Best
Chemicals	Better
Abrasions	Best
Heat	Best
Non-Marking	Yes

MADE IN CHINA

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ST Steel Toe / Casco de Acero
AT Aluminum Toe / Casco de Aluminio
NT Non-Metallic Toe / Casco No Metálico
EH Electrical Hazard / Di-Eléctrico
PR Puncture Resistant / Resistente a las Perforaciones

NEW

4493 RED WING Men's 8-inch Boot

AT EH

UPPER: Full Grain Leather
FOOTBED: Nylon Covered Polyurethane
SHANK: Non-metallic
LAST: 224
CONSTRUCTION: Opanka

RATING: ASTM F2413-11, M/I/75/C/75, EH
CARE: Leather Protector

CUSHIN' FORCE GUARD R|W LEATHER HRO

Sole Resistance Chart

Rubber-PU Shredder

Slip	Best
Oil/Gas	Best
Chemicals	Good
Abrasions	Best
Heat	Best
Non-Marking	Yes

MADE IN CHINA

83804 IRISH SETTER WORK Men's 8-inch Boot

AT EH

UPPER: Full Grain Leather
FOOTBED: Removable Polyurethane
SHANK: Steel
LAST: 694
CONSTRUCTION: Direct Attach Welt

RATING: ASTM F2413-11, M/I/75/C/75, EH
CARE: Boot Oil, Leather Protector
SIZES: D 8-12,13,14 EE 8-12,13,14

Sole Resistance Chart

ENDURANCE Arrowhead

Slip	Good
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	Yes

MADE IN CHINA

83824 IRISH SETTER WORK Men's 8-inch Boot

ST EH

UPPER: Full Grain Leather
FOOTBED: Removable Polyurethane
SHANK: Steel
LAST: 800
CONSTRUCTION: Direct Attach Welt

RATING: ASTM F2413-11, M/I/75/C/75, EH
CARE: Boot Oil, Leather Protector
SIZES: D 7-12,13,14 EE 7-12,13,14

KING TOE

Sole Resistance Chart

ENDURANCE Cross Wire

Slip	Good
Oil/Gas	Best
Chemicals	Better
Abrasions	Best
Heat	Good
Non-Marking	Yes

MADE IN CHINA

3508 RED WING Men's 8-inch Boot

ST EH PR

UPPER: Full Grain, Water-Resistant Leather
FOOTBED: ComfortForce®
SHANK: Fiberglass
LAST: 694
CONSTRUCTION: Dual Density Supersole® Welt

RATING: ASTM F2413-11, M/I/75/C/75, EH
CSA Grade 1, ESR Rated, PR
CARE: Leather Protector, NaturSeal™
SIZES: B 10-12,13,14 D 7-12,13,14,15,16 EE 7-12,13,14 H 8-12,13

SWEN-FLEX® R|W LEATHER 2.0 SUPER-SOLE

Sole Resistance Chart

Aztec SuperSole® 2.0

Slip	Better
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	Yes

MADE IN THE USA

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3528 RED WING Men's 8-inch Boot

ST EH PR

UPPER: Full Grain Turbo Vegas Leather
FOOTBED: Redbed™ featuring Agion® anti-microbial treatment
SHANK: Fiberglass
LAST: 694
CONSTRUCTION: Dual Density Supersole® Welt

RATING: ASTM F2413-11, M/I/75/C/75, EH
CSA Grade 1, ESR Rated, PR
CARE: Leather Protector, NaturSeal™
SIZES: D 8-12,13,14 EE 8-12,13,14 H 8-12,13

SWEN-FLEX® REDBED R|W LEATHER 2.0 SUPER-SOLE

Sole Resistance Chart

Horizon™ SuperSole®

Slip	Better
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	Yes

MADE IN THE USA

3539 RED WING Men's 8-inch Boot

ST EH PR

UPPER: Full Grain Leather
FOOTBED: Nylon Covered Polyurethane
SHANK: Non-metallic
LAST: 800
CONSTRUCTION: Direct Attach

RATING: ASTM F2413-11, M/I/75/C/75, EH
CSA Grade 1, ESR Rated, PR
CARE: Leather Protector
SIZES: D 6-12,13,14,15 EE 8-12,13,14

SWEN-FLEX® KING TOE

Sole Resistance Chart

TPU-PU Galaxy

Slip	Better
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	Yes

MADE IN CHINA

3568 RED WING Men's 8-inch Boot

ST EH PR

UPPER: Full Grain Leather
FOOTBED: Redbed™ featuring Agion® anti-microbial treatment
LAST: 694
CONSTRUCTION: SuperSole® Welt

RATING: ASTM F2413-11, M/I/75/C/75, EH
CSA Grade 1, ESR Rated, PR
CARE: Boot Oil, Leather Protector
SIZES: D 8-12,13,14 EE 8-12,13,14

SWEN-FLEX® REDBED R|W LEATHER SUPER-SOLE

Sole Resistance Chart

Mesa SuperSole® Wedge

Slip	Better
Oil/Gas	Best
Chemicals	Better
Abrasions	Better
Heat	Good
Non-Marking	Yes

MADE IN THE USA W/IMPORTED MATERIALS

5801 WORX Men's 8-inch Boot

ST EH PR

UPPER: Full Grain Leather
FOOTBED: Removable Polyurethane
SHANK: Steel
LAST: 800
CONSTRUCTION: Direct Attach Welt

RATING: ASTM F2413-11, M/I/75/C/75, EH
CSA Grade 1, ESR Rated, PR
CARE: Boot Oil, Leather Protector
SIZES: M 7-12,13,14 WW 8-12,13

KING TOE

Sole Resistance Chart

ENDURANCE Cross Wire

Slip	Good
Oil/Gas	Best
Chemicals	Better
Abrasions	Best
Heat	Good
Non-Marking	Yes

MADE IN CHINA

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ST Steel Toe / Casco de Acero
AT Aluminum Toe / Casco de Aluminio
NT Non-Metallic Toe / Casco No Metálico
EH Electrical Hazard / Di-Eléctrico
PR Puncture Resistant / Resistente a las Perforaciones

4473 RED WING Men's 8-inch Boot

ST EH PR

UPPER: Full Grain, Waterproof Leather
SHANK: Fiberglass
LAST: 522
CONSTRUCTION: SuperSole® Welt

RATING: ASTM F 2413-11, M I/75 C/75, EH PR
CARE: Leather Protector, NaturSeal™, Shoe Cream
SIZES: B 9-12,13,14 D 4-12,13,14 E 8-12 EEE 8-12

SWEN-FLEX® R|W LEATHER SUPER•SOLE

Sole Resistance Chart

Mini Lug SuperSole®

Slip	Good
Oil/Gas	Best
Chemicals	Better
Abrasions	Better
Heat	Good
Non-Marking	Yes

MADE IN THE USA

5803 WORX Men's 8-inch Boot

ST EH

UPPER: High Abrasion Resistant Brown Cordura® Nylon
FOOTBED: Removable Polyurethane
SHANK: Steel
LAST: 800
CONSTRUCTION: Direct Attach Welt

RATING: ASTM F2413-11, M/I/75/C/75, EH
CARE: Silicone
SIZES: M 4-12,13,14 WW 8-12,13

6 MONTH+ KING TOE

Sole Resistance Chart

ENDURANCE Cross Wire

Slip	Good
Oil/Gas	Best
Chemicals	Better
Abrasions	Best
Heat	Good
Non-Marking	Yes

MADE IN CHINA

83800 IRISH SETTER WORK Men's 8-inch Boot

AT EH

UPPER: USA Made Full Grain, Waterproof Leather
FOOTBED: Removable Polyurethane
SHANK: Non-metallic
LAST: 702-3E-2
CONSTRUCTION: Direct Attach Welt

RATING: ASTM F2413-11, M/I/75/C/75, EH
CARE: Leather Protector, NaturSeal™
SIZES: D 8-12,13,14 EE 8-12,13,14

ULTRA DRY TROUT BROOK LEATHER

Sole Resistance Chart

Rubber-PU Comfort Trek

Slip	Best
Oil/Gas	Best
Chemicals	Better
Abrasions	Better
Heat	Better
Non-Marking	Yes

MADE IN CHINA

4414 RED WING Men's 8-inch Boot

ST EH

UPPER: Full Grain, Waterproof Leather
FOOTBED: Redbed™ featuring Agion® anti-microbial treatment
SHANK: Fiberglass
LAST: 694
CONSTRUCTION: SuperSole® Welt

RATING: ASTM F2413-11, M/I/75/C/75, EH
CARE: Leather Protector, NaturSeal™
SIZES: D 7-12,13,14,15 EE 8-12,13,14 H 8-12,13

RW WATER PROOF DYNA-F REDBED R|W LEATHER SUPER•SOLE

Sole Resistance Chart

Horizon™ DL SuperSole®

Slip	Good
Oil/Gas	Best
Chemicals	Better
Abrasions	Better
Heat	Good
Non-Marking	Yes

MADE IN THE USA W/IMPORTED MATERIALS

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2491 RED WING Men's 8-inch Boot

ST EH

UPPER: Brown Cordura®
FOOTBED: ComfortForce®
SHANK: Fiberglass
LAST: 694
CONSTRUCTION: Dual Density Supersole® Welt

RATING: ASTM F2413-11, M/I/75/C/75, EH
CARE: Silicone
SIZES: D 4-12,13,14,15 EE 6-12,13,14

Sole Resistance Chart

Dual Density Mini Lug II

Slip	Better
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	Yes

ASSEMBLED IN THE USA W/IMPORTED COMPONENTS

2280 RED WING Men's 8-inch Boot

NT EH

UPPER: Full Grain, Waterproof Leather
FOOTBED: Nylon Covered Polyurethane
SHANK: Non-metallic
LAST: 800
CONSTRUCTION: Direct Attach

RATING: ASTM F2413-11, M/I/75/C/75, EH
CARE: Leather Protector, NaturSeal™
SIZES: D 7-12,13,14,15 EE 7-12,13,14 H 8-12,13

Sole Resistance Chart

TPU-PU Galaxy

Slip	Better
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	Yes

MADE IN CHINA

2492 RED WING Men's 8-inch Boot

NT EH

UPPER: Brown Cordura®
FOOTBED: Nylon Covered Polyurethane
SHANK: Non-metallic
LAST: 800
CONSTRUCTION: Direct Attach

RATING: ASTM F2413-11, M/I/75/C/75, EH
CARE: Silicone
SIZES: D 7-12,13,14,15 EE 8-12,13,14

Sole Resistance Chart

Vibram® Galactic Fire and Ice

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Best
Non-Marking	Yes

MADE IN CHINA

2409 RED WING Men's 8-inch Boot

AT EH

UPPER: Full Grain, Waterproof Leather
FOOTBED: Nylon Covered Polyurethane
SHANK: Non-metallic
LAST: 157
CONSTRUCTION: Cement - Welt

RATING: ASTM F2413-11, M/I/75/C/75, EH
CARE: Leather Protector, NaturSeal™
SIZES: D 7-12,13,14,15 EE 8-12,13,14 H 8-12,13,14

Sole Resistance Chart

Vibram® Rubber-PU XClaim TC-4 Plus

Slip	Best
Oil/Gas	Best
Chemicals	Better
Abrasions	Best
Heat	Best
Non-Marking	Yes

MADE IN CHINA

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ST Steel Toe / Casco de Acero
AT Aluminum Toe / Casco de Aluminio
NT Non-Metallic Toe / Casco No Metálico
EH Electrical Hazard / Di-Eléctrico
PR Puncture Resistant / Resistente a las Perforaciones

4273 RED WING Men's 8-inch Boot

ST EH PR

UPPER: Full Grain, Waterproof Leather
FOOTBED: Nylon Covered Polyurethane
SHANK: Fiberglass
LAST: 694
CONSTRUCTION: SuperSole® Welt

RATING: ASTM F2413-11, M/I/75/C/75, EH
CSA Grade 1, ESR Rated, PR
CARE: Leather Protector, NaturSeal™, Shoe Cream
SIZES: D 7-12,13,14,15 EE 8-12,13,14 H 8-12,13

Zipper kits for this footwear style are available for purchase (96227).
8 fits sizes 7-9½, 11 fits sizes 10-12, 14 fits sizes 13+.

Sole Resistance Chart

Dual Density Mini Lug II

Slip	Better
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	Yes

MADE IN THE USA W/IMPORTED MATERIALS

2414 RED WING Men's 8-inch Boot

ST EH PR

UPPER: Full Grain, Waterproof Leather
FOOTBED: ComfortForce®
SHANK: Fiberglass
LAST: 694
CONSTRUCTION: Dual Density Supersole® Welt

RATING: ASTM F2413-11, M/I/75/C/75, EH
CSA Grade 1, ESR Rated, PR
CARE: Leather Protector, NaturSeal™
SIZES: B 10-12,13,14 D 7-12,13,14,15 E 7-12,13 EEE 7-12,13,14

Sole Resistance Chart

Aztec SuperSole® 2.0

Slip	Better
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	Yes

MADE IN THE USA

3512 RED WING Men's 8-inch Boot

NT EH PR

UPPER: Full Grain, Waterproof Leather
FOOTBED: Nylon Covered Polyurethane
SHANK: Non-metallic
LAST: 800
CONSTRUCTION: Direct Attach

RATING: ASTM F2413-11, M/I/75/C/75, EH
CSA Grade 1, ESR Rated, PR
CARE: Leather Protector, NaturSeal™
SIZES: D 7-12,13,14,15 EE 8-12,13,14 H 8-12,13

Sole Resistance Chart

Vibram® Galactic Fire and Ice

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Best
Non-Marking	Yes

MADE IN CHINA

83816 IRISH SETTER WORK Men's 8-inch Boot

AT EH

UPPER: Full Grain, Waterproof Leather
FOOTBED: Removable Polyurethane
SHANK: Steel
LAST: 694
CONSTRUCTION: Direct Attach

RATING: ASTM F2413-11, M/I/75/C/75, EH
CARE: Leather Protector, NaturSeal™
SIZES: D 7-12,13,14 EE 8-12,13

Sole Resistance Chart

Stars and Bars

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Best
Non-Marking	Yes

MADE IN CHINA

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4405 RED WING Men's 8-inch Boot

UPPER: Full Grain, Waterproof Leather
FOOTBED: ComfortForce®
SHANK: Steel
LAST: 694
CONSTRUCTION: Goodyear Leather Welt

RATING: ASTM F2413-11, M/I/75/C/75, EH
CARE: Leather Protector, NaturSeal™
SIZES: D 7-12,13,14 EE 8-12,13 H 8-12,13

3M Thinsulate Ultra Insulation 400 gram

Sole Resistance Chart

Vibram® Montana TC-4 Plus

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Best
Non-Marking	Yes

MADE IN CHINA

5432 WORX Men's 8-inch Boot

UPPER: Full Grain, Waterproof Leather
FOOTBED: Removable Polyurethane
SHANK: Steel
LAST: 702
CONSTRUCTION: Goodyear Welt

RATING: ASTM F2413-11, M/I/75/C/75, EH
CARE: Leather Protector, NaturSeal™
SIZES: M 8-12,13,14 WW 8-12,13

3M Thinsulate Ultra Insulation 400 gram

Sole Resistance Chart

Vibram® Montana TC-4 Plus

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Best
Non-Marking	Yes

MADE IN CHINA

2244 RED WING Men's 8-inch Boot

UPPER: Full Grain, Waterproof Leather
FOOTBED: Nylon Covered Polyurethane
SHANK: Non-metallic
LAST: 800
CONSTRUCTION: Direct Attach

RATING: ASTM F2413-11, M/I/75/C/75, EH
CARE: Leather Protector, NaturSeal™
SIZES: D 7-12,13,14,15 EE 7-12,13,14 H 8-12,13

3M Thinsulate Ultra Insulation 400 gram

Sole Resistance Chart

TPU-PU Galaxy

Slip	Better
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	Yes

MADE IN CHINA

83814 IRISH SETTER WORK Men's 8-Inch Boot

UPPER: Full Grain, Waterproof Leather
FOOTBED: Removable Polyurethane
SHANK: Non-metallic
LAST: 220
CONSTRUCTION: Cement - Welt

RATING: ASTM F2413-11, M/I/75/C/75, EH
CARE: Leather Protector, NaturSeal™
SIZES: D 8-12,13,14 EE 8-12,13

3M Thinsulate Ultra Insulation 400 gram

Sole Resistance Chart

Vibram® Rubber-PU XClaim TC-4 Plus

Slip	Best
Oil/Gas	Best
Chemicals	Better
Abrasions	Best
Heat	Best
Non-Marking	Yes

MADE IN CHINA

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ST Steel Toe / Casco de Acero
AT Aluminum Toe / Casco de Aluminio
NT Non-Metallic Toe / Casco No Metálico
EH Electrical Hazard / Di-Eléctrico
PR Puncture Resistant / Resistente a las Perforaciones

2211 RED WING Men's 8-inch Boot

ST EH

UPPER: Full Grain, Waterproof Leather
FOOTBED: Redbed™ featuring Agion® anti-microbial treatment
SHANK: Fiberglass
LAST: 694
CONSTRUCTION: SuperSole® Welt

RATING: ASTM F2413-11, M/I/75/C/75, EH
CARE: Leather Protector, NaturSeal™
SIZES: B 10-12,13,14 D 7-12,13,14,15,16 EE 7-12,13,14 H 8-12,13

RW WATERPROOF · 3M Thinsulate Ultra INSULATION 600 gram · DYNA-F · RED BED · R|W LEATHER · SUPER-SOLE

Sole Resistance Chart

Horizon™ DL SuperSole®

Slip	Good
Oil/Gas	Best
Chemicals	Better
Abrasions	Better
Heat	Good
Non-Marking	Yes

MADE IN THE USA W/IMPORTED MATERIALS

4413 RED WING Men's 8-inch Boot

AT EH

UPPER: Full Grain, Waterproof Leather
FOOTBED: Nylon Covered Polyurethane
SHANK: Non-metallic
LAST: 157
CONSTRUCTION: Cement - Welt

RATING: ASTM F2413-11, M/I/75/C/75, EH
CARE: Leather Protector, NaturSeal™
SIZES: D 7-12,13,14,15 EE 8-12,13,14 H 8-12,13,14

RW WATERPROOF · 3M Thinsulate Ultra INSULATION 400 gram · CUSHIN · DYNA-F · FLEX-FORCE · FORCE GUARD · R|W LEATHER · HRO · vibram

Sole Resistance Chart

Vibram® Rubber-PU XClaim TC-4 Plus

Slip	Best
Oil/Gas	Best
Chemicals	Better
Abrasions	Best
Heat	Best
Non-Marking	Yes

MADE IN CHINA

2412 RED WING Men's 8-inch Boot

ST EH PR

UPPER: Full Grain, Waterproof Leather
FOOTBED: ComfortForce®
SHANK: Fiberglass
LAST: 694
CONSTRUCTION: Dual Density Supersole® Welt

RATING: ASTM F2413-11, M/I/75/C/75, EH
CSA Grade 1, ESR Rated, PR
CARE: Leather Protector, NaturSeal™
SIZES: B 10-12,13,14 D 6-12,13,14,15 E 7-12,13 EEE 7-12,13,14,15

GORE-TEX · 3M Thinsulate Ultra INSULATION 400 gram · SWEN-FLEX · DYNA-F · R|W LEATHER · 2.0 SUPER-SOLE

Sole Resistance Chart

Aztec SuperSole® 2.0

Slip	Better
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	Yes

MADE IN THE USA

NEW

2416 RED WING Men's 8-inch Boot

ST EH PR

UPPER: Full Grain, Waterproof Leather
FOOTBED: ComfortForce®
SHANK: Fiberglass
LAST: 694
CONSTRUCTION: Dual Density Supersole® Welt

RATING: ASTM F2413-11, M/I/75/C/75, EH
CSA Grade 1, ESR Rated, PR
CARE: Leather Protector, NaturSeal™, Shoe Cream
SIZES: B 10-12,13 D 7-12,13,14 EEE 8-12,13

GORE-TEX · 3M Thinsulate Ultra INSULATION 400 gram · SWEN-FLEX · DYNA-F · R|W LEATHER · bbp · 2.0 SUPER-SOLE

Sole Resistance Chart

Aztec SuperSole® 2.0

Slip	Better
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	Yes

MADE IN THE USA

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3527 RED WING Men's 9-inch Boot

AT EH PR

UPPER: Full Grain, Waterproof Leather
FOOTBED: ComfortForce®
SHANK: Steel
LAST: 610
CONSTRUCTION: Goodyear Welt

RATING: ASTM F2413-11, M/I/75/C/75, EH
CSA Grade 1, ESR Rated, PR
CARE: Leather Protector, NaturSeal™, Shoe Cream
SIZES: D 7-12,13,14,15 EE 8-12,13,14

GORE-TEX · SWEN-FLEX® · CSA · FORCE GUARD · R|W LEATHER · HRO · Vibram

Sole Resistance Chart

Vibram® Lug Fire and Ice

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Best
Non-Marking	Yes

MADE IN CHINA

83826 IRISH SETTER WORK Men's 9-inch Boot

AT EH

UPPER: Full Grain, Waterproof Leather
FOOTBED: Removable Polyurethane
SHANK: Steel
LAST: IS-108H
CONSTRUCTION: Goodyear Welt

RATING: ASTM F2413-11, M/I/75/C/75, EH
CARE: Leather Protector, NaturSeal™
SIZES: D 8-12,13,14 EE 8-12,13,14

ULTRA DRY · CUSHIN · HRO

Sole Resistance Chart

Flathead Bob

Slip	Best
Oil/Gas	Best
Chemicals	Better
Abrasions	Best
Heat	Best
Non-Marking	No

MADE IN CHINA

83828 IRISH SETTER WORK Men's 9-inch Boot

AT EH

UPPER: Full Grain, Waterproof Leather
FOOTBED: Removable Polyurethane
SHANK: Steel
LAST: IS-108H
CONSTRUCTION: Goodyear Welt

RATING: ASTM F2413-11, M/I/75/C/75, EH
CARE: Leather Protector, NaturSeal™
SIZES: D 8-12,13,14 EE 8-12,13,14

ULTRA DRY · 3M Thinsulate Ultra Insulation 400 gram · CUSHIN · HRO

Sole Resistance Chart

Flathead Bob

Slip	Best
Oil/Gas	Best
Chemicals	Better
Abrasions	Best
Heat	Best
Non-Marking	No

MADE IN CHINA

3548 RED WING Men's 9-inch Boot

NT EH PR

UPPER: Full Grain, Waterproof Leather
FOOTBED: Nylon Covered Polyurethane
SHANK: Non-metallic
LAST: 800
CONSTRUCTION: Direct Attach

RATING: ASTM F2413-11, M/I/75/C/75, EH
CSA Grade 1, ESR Rated, PR
CARE: Leather Protector, NaturSeal™
SIZES: D 7-12,13,14,15 EE 8-12,13,14 H 8-12,13

RW WATER PROOF · 3M Thinsulate Ultra Insulation 800 gram · SWEN-FLEX® · KING TOE · R|W LEATHER · HRO · Vibram

Sole Resistance Chart

Vibram® Galactic Fire and Ice

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Best
Non-Marking	Yes

MADE IN CHINA

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ST Steel Toe / Casco de Acero · AT Aluminum Toe / Casco de Aluminio · NT Non-Metallic Toe / Casco No Metálico · EH Electrical Hazard / Di-Eléctrico · PR Puncture Resistant / Resistente a las Perforaciones

LOGGER / LINEMAN

BUILT TO HANDLE THE TOUGHEST TERRAINS AND TASKS

12 STYLES

Made to order sizes are highlighted in red. Allow 7-14 days for delivery.

83818 IRISH SETTER WORK **Men's** 8-inch Logger Boot

NT EH

UPPER: USA Made Full Grain Leather
FOOTBED: Removable Polyurethane
SHANK: Steel
LAST: 800LG
CONSTRUCTION: Goodyear Welt

RATING: ASTM F2413-11, M/I/75/C/75, EH
CARE: Leather Protector, Shoe Cream
SIZES: D 8-12,13,14 EE 8-12,13

KING TOE TROUT BROOK LEATHER HRO

Sole Resistance Chart

Stars and Bars Logger

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Best
Non-Marking	Yes

MADE IN CHINA

2218 RED WING **Men's** 9-inch Logger-Lineman Boot

ST EH

UPPER: Full Grain, Water-Resistant Leather
SHANK: Lineman Steel
LAST: 50
CONSTRUCTION: Goodyear Welt

RATING: ASTM F2413-11, M/I/75/C/75, EH
CARE: Boot Oil, Leather Protector
SIZES: B 9-12,13,14 D 6-12,13,14,15,16 E 8-12,13 EE 8-12,13,14

R|W LEATHER HRO Vibram

Sole Resistance Chart

Vibram® Logger

Slip	Best
Oil/Gas	Best
Chemicals	Better
Abrasions	Best
Heat	Best
Non-Marking	Yes

MADE IN THE USA

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4420 RED WING Men's 9-inch Logger Boot

ST EH

UPPER: Full Grain, Waterproof Leather
FOOTBED: Nylon Covered Polyurethane
SHANK: Lineman Steel
LAST: 634
CONSTRUCTION: Goodyear Leather Welt

RATING: ASTM F2413-11, M/I/75/C/75, EH
CARE: Leather Protector, NaturSeal™
SIZES: D 7-12,13,14,15 EE 8-12,13,14

RW WATER PROOF · R|W LEATHER · HRO · Vibram

Sole Resistance Chart

Vibram® 360 Logger TC-4 Plus

Slip	Best
Oil/Gas	Best
Chemicals	Better
Abrasions	Best
Heat	Best
Non-Marking	Yes

MADE IN CHINA

83808 IRISH SETTER WORK Men's 8-inch Logger Boot

ST EH

UPPER: USA Made Full Grain, Waterproof Leather
FOOTBED: Removable Polyurethane
SHANK: Lineman Steel
LAST: 634
CONSTRUCTION: Goodyear Welt

RATING: ASTM F2413-11, M/I/75/C/75, EH
CARE: Leather Protector, NaturSeal™
SIZES: D 8-12,13,14,15 EE 8-12,13,14

ULTRA DRY · TROUT BROOK LEATHER · HRO

Sole Resistance Chart

Stars and Bars Logger

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Best
Non-Marking	Yes

MADE IN CHINA

2215 RED WING Men's 9-inch Logger-Lineman Boot

NT EH PR MT

UPPER: Full Grain, Waterproof Leather
FOOTBED: ComfortForce®
SHANK: Lineman Steel
LAST: 53
CONSTRUCTION: Goodyear Welt

RATING: ASTM F2413-11, M/75/C/75, Mt/75 EH PR
CARE: Leather Protector, NaturSeal™, Shoe Cream
SIZES: B 10-12,13,14 D 7-12,13,14,15 EE 7-12,13,14 H 8-12,13

GORE-TEX · SWEN-FLEX® · CUSHIN · FORCESHIELD · R|W LEATHER · HRO · Vibram

Sole Resistance Chart

Vibram® Tacoma Fire and Ice

Slip	Better
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Best
Non-Marking	Yes

MADE IN THE USA

4418 RED WING Men's 8-inch Logger Boot

ST EH

UPPER: Full Grain, Water-Resistant Leather
SHANK: Lineman Steel
LAST: 50
CONSTRUCTION: Goodyear Welt

RATING: ASTM F2413-11, M/I/75/C/75, EH
CARE: Boot Oil, Leather Protector
SIZES: B 9-12,13,14 D 6-12,13,14,15 EE 7-12,13,14

3M Thinsulate Ultra INSULATION 400 gram · R|W LEATHER · HRO · Vibram

Sole Resistance Chart

Vibram® Logger

Slip	Best
Oil/Gas	Best
Chemicals	Better
Abrasions	Best
Heat	Best
Non-Marking	Yes

MADE IN THE USA

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ST Steel Toe / Casco de Acero
AT Aluminum Toe / Casco de Aluminio
NT Non-Metallic Toe / Casco No Metálico
EH Electrical Hazard / Di-Eléctrico
PR Puncture Resistant / Resistente a las Perforaciones

83810 IRISH SETTER WORK Men's 8-inch Logger Boot

UPPER: USA Made Full Grain, Waterproof Leather
FOOTBED: Removable Polyurethane
SHANK: Lineman Steel
LAST: 634
CONSTRUCTION: Goodyear Welt

RATING: ASTM F2413-11, M/I/75/C/75, EH
CARE: Leather Protector, NaturSeal™
SIZES: D 8-12,13,14,15 EE 8-12,13,14

ULTRA DRY · 3M Thinsulate Ultra Insulation 400 gram · TROUT BROOK LEATHER · HRO

Sole Resistance Chart

Stars and Bars Logger

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Best
Non-Marking	Yes

MADE IN CHINA

4416 RED WING Men's 9-inch Logger Boot

UPPER: Full Grain, Waterproof Leather
FOOTBED: Nylon Covered Polyurethane
SHANK: Lineman Steel
LAST: 634
CONSTRUCTION: Goodyear Welt

RATING: ASTM F2413-11, M/I/75/C/75, EH
CARE: Leather Protector, NaturSeal™
SIZES: D 7-12,13,14,15 EE 8-12,13,14

RW WATERPROOF · 3M Thinsulate Ultra Insulation 400 gram · HRO · Vibram

Sole Resistance Chart

Vibram® 360 Logger TC-4 Plus

Slip	Best
Oil/Gas	Best
Chemicals	Better
Abrasions	Best
Heat	Best
Non-Marking	Yes

MADE IN CHINA

2292 RED WING Men's 10-inch Logger Boot

UPPER: Full Grain, Waterproof Leather
SHANK: Lineman Steel
LAST: 50
CONSTRUCTION: Goodyear Leather Welt

RATING: ASTM F2413-11, M/I/75/C/75, EH
CARE: Leather Protector, NaturSeal™
SIZES: B 9-12,13,14 D 8-12,13,14 E 8-12 EEE 8-12,13

GORE-TEX · 3M Thinsulate Insulation 200 gram · R|W LEATHER · HRO · Vibram

Sole Resistance Chart

Vibram® Tacoma

Slip	Better
Oil/Gas	Best
Chemicals	Better
Abrasions	Best
Heat	Best
Non-Marking	Yes

MADE IN THE USA

4417 RED WING Men's 9-inch Logger Boot

UPPER: Full Grain, Waterproof Leather
FOOTBED: Nylon Covered Polyurethane
SHANK: Lineman Steel
LAST: 634
CONSTRUCTION: Goodyear Welt

RATING: ASTM F2413-11, M/I/75/C/75, EH
CARE: Leather Protector, NaturSeal™
SIZES: D 7-12,13,14,15 EE 8-12,13,14 H 9-12,13

RW WATERPROOF · 3M Thinsulate Ultra Insulation 400 gram · R|W LEATHER · HRO · Vibram

Sole Resistance Chart

Vibram® 360 Logger TC-4 Plus

Slip	Best
Oil/Gas	Best
Chemicals	Better
Abrasions	Best
Heat	Best
Non-Marking	Yes

MADE IN CHINA

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4415 RED WING Men's 9-inch Logger-Lineman Boot

NT EH PR MT

UPPER: Full Grain, Waterproof Leather
FOOTBED: ComfortForce®
SHANK: Lineman Steel
LAST: 53
CONSTRUCTION: Goodyear Leather Welt

RATING: ASTM F2413-11, M/75/C/75, Mt/75 EH PR
CARE: Leather Protector, NaturSeal™
SIZES: B 10-12,13,14 D 7-12,13,14,15 EE 7-12,13,14 H 8-12,13

3M Thinsulate Ultra Insulation 400 gram

Sole Resistance Chart

Vibram® Tacoma Fire and Ice

Slip	Better
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Best
Non-Marking	Yes

MADE IN THE USA

Made to Order

2221 RED WING Men's 10-inch Lineman Boot

ST EH

UPPER: Full Grain, Water-Resistant Leather
SHANK: Lineman Steel
LAST: 50
CONSTRUCTION: Goodyear Leather Welt

RATING: ASTM F2413-11, M/I/75/C/75, EH
CARE: Boot Oil, Leather Protector
SIZES: B 10-12,13 D 7-12,13 EE 8-12

Sole Resistance Chart

Vibram® Lineman

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Best
Non-Marking	Yes

MADE IN THE USA

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ST Steel Toe / Casco de Acero
AT Aluminum Toe / Casco de Aluminio
NT Non-Metallic Toe / Casco No Metálico
EH Electrical Hazard / Di-Eléctrico
PR Puncture Resistant / Resistente a las Perforaciones

PULL-ON

STRONG AND RUGGED, THE ORIGINAL WESTERN-STYLED WORK BOOT

38 STYLES

Made to order sizes are highlighted in red. Allow 7-14 days for delivery.

2274 RED WING Men's 11-inch Pull-On Boot

NT EH

UPPER: Full Grain Leather
FOOTBED: Nylon Covered Polyurethane
SHANK: Non-metallic
LAST: 800
CONSTRUCTION: Direct Attach

RATING: ASTM F2413-11, M/I/75/C/75, EH
CARE: Leather Protector
SIZES: B 10-12,13,14 D 7-12,13,14,15 EE 8-12,13,14

KING TOE

Sole Resistance Chart

TPU-PU Galaxy

Slip	Better
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	Yes

MADE IN CHINA

2231 / 82231 (Made to order) RED WING Men's 11-inch Pull-On Boot

ST EH

UPPER: Full Grain, Water-Resistant Leather
SHANK: Steel
LAST: 522
CONSTRUCTION: SuperSole® Welt

RATING: ASTM F2413-11, M/I/75/C/75, EH
CARE: Boot Oil, Leather Protector
SIZES: AA 10-12,13,14 A 10-12,13,14 B 4-12,13,14,15,16,17,18 C 8-12,13 D 5-12,13,14,15,16,17,18 E 6-12,13,14 EE 7-12,13,14,15,16,17,18 EEE 6-12,13,14,15,16

R|W LEATHER SUPER•SOLE

Sole Resistance Chart

Mini Lug SuperSole®

Slip	Good
Oil/Gas	Best
Chemicals	Better
Abrasions	Better
Heat	Good
Non-Marking	Yes

MADE IN THE USA

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2214 RED WING Men's 11-inch Pull-On Boot

ST

UPPER: Full Grain, Water-Resistant Leather
FOOTBED: ComfortForce®
SHANK: Steel
LAST: 515
CONSTRUCTION: Goodyear Leather Welt

RATING: ASTM F2413-11, M I/75 C/75
CARE: Boot Oil, Leather Protector
SIZES: D 7-12,13 E 8-12 EEE 8-12,13

Sole Resistance Chart

Vibram® Laramie TC-4

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Best
Non-Marking	Yes

MADE IN THE USA

4470 RED WING Men's 11-inch Pull-On Boot

ST EH

UPPER: Full Grain, Water-Resistant Leather
FOOTBED: ComfortForce®
SHANK: Steel
LAST: 199
CONSTRUCTION: SuperSole® Welt

RATING: ASTM F2413-11, M/I/75/C/75, EH
CARE: Boot Oil, Leather Protector
SIZES: B 9-12,13,14 D 6½-12,13,14,15 E 8-11 EE 7-12,13,14

Sole Resistance Chart

Diamond Back SuperSole®

Slip	Good
Oil/Gas	Best
Chemicals	Better
Abrasions	Better
Heat	Good
Non-Marking	Yes

MADE IN THE USA

4471 RED WING Men's 11-inch Pull-On Boot

ST EH

UPPER: Full Grain Leather
FOOTBED: ComfortForce®
SHANK: Steel
LAST: 199
CONSTRUCTION: SuperSole® Welt

RATING: ASTM F2413-11, M/I/75/C/75, EH
CARE: Leather Protector, NaturSeal™, Shoe Cream
SIZES: B 9-12,13,14 D 6½,7-12,13,14,15 E 8-11 EE 7,7½,7-12,13,14

Sole Resistance Chart

Diamond Back SuperSole®

Slip	Good
Oil/Gas	Best
Chemicals	Better
Abrasions	Better
Heat	Good
Non-Marking	Yes

MADE IN THE USA

2254 RED WING Men's 11-inch Pull-On Boot

ST EH

UPPER: Full Grain Leather
FOOTBED: Single density ComfortForce®
SHANK: Fiberglass
LAST: 696
CONSTRUCTION: SuperSole® Welt

RATING: ASTM F2413-11, M/I/75/C/75, EH
CARE: Boot Oil, Leather Protector
SIZES: B 10-12,13 D 7-12,13,14 EE 7-12,13

Sole Resistance Chart

Horizon™ SuperSole®

Slip	Good
Oil/Gas	Best
Chemicals	Better
Abrasions	Better
Heat	Good
Non-Marking	Yes

MADE IN THE USA

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ST Steel Toe / Casco de Acero
AT Aluminum Toe / Casco de Aluminio
NT Non-Metallic Toe / Casco No Metálico
EH Electrical Hazard / Di-Eléctrico
PR Puncture Resistant / Resistente a las Perforaciones

NEW

83910 IRISH SETTER WORK Men's 11-inch Pull-On

ST EH

UPPER: Full Grain Leather
FOOTBED: Removable Polyurethane
SHANK: Non-metallic
LAST: IS-435
CONSTRUCTION: Welt

RATING: ASTM F2413-11, M/I/75/C/75, EH
CARE: Leather Protector
SIZES: D 8-12,13,14 EE 8-12,13

RPM TECHNOLOGY HRO

Sole Resistance Chart

Rubber-RPM Roper

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Better
Non-Marking	No

MADE IN CHINA

NEW

2297 RED WING Men's 11-inch Pull-On Boot

AT EH

UPPER: Full Grain Leather
FOOTBED: Nylon Covered Polyurethane
SHANK: Non-metallic
LAST: 224
CONSTRUCTION: Opanka

RATING: ASTM F2413-11, M/I/75/C/75, EH
CARE: Leather Protector
SIZES: B 10-12,13,14 D 7-12,13,14,15 EE 8-12,13 H 8-12,13

FORCE GUARD R|W LEATHER HRO

Sole Resistance Chart

Rubber-PU Shredder

Slip	Best
Oil/Gas	Best
Chemicals	Good
Abrasions	Best
Heat	Best
Non-Marking	Yes

MADE IN VIETNAM

83902 IRISH SETTER WORK Men's 11-inch Pull-On Boot

AT EH

UPPER: USA Made Full Grain, Tumbled Leather Leather
FOOTBED: Removable Polyurethane
SHANK: Non-metallic
LAST: 702-2EW-2
CONSTRUCTION: Direct Attach Welt

RATING: ASTM F2413-11, M/I/75/C/75, EH
CARE: Shoe Cream
SIZES: D 8-12,13,14 EE 8-12,13,14

TROUT BROOK LEATHER

Sole Resistance Chart

Rubber-PU Comfort Trek

Slip	Best
Oil/Gas	Best
Chemicals	Better
Abrasions	Better
Heat	Better
Non-Marking	Yes

MADE IN CHINA

83904 IRISH SETTER WORK Men's 11-inch Pull-On Boot

AT EH

UPPER: Full Grain Leather
FOOTBED: Removable Polyurethane
SHANK: Steel
LAST: 696
CONSTRUCTION: Direct Attach Welt

RATING: ASTM F2413-11, M/I/75/C/75, EH
CARE: Boot Oil, Leather Protector
SIZES: D 8-12,13,14 EE 8-12,13,14

Sole Resistance Chart

ENDURANCE Arrowhead

Slip	Good
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	Yes

MADE IN CHINA

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83908 IRISH SETTER WORK Men's 9-inch Pull-On

AT EH

UPPER: USA Made Full Grain, Waterproof Leather
FOOTBED: Removable Polyurethane
LAST: 696
CONSTRUCTION: Goodyear Welt

RATING: ASTM F2413-11, M/I/75/C/75, EH
CARE: Boot Oil, Leather Protector
SIZES: D 7-12,13,14 EE 7-12,13

TROUT BROOK LEATHER HRO

Sole Resistance Chart

Rubber-EVA Traction Tred

Slip	Best
Oil/Gas	Best
Chemicals	Good
Abrasions	Best
Heat	Best
Non-Marking	Yes

MADE IN CHINA

2405 RED WING Men's 11-inch Pull-On Boot

ST EH

UPPER: Full Grain, Water-Resistant Leather
FOOTBED: ComfortForce®
SHANK: Fiberglass
LAST: 696
CONSTRUCTION: Dual Density Supersole® Welt

RATING: ASTM F2413-11, M/I/75/C/75, EH
CARE: Boot Oil, Leather Protector
SIZES: B 9-12,13,14 D 7-12,13,14,15 EE 6-12,13,14 H 8-12,13

R|W LEATHER 2.0 SUPER•SOLE

Sole Resistance Chart

Aztec SuperSole® 2.0

Slip	Better
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	Yes

MADE IN THE USA

2249 RED WING Men's 10-inch Pull-On Boot

ST EH

UPPER: Full Grain Leather
FOOTBED: ComfortForce®
SHANK: Fiberglass
LAST: 696
CONSTRUCTION: SuperSole® Welt

RATING: ASTM F2413-11, M/I/75/C/75, EH
CARE: Boot Oil, Leather Protector
SIZES: B 9-12,13,14,15 D 6,6½,7-12,13,14,15 EE 6,6½, 7-12,13,14,15
H 8-12,13

R|W LEATHER SUPER•SOLE

Sole Resistance Chart

Horizon™ SuperSole®

Slip	Good
Oil/Gas	Best
Chemicals	Better
Abrasions	Better
Heat	Good
Non-Marking	Yes

MADE IN THE USA W/IMPORTED MATERIALS

NEW

5701 WORX Men's 10-inch Pull-On Boot

ST EH

UPPER: Polyurethane Coated Leather
FOOTBED: Removable Polyurethane
SHANK: Steel
LAST: 702
CONSTRUCTION: Direct Attach Welt

RATING: ASTM F2413-11, M/I/75/C/75, EH
CARE: Leather Protector
SIZES: M 7-12,13,14 WW 8-12,13

Sole Resistance Chart

ENDURANCE Arrowhead

Slip	Good
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	Yes

MADE IN CHINA

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ST Steel Toe / Casco de Acero
AT Aluminum Toe / Casco de Aluminio
NT Non-Metallic Toe / Casco No Metálico
EH Electrical Hazard / Di-Eléctrico
PR Puncture Resistant / Resistente a las Perforaciones

2259 RED WING Men's 11-inch Pull-On Boot

ST EH

UPPER: Full Grain, Water-Resistant Leather
SHANK: Fiberglass
LAST: 527
CONSTRUCTION: SuperSole® Welt

RATING: ASTM F2413-11, M/I/75/C/75, EH
CARE: Boot Oil, Leather Protector
SIZES: D 7-12,13,14 EE 8-12,13

Sole Resistance Chart

Sure-Trak® SuperSole®

Slip	Good
Oil/Gas	Best
Chemicals	Better
Abrasions	Better
Heat	Good
Non-Marking	Yes

MADE IN THE USA

2201 RED WING Men's 11-inch Pull-On Boot

ST EH

UPPER: Full Grain Leather
FOOTBED: ComfortForce®
SHANK: Steel
LAST: 199
CONSTRUCTION: SuperSole® Welt

RATING: ASTM F2413-11, M/I/75/C/75, EH
CARE: Leather Protector
SIZES: B 10-12,13,14 D 7-12,13,14,15 EE 8-12,13,14

Sole Resistance Chart

Diamond Back SuperSole®

Slip	Good
Oil/Gas	Best
Chemicals	Better
Abrasions	Better
Heat	Good
Non-Marking	Yes

MADE IN THE USA W/IMPORTED MATERIALS

988 RED WING Men's 10-inch Pull-On Boot

ST EH

UPPER: Full Grain, Water-Resistant Leather
FOOTBED: Removable Polyurethane
SHANK: Steel
LAST: 696
CONSTRUCTION: Goodyear Welt

RATING: ASTM F2413-11, M/I/75/C/75, EH
CARE: Leather Protector, NaturSeal™
SIZES: D 7-12,13,14 EE 8-12,13

Sole Resistance Chart

Vibram® Lug TC-4 Plus

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Best
Non-Marking	Yes

MADE IN CHINA

3505 RED WING Men's 11-inch Pull-On Boot

ST EH PR

UPPER: Full Grain, Water-Resistant Leather
FOOTBED: ComfortForce®
SHANK: Fiberglass
LAST: 696
CONSTRUCTION: Dual Density Supersole® Welt

RATING: ASTM F2413-11, M/I/75/C/75, EH , CSA Grade 1, ESR Rated, PR
CARE: Leather Protector, NaturSeal™
SIZES: D 7-12,13,14,15 EE 7-12,13 H 8-12,13

Sole Resistance Chart

Aztec SuperSole® 2.0

Slip	Better
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	Yes

MADE IN THE USA

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4448 RED WING Men's 11-inch Pull-On Boot

AT EH

UPPER: Full Grain, Waterproof Leather
FOOTBED: Nylon Covered Polyurethane
SHANK: Non-metallic
LAST: 230
CONSTRUCTION: Cement - Welt

RATING: ASTM F2413-11, M/I/75/C/75, EH
CARE: Leather Protector, NaturSeal™
SIZES: B 9-12,13,14 D 7-12,13,14,15 EE 8-12,13,14 H 8-12,13,14

Sole Resistance Chart

Vibram® Rubber-PU XClaim TC-4 Plus

Slip	Best
Oil/Gas	Best
Chemicals	Better
Abrasions	Best
Heat	Best
Non-Marking	Yes

MADE IN CHINA

2230 RED WING Men's 11-inch Pull-On Boot

ST EH

UPPER: Full Grain, Waterproof Leather
FOOTBED: ComfortForce®
SHANK: Fiberglass
LAST: 696
CONSTRUCTION: SuperSole® Welt

RATING: ASTM F2413-11, M/I/75/C/75, EH
CARE: Leather Protector, NaturSeal™
SIZES: B 10-12,13,14 D 7-12,13,14,15 EE 7-12,13,14 H 8-12,13

Sole Resistance Chart

Mini Lug SuperSole®

Slip	Good
Oil/Gas	Best
Chemicals	Better
Abrasions	Better
Heat	Good
Non-Marking	Yes

MADE IN THE USA W/IMPORTED MATERIALS

2270 RED WING Men's 11-inch Pull-On Boot

ST EH

UPPER: Full Grain, Waterproof Leather
FOOTBED: ComfortForce®
SHANK: Fiberglass
LAST: 696
CONSTRUCTION: SuperSole® Welt

RATING: ASTM F2413-11, M/I/75/C/75, EH
CARE: Leather Protector, NaturSeal™
SIZES: B 10-12,13,14 D 7-12,13,14,15 EE 7-12,13,14 H 8-12,13

Sole Resistance Chart

Horizon™ DL SuperSole®

Slip	Good
Oil/Gas	Best
Chemicals	Better
Abrasions	Better
Heat	Good
Non-Marking	Yes

MADE IN THE USA W/IMPORTED MATERIALS

NEW

83912 IRISH SETTER WORK Men's 11-inch Pull-On

ST EH

UPPER: Full Grain, Waterproof Leather
FOOTBED: Removable Polyurethane
SHANK: Non-metallic
LAST: IS-435
CONSTRUCTION: Welt

RATING: ASTM F2413-11, M/I/75/C/75, EH
CARE: Leather Protector
SIZES: D 8-12,13,14,15,16 EE 8-12,13,14

Sole Resistance Chart

Rubber-RPM Roper

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Best
Non-Marking	Yes

MADE IN CHINA

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ST Steel Toe / Casco de Acero
AT Aluminum Toe / Casco de Aluminio
NT Non-Metallic Toe / Casco No Metálico
EH Electrical Hazard / Di-Eléctrico
PR Puncture Resistant / Resistente a las Perforaciones

NEW

83914 IRISH SETTER WORK Men's 12-inch Pull On

UPPER: Cordura®
FOOTBED: Removable Polyurethane
SHANK: Steel
LAST: 702
CONSTRUCTION: Direct Attach Welt

RATING: ASTM F2413-11, M/I/75/C/75, EH
SIZES: D 7-12,13,14 EE 8-12,13

ULTRA DRY ARMA TEC

Sole Resistance Chart

ENDURANCE Cross Wire

Slip	Good
Oil/Gas	Best
Chemicals	Better
Abrasions	Best
Heat	Good
Non-Marking	Yes

MADE IN CHINA

83906 IRISH SETTER WORK Men's 11-inch Pull-On

UPPER: Full Grain, Waterproof Leather
FOOTBED: Removable Polyurethane
SHANK: Non-metallic
LAST: 229
CONSTRUCTION: Cement - Welt

RATING: ASTM F2413-11, M/I/75/C/75, EH
CARE: Leather Protector, NaturSeal™
SIZES: D 8-12,13,14 EE 8-12,13

ULTRA DRY STABLE FLEX HRO Vibram

Sole Resistance Chart

Vibram® Rubber-PU XClaim TC-4 Plus

Slip	Best
Oil/Gas	Best
Chemicals	Better
Abrasions	Best
Heat	Best
Non-Marking	Yes

MADE IN CHINA

5700 WORX Men's 10-inch Pull-On Boot

UPPER: Full Grain, Waterproof Leather
FOOTBED: Removable Polyurethane
SHANK: Steel
LAST: 696
CONSTRUCTION: Direct Attach Welt

RATING: ASTM F2413-11, M/I/75/C/75, EH
CARE: Leather Protector, NaturSeal™
SIZES: M 8-12,13,14 WW 8-12,13

Sole Resistance Chart

ENDURANCE Arrowhead

Slip	Good
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	Yes

MADE IN CHINA

2499 RED WING Men's 12-inch Pull-On Boot

UPPER: Cordura®
FOOTBED: ComfortForce®
SHANK: Fiberglass
LAST: 696
CONSTRUCTION: Direct Attach Welt

RATING: ASTM F2413-11, M/I/75/C/75, EH
SIZES: D 7-12,13,14,15 EE 8-12,13

RW WATERPROOF FORCE GUARD

Sole Resistance Chart

Dual Density Mini Lug II

Slip	Better
Oil/Gas	Best
Chemicals	Better
Abrasions	Best
Heat	Good
Non-Marking	Yes

MADE IN CHINA

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6500 WORX Men's 10-inch Pull-On Boot

ST EH

UPPER: Cordura®
FOOTBED: Removable Polyurethane
SHANK: Steel
LAST: 702
CONSTRUCTION: Direct Attach Welt

RATING: ASTM F2413-11, M/I/75/C/75, EH
CARE: Silicone
SIZES: M 8-12,13,14 WW 8-12,13

Sole Resistance Chart

ENDURANCE Cross Wire

Slip	Good
Oil/Gas	Best
Chemicals	Better
Abrasions	Best
Heat	Good
Non-Marking	Yes

MADE IN CHINA

4212 RED WING Men's 11-inch Pull-On Boot

ST EH

UPPER: Full Grain, Waterproof Leather
FOOTBED: Removable Polyurethane
SHANK: Steel
LAST: 200-3
CONSTRUCTION: Goodyear Welt

RATING: ASTM F2413-11, M/I/75/C/75, EH
CARE: Leather Protector, NaturSeal™
SIZES: D 8-12,13,14 EE 8-12,13

RW WATER PROOF · R|W LEATHER · HRO

Sole Resistance Chart

Rubber-PU Barbed Wire

Slip	Best
Oil/Gas	Best
Chemicals	Better
Abrasions	Best
Heat	Best
Non-Marking	Yes

MADE IN CHINA

83900 IRISH SETTER WORK Men's 11-inch Pull-On Boot

AT EH

UPPER: USA Made Full Grain, Waterproof Leather and Abrasion Resistant Nylon
FOOTBED: Removable Polyurethane
SHANK: Non-metallic
LAST: 702-2EW-2
CONSTRUCTION: Direct Attach Welt

RATING: ASTM F2413-11, M/I/75/C/75, EH
CARE: Leather Protector, NaturSeal™
SIZES: D 8-12,13,14 EE 8-12,13,14

ULTRA DRY · TROUT BROOK LEATHER

Sole Resistance Chart

Rubber-PU Comfort Trek

Slip	Best
Oil/Gas	Best
Chemicals	Better
Abrasions	Better
Heat	Better
Non-Marking	Yes

MADE IN CHINA

4441 RED WING Men's 11-inch Pull-On Boot

ST EH

UPPER: Full Grain, Water-Resistant Leather
SHANK: Steel
LAST: 522
CONSTRUCTION: SuperSole® Welt

RATING: ASTM F2413-11, M/I/75/C/75, EH
CARE: Boot Oil, Leather Protector
SIZES: D 6-12,13,14 EE 7-12,13,14

3M Thinsulate Ultra INSULATION 400 gram · R|W LEATHER · SUPER SOLE

Sole Resistance Chart

Mini Lug SuperSole®

Slip	Good
Oil/Gas	Best
Chemicals	Better
Abrasions	Better
Heat	Good
Non-Marking	Yes

MADE IN THE USA

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2250 RED WING Men's 11-inch Pull-On Boot

UPPER: Full Grain, Waterproof Leather
FOOTBED: Nylon Covered Polyurethane
SHANK: Non-metallic
LAST: 230
CONSTRUCTION: Cement - Welt

RATING: ASTM F2413-11, M/I/75/C/75, EH
CARE: Leather Protector, NaturSeal™
SIZES: D 7-12,13,14,15 EE 8-12,13,14 H 8-12,13,14

3M Thinsulate Ultra Insulation 400 gram

Sole Resistance Chart

Vibram® Rubber-PU XClaim TC-4 Plus

Slip	Best
Oil/Gas	Best
Chemicals	Better
Abrasions	Best
Heat	Best
Non-Marking	Yes

MADE IN CHINA

4445 RED WING Men's 11-inch Pull-On Boot

UPPER: Full Grain, Waterproof Leather
FOOTBED: ComfortForce®
SHANK: Fiberglass
LAST: 696
CONSTRUCTION: SuperSole® Welt

RATING: ASTM F2413-11, M/I/75/C/75, EH
CARE: Leather Protector, NaturSeal™
SIZES: B 9-12,13,14 D 7-12,13,14,15 EE 7-12,13,14 H 8-12,13

3M Thinsulate Ultra Insulation 400 gram

Sole Resistance Chart

Mini Lug SuperSole®

Slip	Good
Oil/Gas	Best
Chemicals	Better
Abrasions	Better
Heat	Good
Non-Marking	Yes

MADE IN THE USA W/IMPORTED MATERIALS

NEW

2271 RED WING Men's 11-inch Pull-On Boot

UPPER: Full Grain, Waterproof Leather
FOOTBED: ComfortForce®
SHANK: Fiberglass
LAST: 696
CONSTRUCTION: SuperSole® Welt

RATING: ASTM F2413-11, M/I/75/C/75, EH
CARE: Leather Protector, NaturSeal™
SIZES: D 7-12,13,14,15 EE 8-12,13 H 8-12,13

3M Thinsulate Ultra Insulation 400 gram

Sole Resistance Chart

Horizon™ DL SuperSole®

Slip	Good
Oil/Gas	Best
Chemicals	Better
Abrasions	Better
Heat	Good
Non-Marking	Yes

MADE IN THE USA

3049 RED WING Men's 17-inch Pac Boot

UPPER: Polyurethane Coated Waterproof Leather
FOOTBED: Nylon Covered Polyurethane
SHANK: Non-metallic
LAST: 222
CONSTRUCTION: Cement

RATING: ASTM F2413-11, M I/75 C/75, SD
CARE: NaturSeal™
SIZES: EE 6-12,13,14,15

3M Thinsulate Ultra Insulation 1000 gram

Sole Resistance Chart

Vibram® Rubber-PU Apex Fire and Ice SD

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Best
Non-Marking	No

MADE IN CHINA

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89000 IRISH SETTER WORK **Men's** 12-inch Pull-On Boot

ST EH

UPPER: Vulcanized Rubber and 4.5 mm Neoprene
FOOTBED: Removable Polyurethane
SHANK: Steel
LAST: JEX-ST
CONSTRUCTION: Vulcanized

RATING: ASTM F2413-11, M/I/75/C/75, EH
SIZES: E 7,8-12,13,14,15

EXOFLEX HRO

Sole Resistance Chart

Chore

Slip	Best
Oil/Gas	Good
Chemicals	Best
Abrasions	Best
Heat	Best
Non-Marking	No

MADE IN CHINA

89002 IRISH SETTER WORK **Men's** 15-inch Pull-On Boot

ST EH

UPPER: Vulcanized Rubber and 4.5 mm Neoprene
FOOTBED: Removable Polyurethane
SHANK: Steel
LAST: JEX-ST
CONSTRUCTION: Vulcanized

RATING: ASTM F2413-11, M/I/75/C/75, EH
SIZES: E 7,8-12,13,14,15

EXOFLEX HRO

Sole Resistance Chart

Chore

Slip	Best
Oil/Gas	Good
Chemicals	Best
Abrasions	Best
Heat	Best
Non-Marking	No

MADE IN CHINA

NEW

89004 IRISH SETTER WORK **Men's** 15-Inch Pull-On

NT EH

UPPER: Polyurethane
FOOTBED: Removable 12mm Felt/Wool Liner
SHANK: Non-metallic
LAST: ISH-777
CONSTRUCTION: Injection

RATING: ASTM F2413-11, M/I/75/C/75, EH
SIZES: D 8,9,10,11,12,13,14

THERMAL BOOST

Sole Resistance Chart

Snow Zone

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Better
Non-Marking	Yes

MADE IN CHINA

NEW

59001 RED WING **Men's** 17-inch Pull-On Boot

ST EH PR

UPPER: Polyurethane
FOOTBED: Removable Polyurethane
SHANK: Steel
LAST: 300
CONSTRUCTION: Direct Attach Non-Welt

RATING: ASTM F 2413-11, M/I/75/C/75, EH PR
SIZES: D 7,8-12,13,14,15

This style is designed so that wearers can easily fold over the upper, or trim to a 15-inch boot.

Sole Resistance Chart

Mini Lug RBR

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Better
Non-Marking	Yes

MADE IN THE USA W/IMPORTED MATERIALS

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ST Steel Toe / Casco de Acero
AT Aluminum Toe / Casco de Aluminio
NT Non-Metallic Toe / Casco No Metálico
EH Electrical Hazard / Di-Eléctrico
PR Puncture Resistant / Resistente a las Perforaciones

METGUARD

INTERNAL OR EXTERNAL, INSTEP PROTECTION FROM IMPACTS KEEPS THE TOP OF YOUR FEET SAFE

36 STYLES

Made to order sizes are highlighted in red. Allow 7-14 days for delivery.

4479 RED WING Men's Oxford

NT EH MT

UPPER: Full Grain Leather
FOOTBED: Nylon Covered Polyurethane
SHANK: Non-metallic
LAST: 801
CONSTRUCTION: Direct Attach

RATING: ASTM F2413-11, M/I/75/C/75, EH , Mt/75
CARE: Leather Protector, NaturSeal™
SIZES: D 7-12,13,14 EE 8-12,13

KING TOE® FORCESHIELD™ R|W LEATHER

Sole Resistance Chart

TPU-PU Galaxy

Slip	Better
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	Yes

MADE IN CHINA

5582 WORX Men's Oxford

ST EH MT

UPPER: Polyurethane Coated Leather
FOOTBED: Removable Polyurethane
SHANK: Non-metallic
LAST: 882
CONSTRUCTION: Cement

RATING: ASTM F2413-11, M/I/75/C/75, EH , Mt/75
CARE: Leather Protector, Polish
SIZES: M 7-12,13,14 WW 8-12,13

Sole Resistance Chart

SSRT Diamond

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	Yes

MADE IN CHINA

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4472 RED WING Men's 5-inch Hiker Boot

NT EH MT

UPPER: Full Grain, Waterproof Leather
FOOTBED: Nylon Covered Polyurethane
SHANK: TC-Tech
LAST: 697
CONSTRUCTION: Cement

RATING: ASTM F2413-11, M/I/75/C/75, EH , Mt/75
CARE: Leather Protector, NaturSeal™, Shoe Cream
SIZES: B 9-12,13,14,15 D 6-12,13,14,15 EE 7-12,13,14 H 8-12,13

RW WATER PROOF · FORCESHIELD · R|W LEATHER · HRO

Sole Resistance Chart

Extensity™ Rubber

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Best
Non-Marking	Yes

MADE IN THE USA W/IMPORTED MATERIALS

5601 WORX Men's 5-inch Boot

NT EH MT

UPPER: Full Grain Leather
FOOTBED: Removable Polyurethane
SHANK: Non-metallic
LAST: 882
CONSTRUCTION: Cement

RATING: ASTM F2413-11, M/I/75/C/75, EH , Mt/75
CARE: Leather Protector, Polish
SIZES: M 4-12,13,14 WW 8-12,13,14

HRO

Sole Resistance Chart

Rubber-PU Falcon

Slip	Best
Oil/Gas	Best
Chemicals	Better
Abrasions	Best
Heat	Best
Non-Marking	No

MADE IN CHINA

5584 WORX Men's 5-inch Boot

ST EH MT

UPPER: Nubuck Leather
FOOTBED: Removable Polyurethane
SHANK: Steel
LAST: 882
CONSTRUCTION: Cement

RATING: ASTM F2413-11, M/I/75/C/75, EH , Mt/75
CARE: Leather Protector
SIZES: M 4-12,13,14,15,16 WW 8-12,13,14

HRO

Sole Resistance Chart

Rubber-PU Falcon

Slip	Best
Oil/Gas	Best
Chemicals	Better
Abrasions	Best
Heat	Best
Non-Marking	No

MADE IN CHINA

5586 WORX Men's 6-inch Boot

ST EH MT

UPPER: Full Grain Leather
FOOTBED: Removable Polyurethane
SHANK: Steel
LAST: 702-2
CONSTRUCTION: Goodyear Welt

RATING: ASTM F2413-11, M/I/75/C/75, EH , Mt/75
CARE: Boot Oil, Polish
SIZES: W 4-12,13

HRO

Sole Resistance Chart

Rubber Resister

Slip	Best
Oil/Gas	Best
Chemicals	Better
Abrasions	Best
Heat	Best
Non-Marking	No

MADE IN CHINA

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ST Steel Toe / Casco de Acero · AT Aluminum Toe / Casco de Aluminio · NT Non-Metallic Toe / Casco No Metálico · EH Electrical Hazard / Di-Eléctrico · PR Puncture Resistant / Resistente a las Perforaciones

5610 WORX Men's 6-inch Boot

ST EH MT

UPPER: Full Grain Leather
FOOTBED: Removable Polyurethane
SHANK: Steel
LAST: 800
CONSTRUCTION: Direct Attach Welt

RATING: ASTM F2413-11, M/I/75/C/75, EH , Mt/75
CARE: Leather Protector
SIZES: M 4-12,13,14,15,16 WW 8-12,13,14

KING TOE GOODHUE

Sole Resistance Chart

ENDURANCE Cross Wire

Slip	Good
Oil/Gas	Best
Chemicals	Better
Abrasions	Best
Heat	Good
Non-Marking	Yes

MADE IN CHINA

5613 WORX Men's 6-inch Boot

ST EH MT

UPPER: Full Grain Leather
FOOTBED: Removable Polyurethane
SHANK: Steel
LAST: 800
CONSTRUCTION: Direct Attach Welt

RATING: ASTM F2413-11, M/I/75/C/75, EH , Mt/75
CARE: Leather Protector
SIZES: M 7-12,13,14 WW 8-12,13,14

KING TOE GOODHUE HRO

Sole Resistance Chart

Rubber Resister

Slip	Best
Oil/Gas	Best
Chemicals	Better
Abrasions	Best
Heat	Best
Non-Marking	Yes

MADE IN CHINA

5686 RED WING Men's 6-inch Boot

ST EH MT

UPPER: Full Grain Leather
FOOTBED: Removable Polyurethane
SHANK: Steel
LAST: 703
CONSTRUCTION: Goodyear Welt

RATING: ASTM F2413-11, M/I/75/C/75, EH , Mt/75
CARE: Boot Oil, Leather Protector
SIZES: M 7-12,13,14 WW 8-12,13,14

R|W LEATHER HRO Vibram

Sole Resistance Chart

Vibram® Alpha TC-4 Plus

Slip	Best
Oil/Gas	Best
Chemicals	Better
Abrasions	Best
Heat	Best
Non-Marking	Yes

MADE IN CHINA

4483 RED WING Men's 6-inch Boot

ST EH MT

UPPER: Full Grain Leather
FOOTBED: ComfortForce®
SHANK: Fiberglass
LAST: 694
CONSTRUCTION: Goodyear Welt

RATING: ASTM F2413-11, M/I/75/C/75, EH , Mt/75
CARE: Boot Oil, Leather Protector
SIZES: B 9-12,13,14,15 D 6-12,13,14,15,16 EE 6-12,13,14,15 H 7-12,13,14,15

CF DYNA R|W LEATHER HRO

Sole Resistance Chart

Decathlon

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Best
Non-Marking	Yes

MADE IN THE USA

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4456 RED WING Men's 6-inch Boot

NT EH MT

UPPER: Full Grain Leather
FOOTBED: Nylon Covered Polyurethane
SHANK: Non-metallic
LAST: 800
CONSTRUCTION: Direct Attach

RATING: ASTM F2413-11, M/I/75/C/75, EH , Mt/75
CARE: Leather Protector
SIZES: D 7-12,13,14,15 EE 8-12,13,14

KING TOE

Sole Resistance Chart

TPU-PU Galaxy

Slip	Better
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	Yes

MADE IN CHINA

5486 WORX Men's 6-inch Boot

ST EH MT

UPPER: Full Grain Leather
FOOTBED: Removable Polyurethane
SHANK: Steel
LAST: 703
CONSTRUCTION: Goodyear Welt

RATING: ASTM F2413-11, M/I/75/C/75, EH , Mt/75
CARE: Boot Oil, Leather Protector
SIZES: M 7-12,13,14 WW 8-12,13

HRO

Sole Resistance Chart

Rubber Resister

Slip	Best
Oil/Gas	Best
Chemicals	Better
Abrasions	Best
Heat	Best
Non-Marking	Yes

MADE IN CHINA

4421 RED WING Men's 6-inch Boot

NT EH MT

UPPER: Full Grain Leather
FOOTBED: Cambrelle® Covered Polyurethane
SHANK: Non-metallic
LAST: 691
CONSTRUCTION: Direct Attach

RATING: ASTM F2413-11, M/I/75/C/75, EH , Mt/75
CARE: Leather Protector, NaturSeal™
SIZES: D 8-12,13,14 EE 8-12,13

FORCESHIELD HRO

Sole Resistance Chart

Rubber-PU Auger

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Best
Non-Marking	Yes

MADE IN CHINA

5626 WORX Men's 6-inch Boot

ST EH MT

UPPER: Full Grain Leather
FOOTBED: Removable Polyurethane
SHANK: Steel
LAST: 703
CONSTRUCTION: Goodyear Welt

RATING: ASTM F2413-11, M/I/75/C/75, EH , Mt/75
CARE: Boot Oil, Leather Protector
SIZES: M 6-12,13,14 WW 8-12,13

HRO

Sole Resistance Chart

Rubber Resister

Slip	Best
Oil/Gas	Best
Chemicals	Better
Abrasions	Best
Heat	Best
Non-Marking	No

MADE IN CHINA

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ST Steel Toe / Casco de Acero
AT Aluminum Toe / Casco de Aluminio
NT Non-Metallic Toe / Casco No Metálico
EH Electrical Hazard / Di-Eléctrico
PR Puncture Resistant / Resistente a las Perforaciones

4433 RED WING Men's 6-inch Boot

ST EH MT

UPPER: Full Grain, Waterproof Leather
FOOTBED: Redbed™ featuring Agion® anti-microbial treatment
SHANK: Fiberglass
LAST: 694
CONSTRUCTION: SuperSole® Welt

RATING: ASTM F2413-11, M/I/75/C/75, EH , Mt/75
CARE: Leather Protector, Mink Oil, NaturSeal™
SIZES: B 10-12,13,14 D 8-12,13,14,15 EE 8-12,13,14 H 8-12,13

Sole Resistance Chart

Horizon™ DL SuperSole®

Slip	Good
Oil/Gas	Best
Chemicals	Better
Abrasions	Better
Heat	Good
Non-Marking	Yes

MADE IN THE USA W/IMPORTED MATERIALS

4431 RED WING Men's 6-inch Boot

NT EH MT

UPPER: Abrasion Resistant Nylon and TPU
FOOTBED: Cambrelle® Covered Polyurethane
SHANK: Non-metallic
LAST: CH-691CT
CONSTRUCTION: Direct Attach

RATING: ASTM F2413-11, M/I/75/C/75, EH , Mt/75
CARE: Silicone
SIZES: D 7-12,13,14 EE 8-12,13

Sole Resistance Chart

Rubber-PU Auger

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Best
Non-Marking	Yes

MADE IN CHINA

5489 WORX Men's 8-inch Boot

ST EH MT

UPPER: Full Grain Leather
FOOTBED: Removable Polyurethane
SHANK: Steel
LAST: 703
CONSTRUCTION: Goodyear Welt

RATING: ASTM F2413-11, M/I/75/C/75, EH , Mt/75
CARE: Boot Oil, Leather Protector
SIZES: M 8-12,13,14 WW 8-12,13

Sole Resistance Chart

Rubber Resister

Slip	Best
Oil/Gas	Best
Chemicals	Better
Abrasions	Best
Heat	Best
Non-Marking	No

MADE IN CHINA

5889 RED WING Men's 8-inch Boot

ST EH MT

UPPER: Full Grain Leather
FOOTBED: Removable Polyurethane
SHANK: Steel
LAST: 703
CONSTRUCTION: Goodyear Welt

RATING: ASTM F2413-11, M/I/75/C/75, EH , Mt/75
CARE: Boot Oil, Leather Protector
SIZES: M 7-12,13,14 WW 8-12,13,14

Sole Resistance Chart

Vibram® Alpha TC-4 Plus

Slip	Best
Oil/Gas	Best
Chemicals	Better
Abrasions	Best
Heat	Best
Non-Marking	Yes

MADE IN CHINA

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4422 RED WING Men's 8-inch Boot

NT EH MT

UPPER: Full Grain Leather
FOOTBED: Cambrelle® Covered Polyurethane
SHANK: Non-metallic
LAST: 691
CONSTRUCTION: Direct Attach

RATING: ASTM F2413-11, M/I/75/C/75, EH , Mt/75
CARE: Leather Protector, NaturSeal™
SIZES: D 8-12,13,14 EE 8-12,13

FORCESHIELD HRO

Sole Resistance Chart

Rubber-PU Auger

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Best
Non-Marking	Yes

MADE IN CHINA

5828 WORX Men's 8-inch Boot

ST EH MT

UPPER: Full Grain Leather
FOOTBED: Removable Polyurethane
SHANK: Steel
LAST: 703
CONSTRUCTION: Goodyear Welt

RATING: ASTM F2413-11, M/I/75/C/75, EH , Mt/75
CARE: Boot Oil, Leather Protector
SIZES: M 7-12,13,14 WW 8-12,13

HRO

Sole Resistance Chart

Rubber Resister

Slip	Best
Oil/Gas	Best
Chemicals	Better
Abrasions	Best
Heat	Best
Non-Marking	No

MADE IN CHINA

5810 WORX Men's 8-inch Boot

ST EH MT

UPPER: Full Grain Leather
FOOTBED: Removable Polyurethane
SHANK: Steel
LAST: 800
CONSTRUCTION: Direct Attach Welt

RATING: ASTM F2413-11, M/I/75/C/75, EH , Mt/75
CARE: Leather Protector
SIZES: M 7-12,13,14 WW 8-12,13,14

KING TOE GOODHUE

Sole Resistance Chart

ENDURANCE Cross Wire

Slip	Good
Oil/Gas	Best
Chemicals	Better
Abrasions	Best
Heat	Good
Non-Marking	Yes

MADE IN CHINA

Made to Order

4435 RED WING Men's 8-inch Boot

ST EH MT

UPPER: Full Grain, Waterproof Leather
FOOTBED: Redbed™ featuring Agion® anti-microbial treatment
SHANK: Fiberglass
LAST: 694
CONSTRUCTION: SuperSole® Welt

RATING: ASTM F2413-11, M/I/75/C/75, EH , Mt/75
CARE: Leather Protector, Mink Oil, NaturSeal™
SIZES: D 7-12,13,14,15 EE 8-12,13,14 H 8-12,13

RW WATERPROOF REDBED FORCESHIELD R|W LEATHER SUPER•SOLE

Sole Resistance Chart

Horizon™ DL SuperSole®

Slip	Good
Oil/Gas	Best
Chemicals	Better
Abrasions	Better
Heat	Good
Non-Marking	Yes

MADE IN THE USA W/IMPORTED MATERIALS

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ST Steel Toe / Casco de Acero
AT Aluminum Toe / Casco de Aluminio
NT Non-Metallic Toe / Casco No Metálico
EH Electrical Hazard / Di-Eléctrico
PR Puncture Resistant / Resistente a las Perforaciones

NEW

4492 RED WING Men's 8-Inch Boot

ST EH MT

UPPER: Full Grain Leather
FOOTBED: ComfortForce®
SHANK: Fiberglass
LAST: 694
CONSTRUCTION: Goodyear Welt

RATING: ASTM F2413-11, M/I/75/C/75, EH , Mt/75
CARE: Boot Oil, Leather Protector
SIZES: D 7-12,13,14,15 EE 8-12,13,14

Sole Resistance Chart

Decathlon

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Best
Non-Marking	Yes

MADE IN THE USA

4440 RED WING Men's 8-inch Boot

NT EH MT

UPPER: Abrasion Resistant Nylon and TPU
FOOTBED: Cambrelle® Covered Polyurethane
SHANK: Non-metallic
LAST: CH-691CT
CONSTRUCTION: Direct Attach

RATING: ASTM F2413-11, M/I/75/C/75, EH , Mt/75
CARE: Silicone
SIZES: D 7-12,13,14 EE 8-12,13

Sole Resistance Chart

Rubber-PU Auger

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Best
Non-Marking	Yes

MADE IN CHINA

3530 RED WING Men's 8-inch Boot

NT EH PR MT

UPPER: Full Grain, Waterproof Leather
FOOTBED: Nylon Covered Polyurethane
SHANK: Non-metallic
LAST: 800
CONSTRUCTION: Direct Attach

RATING: ASTM F2413-11, M/I/75/C/75, EH , Mt/75, CSA Grade 1, ESR Rated, PR
CARE: Leather Protector, NaturSeal™
SIZES: D 7-12,13,14,15 EE 8-12,13,14 H 8-12,13

Sole Resistance Chart

Vibram® Galactic Fire and Ice

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Best
Non-Marking	Yes

MADE IN CHINA

83820 IRISH SETTER WORK Men's 9-inch Boot

NT EH PR MT

UPPER: USA Made Full Grain, Waterproof Leather
FOOTBED: Nylon Covered Polyurethane
SHANK: Non-metallic
LAST: 222
CONSTRUCTION: Cement

RATING: ASTM F2413-11, M/75/C/75, Mt/75 EH PR
CARE: Leather Protector, NaturSeal™
SIZES: D 7-12,13,14 EE 8-12,13,14

Sole Resistance Chart

Vibram® Rubber-PU Apex Fire and Ice EH

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Best
Non-Marking	Yes

MADE IN CHINA

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4499 RED WING Men's 10-inch Boot

ST EH MT

UPPER: Full Grain, Waterproof Leather
FOOTBED: Cambrelle® Covered Polyurethane
SHANK: Steel
LAST: 694
CONSTRUCTION: Goodyear Leather Welt

RATING: ASTM F2413-11, M/I/75/C/75, EH , Mt/75
CARE: Leather Protector, NaturSeal™
SIZES: D 7-12,13,14,15,16 EE 8-12,13,14

Sole Resistance Chart

Vibram® Montana

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Best
Non-Marking	Yes

MADE IN CHINA

4489 RED WING Men's 10-inch Boot

ST EH MT

UPPER: Full Grain, Waterproof Leather
FOOTBED: Cambrelle® Covered Polyurethane
SHANK: Steel
LAST: 694
CONSTRUCTION: Goodyear Welt

RATING: ASTM F2413-11, M/I/75/C/75, EH , Mt/75
CARE: Leather Protector, NaturSeal™
SIZES: D 7-12,13,14,15 EE 8-12,13,14 H 8-12,13

Sole Resistance Chart

Vibram® Montana

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Best
Non-Marking	Yes

MADE IN CHINA

4495 RED WING Men's 12-inch Boot

ST EH PR MT

UPPER: Full Grain, Waterproof Leather
FOOTBED: Nylon Covered Polyurethane
SHANK: Steel
LAST: 800
CONSTRUCTION: Goodyear Leather Welt

RATING: ASTM F2413-11, M/75/C/75, Mt/75 EH PR
CARE: Leather Protector, NaturSeal™, Shoe Cream
SIZES: D 7-12,13,14,15 EE 7-12,13,14 H 8-12,13

Sole Resistance Chart

Vibram® Montana TC-4 Plus

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Best
Non-Marking	Yes

MADE IN CHINA

2215 RED WING Men's 9-inch Logger-Lineman Boot

NT EH PR MT

UPPER: Full Grain, Waterproof Leather
FOOTBED: ComfortForce®
SHANK: Lineman Steel
LAST: 53
CONSTRUCTION: Goodyear Welt

RATING: ASTM F2413-11, M/75/C/75, Mt/75 EH PR
CARE: Leather Protector, NaturSeal™, Shoe Cream
SIZES: B 10-12,13,14 D 7-12,13,14,15 EE 7-12,13,14 H 8-12,13

Sole Resistance Chart

Vibram® Tacoma Fire and Ice

Slip	Better
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Best
Non-Marking	Yes

MADE IN THE USA

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AT Aluminum Toe / Casco de Aluminio
NT Non-Metallic Toe / Casco No Metálico
EH Electrical Hazard / Di-Eléctrico
PR Puncture Resistant / Resistente a las Perforaciones

4415 RED WING Men's 9-inch Logger-Lineman Boot

NT EH PR MT

UPPER: Full Grain, Waterproof Leather
FOOTBED: ComfortForce®
SHANK: Lineman Steel
LAST: 53
CONSTRUCTION: Goodyear Leather Welt

RATING: ASTM F2413-11, M/75/C/75, Mt/75 EH PR
CARE: Leather Protector, NaturSeal™
SIZES: B 10-12,13,14 D 7-12,13,14,15 EE 7-12,13,14 H 8-12,13

GORE-TEX · 3M Thinsulate Ultra Insulation 400 gram · SWEN-FLEX · CUSHIN · FORCESHIELD · R|W LEATHER · HRO · Vibram

Sole Resistance Chart

Vibram® Tacoma Fire and Ice

Slip	Better
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Best
Non-Marking	Yes

MADE IN THE USA

5829 WORX Men's 10-inch Pull-On Boot

ST EH MT

UPPER: Full Grain Leather
FOOTBED: Removable Polyurethane
SHANK: Steel
LAST: 702-2
CONSTRUCTION: Goodyear Welt

RATING: ASTM F2413-11, M/I/75/C/75, EH , Mt/75
CARE: Boot Oil, Leather Protector
SIZES: M 7-12,13,14 W 7-12,13

HRO

Sole Resistance Chart

Rubber Resister

Slip	Best
Oil/Gas	Best
Chemicals	Better
Abrasions	Best
Heat	Best
Non-Marking	No

MADE IN CHINA

4436 RED WING Men's 11-inch Pull-On Boot

ST EH MT

UPPER: Full Grain, Waterproof Leather
FOOTBED: Redbed™ featuring Agion® anti-microbial treatment
SHANK: Fiberglass
LAST: 699
CONSTRUCTION: SuperSole® Welt

RATING: ASTM F2413-11, M/I/75/C/75, EH , Mt/75
CARE: Leather Protector, Mink Oil, NaturSeal™
SIZES: B 10-12,13,14 D 7-12,13,14,15 EE 7-12,13,14 H 8-12,13

RW WATERPROOF · REDBED · FORCESHIELD · R|W LEATHER · SUPER•SOLE

Sole Resistance Chart

Horizon™ DL SuperSole®

Slip	Good
Oil/Gas	Best
Chemicals	Better
Abrasions	Better
Heat	Good
Non-Marking	Yes

MADE IN THE USA W/IMPORTED MATERIALS

4449 RED WING Men's 11-inch Pull-On Boot

NT EH MT

UPPER: Abrasion Resistant Nylon and TPU
FOOTBED: Cambrelle® Covered Polyurethane
SHANK: Non-metallic
LAST: SF-691
CONSTRUCTION: Direct Attach

RATING: ASTM F2413-11, M/I/75/C/75, EH , Mt/75
CARE: Silicone
SIZES: D 7-12,13,14 EE 8-12,13

RW WATERPROOF · FORCESHIELD · HRO

Sole Resistance Chart

Rubber-PU Auger

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Best
Non-Marking	Yes

MADE IN CHINA

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4494 RED WING Men's 11-inch Pull-On Boot

UPPER: Full Grain, Waterproof Leather
FOOTBED: ComfortForce®
SHANK: Steel
LAST: 696
CONSTRUCTION: Goodyear Welt

RATING: ASTM F2413-11, M/I/75/C/75, EH , Mt/75
CARE: Leather Protector, NaturSeal™
SIZES: D 7-12,13,14,15 EE 8-12,13,14 H 8-12,13

Sole Resistance Chart

Vibram® Lug Fire and Ice	
Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Best
Non-Marking	Yes

MADE IN THE USA W/IMPORTED MATERIALS

4481 RED WING Men's 11-inch Pull-On Boot

UPPER: Full Grain, Waterproof Leather
FOOTBED: ComfortForce®
SHANK: Steel
LAST: 696
CONSTRUCTION: Goodyear Welt

RATING: ASTM F2413-11, M/I/75/C/75, EH , Mt/75
CARE: Leather Protector, NaturSeal™
SIZES: D 7-12,13,14,15 EE 8-12,13,14 H 8-12,13,14

3M Thinsulate Ultra INSULATION 400 gram

Sole Resistance Chart

Vibram® Lug Fire and Ice	
Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Best
Non-Marking	Yes

MADE IN THE USA W/IMPORTED MATERIALS

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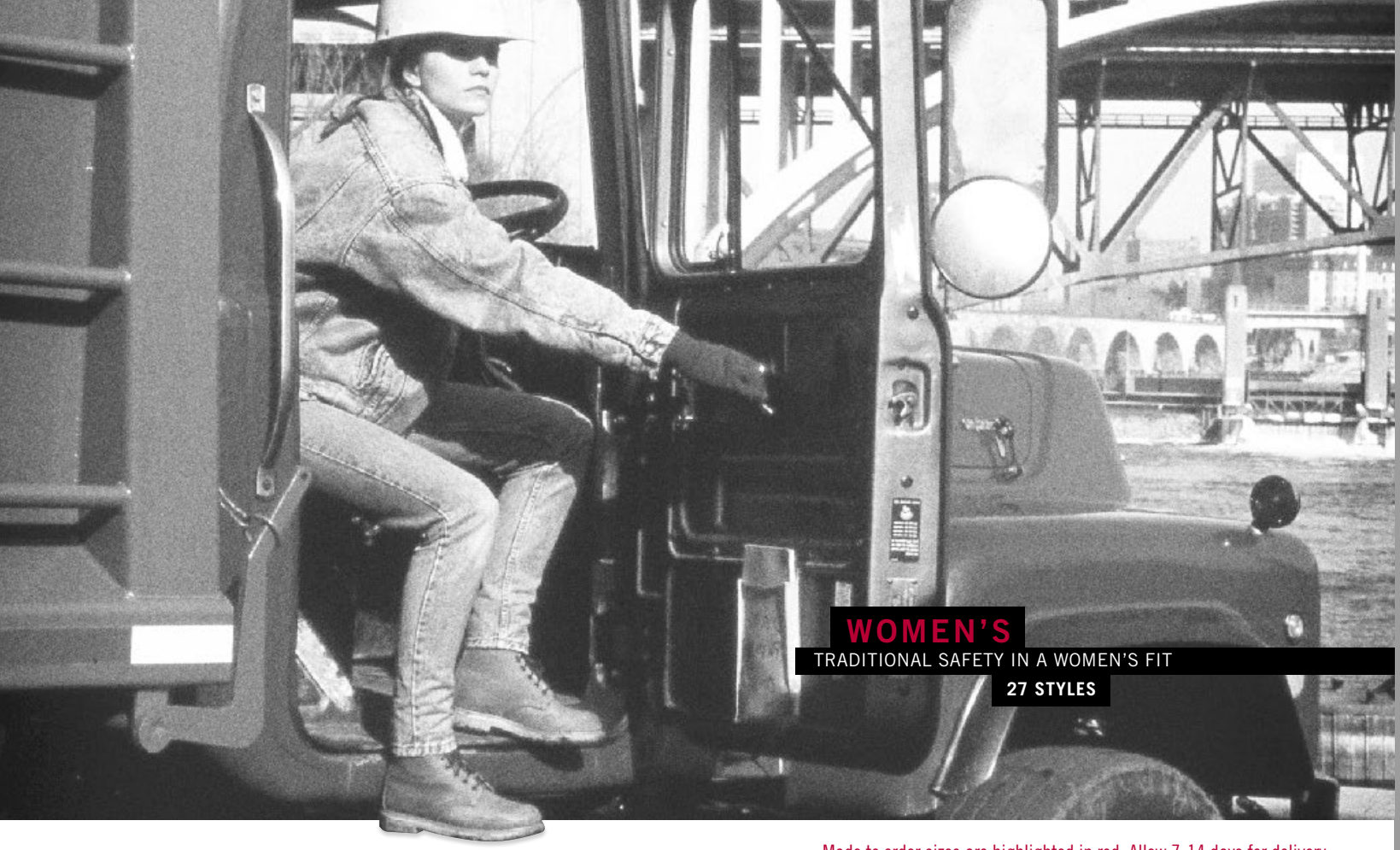
AT Aluminum Toe / Casco de Aluminio
NT Non-Metallic Toe / Casco No Metálico
EH Electrical Hazard / Di-Eléctrico
PR Puncture Resistant / Resistente a las Perforaciones



WOMEN'S

TRADITIONAL SAFETY IN A WOMEN'S FIT

27 STYLES

Made to order sizes are highlighted in red. Allow 7-14 days for delivery.

2321 (Black) / 2322 (Brown) RED WING Women's Slip-On

UPPER: Full Grain Leather
FOOTBED: Nylon Covered Polyurethane SD
SHANK: Non-metallic
LAST: 302
CONSTRUCTION: Opanka

RATING: ASTM F2413-11, F/I/75/C/75, SD
CARE: Leather Protector, Shoe Cream
SIZES: B 5-10,11 D 5-10 EE 5-10

R | W LEATHER

Sole Resistance Chart

Forager

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Better
Non-Marking	No

MADE IN VIETNAM

2323 RED WING Women's Oxford

UPPER: Full Grain, Water-Resistant Leather
FOOTBED: Nylon Covered Polyurethane SD
SHANK: Non-metallic
LAST: 302
CONSTRUCTION: Opanka

RATING: ASTM F2413-11, F/I/75/C/75, SD
CARE: Leather Protector, Shoe Cream
SIZES: B 5-10,11 D 5-10 EE 5-10

CUSHIN R | W LEATHER

Sole Resistance Chart

Forager

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Better
Non-Marking	No

MADE IN VIETNAM

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2324 RED WING Women's Oxford

AT

UPPER: Full Grain Leather
FOOTBED: Nylon Covered Polyurethane SD
SHANK: Non-metallic
LAST: 302
CONSTRUCTION: Opanka

RATING: ASTM F2413-11, F/I/75/C/75, SD
CARE: Leather Protector, Shoe Cream
SIZES: B 5-10,11 D 5-10 EE 5-10

CUSHIN R|W LEATHER

Sole Resistance Chart

Forager

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Better
Non-Marking	No

MADE IN VIETNAM

5107 WORX Women's Slip-On

NT

UPPER: Oiled Nubuck Leather
FOOTBED: Removable Polyurethane-SD
SHANK: Non-metallic
LAST: 882
CONSTRUCTION: Cement

RATING: ASTM F2413-11, F/I/75/C/75, SD
CARE: Leather Protector
SIZES: M 6-10,11 WW 6-10

Sole Resistance Chart

SSRT

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	Yes

MADE IN CHINA

2382 RED WING Women's Oxford

ST

UPPER: Full Grain, Water-Resistant Leather
FOOTBED: SD Foil-Felt Cushion
SHANK: Steel
LAST: 323
CONSTRUCTION: Cement

RATING: ASTM F2413-11, F/I/75/C/75, SD
CARE: Leather Protector, Shoe Cream
SIZES: D 4-10

Sole Resistance Chart

Tuffy SD Urethane

Slip	Better
Oil/Gas	Best
Chemicals	Better
Abrasions	Better
Heat	Good
Non-Marking	Yes

MADE IN THE USA W/IMPORTED MATERIALS

5430 WORX Women's Oxford

ST

UPPER: Full Grain Leather
FOOTBED: Removable Polyurethane-SD
SHANK: Steel
LAST: JDHHB
CONSTRUCTION: Cement

RATING: ASTM F2413-11, F/I/75/C/75, SD
CARE: Leather Protector, Polish
SIZES: M 4-10,11 W 6-10

Sole Resistance Chart

Crosscut Wedge

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	Yes

MADE IN CHINA

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AT Aluminum Toe / Casco de Aluminio
NT Non-Metallic Toe / Casco No Metálico
EH Electrical Hazard / Di-Eléctrico
PR Puncture Resistant / Resistente a las Perforaciones

NEW

5103 WORX Women's Oxford

UPPER: Full Grain Leather
FOOTBED: Removable Polyurethane-SD
SHANK: Nylon
LAST: 882
CONSTRUCTION: Cement

RATING: ASTM F2413-11, F/I/75/C/75, SD
CARE: Leather Protector, Polish
SIZES: M 5-10,11 WW 6-10

GOODHUE

Sole Resistance Chart

Rubber-EVA Motility

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Best
Non-Marking	Yes

MADE IN CHINA

5505 WORX Women's Athletic

UPPER: Full Grain Leather
FOOTBED: Removable Polyurethane
SHANK: Steel
LAST: 882
CONSTRUCTION: Cement

RATING: ASTM F2413-11, F/I/75/C/75, EH
CARE: Leather Protector, Polish
SIZES: M 5-10,11 WW 6-10

HRO

Sole Resistance Chart

Rubber-PU Falcon

Slip	Best
Oil/Gas	Best
Chemicals	Better
Abrasions	Best
Heat	Best
Non-Marking	No

MADE IN CHINA

5344 WORX Women's Athletic

UPPER: Full Grain Leather
FOOTBED: Removable Polyurethane
SHANK: Non-metallic
LAST: 882
CONSTRUCTION: Cement

RATING: ASTM F2413-11, F/I/75/C/75, EH
CARE: Leather Protector, Polish
SIZES: M 6-10,11 W 6-10

Sole Resistance Chart

StarGrip® Womens

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Better
Non-Marking	Yes

MADE IN CHINA

5108 WORX Women's Athletic

UPPER: Synthetic Leather and Nylon Mesh
FOOTBED: Removable Polyurethane
SHANK: Non-metallic
LAST: 228
CONSTRUCTION: Cement

RATING: ASTM F2413-11, F/I/75/C/75, EH
CARE: Leather Protector
SIZES: M 5-10,11 W 6-10

Sole Resistance Chart

Rubber-EVA Viper

Slip	Best
Oil/Gas	Better
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	No

MADE IN VIETNAM

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5111 WORX Women's Athletic

AT EH

UPPER: Synthetic Leather and Nylon Mesh
FOOTBED: Removable Polyurethane
SHANK: Non-metallic
LAST: 228
CONSTRUCTION: Cement

RATING: ASTM F2413-11, F/I/75/C/75, EH
SIZES: M 5-10,11 W 6-10

Sole Resistance Chart

Rubber-EVA Viper

Slip	Best
Oil/Gas	Better
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	No

MADE IN VIETNAM

2334 RED WING Women's Athletic

AT EH

UPPER: Full Grain Leather
FOOTBED: Nylon Covered Polyurethane
SHANK: Non-metallic
LAST: 228
CONSTRUCTION: Cement

RATING: ASTM F2413-11, F/I/75/C/75, EH
CARE: Leather Protector, Shoe Cream
SIZES: B 5-10,11 D 5-10 EE 5-10

Sole Resistance Chart

Rubber-EVA Viper

Slip	Best
Oil/Gas	Better
Chemicals	Best
Abrasions	Best
Heat	Better
Non-Marking	Yes

MADE IN CHINA

2337 RED WING Women's Athletic

AT

UPPER: Full Grain Leather
FOOTBED: Removable Polyurethane-SD
SHANK: Non-metallic
LAST: 228
CONSTRUCTION: Cement

RATING: ASTM F2413-11, F/I/75/C/75, SD
CARE: Leather Protector, Shoe Cream
SIZES: B 5-10,11 D 5-10 EE 5-10

Sole Resistance Chart

Rubber-EVA Viper

Slip	Best
Oil/Gas	Better
Chemicals	Best
Abrasions	Best
Heat	Better
Non-Marking	No

MADE IN CHINA

6553 WORX Women's Athletic

NT EH

UPPER: Polyurethane Coated Leather
FOOTBED: Removable Polyurethane
SHANK: Non-metallic
LAST: 882
CONSTRUCTION: Cement

RATING: ASTM F2413-11, F/I/75/C/75, EH
CARE: Leather Protector, Polish
SIZES: M 6-10,11 WW 6-10

Sole Resistance Chart

SSRT Diamond

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	Yes

MADE IN CHINA

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NT Non-Metallic Toe / Casco No Metálico
EH Electrical Hazard / Di-Eléctrico
PR Puncture Resistant / Resistente a las Perforaciones

5110 WORX Women's Athletic

NT EH

UPPER: Polyurethane Coated Leather
FOOTBED: Removable Polyurethane
SHANK: Non-metallic
LAST: 882
CONSTRUCTION: Cement

RATING: ASTM F2413-11, F/I/75/C/75, EH
CARE: Leather Protector, Polish
SIZES: M 5-10,11 WW 6-10

Sole Resistance Chart

SSRT Diamond

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	Yes

MADE IN CHINA

5433 WORX Women's Chukka

ST

UPPER: Full Grain Leather
FOOTBED: Removable Polyurethane-SD
SHANK: Steel
LAST: JDHHB
CONSTRUCTION: Cement

RATING: ASTM F2413-11, F/I/75/C/75, SD
CARE: Leather Protector, Polish
SIZES: M 4-10,11 W 6-10

Sole Resistance Chart

Crosscut Wedge

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	Yes

MADE IN CHINA

5169 WORX Women's 6-inch Hiker Boot

ST EH

UPPER: Suede Leather
FOOTBED: Removable EVA
SHANK: Non-metallic
LAST: 220
CONSTRUCTION: Cement

RATING: ASTM F2413-11, F/I/75/C/75, EH
CARE: Leather Protector, Nubuck/Suede Cleaner Kit
SIZES: M 5-10,11 WW 6-10

HRI

Sole Resistance Chart

Rubber-EVA Xplorer

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Better
Heat	Best
Non-Marking	Yes

MADE IN VIETNAM

2380 RED WING Women's 5-inch Hiker Boot

NT EH

UPPER: Full Grain, Waterproof Leather
FOOTBED: Nylon Covered Polyurethane
SHANK: TC-Tech
LAST: 697
CONSTRUCTION: Cement

RATING: ASTM F2413-11, F/I/75/C/75, EH
CARE: Leather Protector, NaturSeal™, Shoe Cream
SIZES: B 5-10 D 5-10 EE 6-10

RW WATERPROOF R|W LEATHER HRI

Sole Resistance Chart

Extensity™ Rubber

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Best
Non-Marking	Yes

ASSEMBLED IN THE USA W/IMPORTED COMPONENTS

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2326 RED WING Women's 6-inch Boot

ST EH

UPPER: Full Grain Leather
FOOTBED: Redbed™ featuring Agion® anti-microbial treatment
SHANK: Fiberglass
LAST: 100
CONSTRUCTION: SuperSole® Welt

RATING: ASTM F2413-11, F/I/75/C/75, EH
CARE: Boot Oil, Leather Protector
SIZES: B 6-10 D 6-10 EE 4-6½,7-10

Sole Resistance Chart

Horizon™ SuperSole®

Slip	Good
Oil/Gas	Best
Chemicals	Better
Abrasions	Better
Heat	Good
Non-Marking	Yes

MADE IN THE USA W/IMPORTED MATERIALS

5345 WORX Women's 6-inch Boot

ST EH

UPPER: Full Grain Leather
FOOTBED: Removable Polyurethane
SHANK: Steel
LAST: 702
CONSTRUCTION: Goodyear Welt

RATING: ASTM F2413-11, F/I/75/C/75, EH
CARE: Boot Oil, Polish
SIZES: M 6-10,11 W 6-10

Sole Resistance Chart

StarGrip® Womens

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Better
Non-Marking	Yes

MADE IN CHINA

2340 RED WING Women's 5-inch Boot

NT EH

UPPER: Full Grain, Waterproof Leather
FOOTBED: Nylon Covered Polyurethane
SHANK: Non-metallic
LAST: 800
CONSTRUCTION: Direct Attach

RATING: ASTM F2413-11, F/I/75/C/75, EH
CARE: Leather Protector, NaturSeal™
SIZES: B 5-10,11 D 5-10 EE 6-10

Sole Resistance Chart

TPU-PU Galaxy

Slip	Better
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	Yes

MADE IN CHINA

2327 RED WING Women's 5-inch Boot

ST EH

UPPER: Full Grain, Waterproof Leather
FOOTBED: Cambrelle® Covered Polyurethane
SHANK: Non-metallic
LAST: 691
CONSTRUCTION: Direct Attach

RATING: ASTM F2413-11, F/I/75/C/75, EH
CARE: Leather Protector, NaturSeal™
SIZES: B 6-10,11 D 6-10

Sole Resistance Chart

PU Cascade I

Slip	Better
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	Yes

MADE IN CHINA

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ST Steel Toe / Casco de Acero
AT Aluminum Toe / Casco de Aluminio
NT Non-Metallic Toe / Casco No Metálico
EH Electrical Hazard / Di-Eléctrico
PR Puncture Resistant / Resistente a las Perforaciones

2325 RED WING Women's 5-inch Hiker Boot

NT EH MT

UPPER: Full Grain, Waterproof Leather
FOOTBED: Nylon Covered Polyurethane
SHANK: TC-Tech
LAST: 697
CONSTRUCTION: Cement

RATING: ASTM F2413-11, F/I/75/C/75, Mt/75 EH
CARE: Leather Protector, NaturSeal™, Shoe Cream
SIZES: B 5-10 D 5-10 EE 6-10

Sole Resistance Chart

Extensity™ Rubber

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Best
Non-Marking	Yes

MADE IN THE USA W/IMPORTED MATERIALS

3540 RED WING Women's 5-inch Boot

NT EH PR

UPPER: Full Grain, Waterproof Leather
FOOTBED: Nylon Covered Polyurethane
SHANK: Non-metallic
LAST: 800
CONSTRUCTION: Direct Attach

RATING: ASTM F2413-11, F/I/75/C/75, EH
CSA Grade 1, ESR Rated, PR
CARE: Leather Protector, NaturSeal™
SIZES: B 5-10,11 D 5-10 EE 6-10

Sole Resistance Chart

Vibram® Galactic Fire and Ice

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Best
Non-Marking	Yes

MADE IN CHINA

83200 IRISH SETTER WORK Women's 6-Inch Boot

ST EH

UPPER: Full Grain, Waterproof Leather
FOOTBED: Removable Polyurethane
SHANK: Non-metallic
LAST: 220
CONSTRUCTION: Cement - Welt

RATING: ASTM F2413-11, F/I/75/C/75, EH
CARE: Leather Protector, NaturSeal™
SIZES: B 5-10,11 D 6-10

Sole Resistance Chart

Vibram® Rubber-PU XClaim TC-4 Plus

Slip	Best
Oil/Gas	Best
Chemicals	Better
Abrasions	Best
Heat	Best
Non-Marking	Yes

MADE IN CHINA

5182 WORX Women's Oxford

ST EH MT

UPPER: Polyurethane Coated Leather
FOOTBED: Removable Polyurethane
SHANK: Non-metallic
LAST: 882
CONSTRUCTION: Cement

RATING: ASTM F2413-11, F/I/75/C/75, Mt/75 EH
CARE: Leather Protector, Polish
SIZES: M 6-10,11 W 6-10

Sole Resistance Chart

SSRT Diamond

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	Yes

MADE IN CHINA

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MEN'S STYLES IN WOMEN'S SIZES

More options for women

In addition to our 27 women's styles, we also show a selection of men's styles that could be considered for women. The following styles are specially selected from our larger product offering based on women's fit compatibility. Use the chart below to easily convert men's to women's sizes.

Men's to Women's Size Comparison Chart

USA Men's			3.5	4	4.5	5	5.5	6	6.5	7	7.5	8	8.5	9	9.5	10
USA Women's	4	4.5	5	5.5	6	6.5	7	7.5	8	8.5	9	9.5	10	10.5	11	12

Please note that there is no real standard for converting shoes. Your best option is to have your foot measured professionally at a local shoe store and get the Men's and Women's sizes directly from the measurement device.

5509 WORX
Men's Athletic

ST

Pg. 29

5266 WORX
Men's 6-inch Boot

NT EH

Pg. 35

2241 RED WING
Men's 6-inch Boot

NT

Pg. 35

2406 RED WING
Men's 6-inch Boot

ST EH

Pg. 39

2233 RED WING
Men's 8-inch Boot

ST EH

Pg. 48

2238 RED WING
Men's 8-inch Boot

ST EH

Pg. 49

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ST Steel Toe / Casco de Acero
AT Aluminum Toe / Casco de Aluminio
NT Non-Metallic Toe / Casco No Metálico
EH Electrical Hazard / Di-Eléctrico
PR Puncture Resistant / Resistente a las Perforaciones

2408 RED WING
Men's 8-inch Boot

ST EH

Pg. 49

4473 RED WING
Men's 8-inch Boot

ST EH PR

Pg. 53

5803 WORX
Men's 8-inch Boot

ST EH

Pg. 53

2491 RED WING
Men's 8-inch Boot

ST EH

Pg. 54

2412 RED WING
Men's 8-inch Boot

ST EH PR

Pg. 57

2218 RED WING
Men's 9-inch Logger-Lineman Boot

ST EH

Pg. 59

4418 RED WING
Men's 8-inch Logger Boot

ST EH

Pg. 60

2231 RED WING
Men's 11-inch Pull-On Boot

ST EH

Pg. 63

5584 WORX
Men's 5-inch Boot

ST EH MT

Pg. 74

5601 WORX
Men's 5-inch Boot

NT EH MT

Pg. 74

5586 WORX
Men's 6-inch Boot

ST EH MT

Pg. 74

4483 RED WING
Men's 6-inch Boot

ST EH MT

Pg. 75

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STATIC-DISSIPATIVE

PROTECT ELECTRICAL DEVICES FROM DAMAGE CAUSED BY THE TRANSMISSION OF ELECTRICAL SPARKS

34 STYLES

6701 **RED WING**
Men's Oxford

ST

Pg. 18

8701 **RED WING**
Men's Oxford

ST

Pg. 18

5503 **WORX**
Men's Slip-On

ST

Pg. 20

5504 **WORX**
Men's Slip-On

NT

Pg. 20

6700 **RED WING**
Men's Slip-On

AT

Pg. 21

6702 **RED WING**
Men's Slip-On

AT

Pg. 21

Return to Table of Contents

ST Steel Toe / Casco de Acero
AT Aluminum Toe / Casco de Aluminio
NT Non-Metallic Toe / Casco No Metálico
EH Electrical Hazard / Di-Eléctrico
PR Puncture Resistant / Resistente a las Perforaciones

6703 RED WING
Men's Oxford

AT

Pg. 21

6704 RED WING
Men's Oxford

AT

Pg. 21

6618 RED WING
Men's Oxford

ST

Pg. 22

6659 RED WING
Men's Oxford

ST

Pg. 22

5022 WORX
Men's Oxford

ST

Pg. 19

NEW

5411 WORX
Men's Oxford

ST

Pg. 23

5509 WORX
Men's Athletic

ST

Pg. 29

5373 WORX
Men's Athletic

ST

Pg. 29

5374 WORX
Men's Athletic

ST

Pg. 29

6329 RED WING
Men's Athletic

AT

Pg. 27

6337 RED WING
Men's Athletic

AT

Pg. 27

5014 WORX
Men's Chukka

ST

Pg. 25

NEW

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Static Dissipative

5413 WORX
Men's Chukka

ST

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6662 RED WING
Men's Chukka

ST

Pg. 26

6707 RED WING
Men's Chukka

AT

Pg. 24

5661 WORX
Men's 6-inch Boot

ST

Pg. 40

2241 RED WING
Men's 6-inch Boot

NT

Pg. 35

3049 RED WING
Men's 17-inch Pac Boot

NT

Pg. 71

Women's

2321 RED WING
Women's Slip-On

AT

Pg. 83

2322 RED WING
Women's Slip-On

AT

Pg. 83

2323 RED WING
Women's Oxford

AT

Pg. 83

2324 RED WING
Women's Oxford

AT

Pg. 84

5107 WORX
Women's Slip-On

NT

Pg. 84

2382 RED WING
Women's Oxford

ST

Pg. 84

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ST Steel Toe / Casco de Acero
AT Aluminum Toe / Casco de Aluminio
NT Non-Metallic Toe / Casco No Metálico
EH Electrical Hazard / Di-Eléctrico
PR Puncture Resistant / Resistente a las Perforaciones

2337 RED WING
Women's Athletic

Pg. 86

5430 WORX
Women's Oxford

Pg. 84

5433 WORX
Women's Chukka

Pg. 87

5103 WORX
Women's Oxford

Pg. 85

NEW

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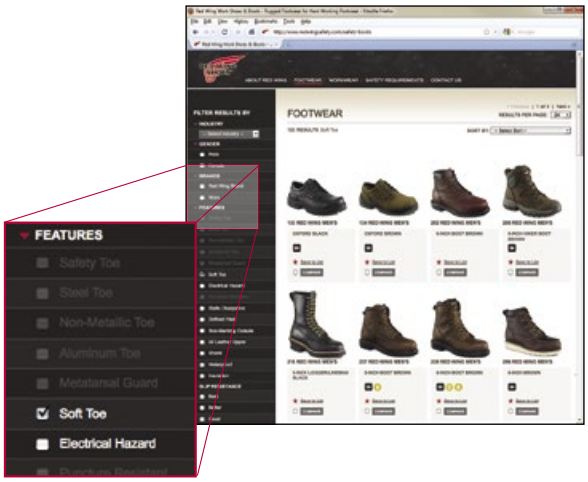
Soft Toe Options for Electro-static Dissipative

These styles include the same purpose-built features as our safety toe footwear, without the protective toe cap. For a complete listing of all soft toe styles, visit our web site at redwingsafety.com.



8618 RED WING Men's Oxford

UPPER: Full Grain Leather
FOOTBED: FoamTech™ SD
LAST: 216
CONSTRUCTION: Cement

RATING: ASTM F2892-11, SD
CARE: Leather Protector, Shoe Cream
SIZES: B 9-12,13,14 D 6-12,13,14,15 E 7-12 EEE 6-12,13,14

R | W LEATHER

Sole Resistance Chart

Maxum® Lite SD Cross Country

Slip	Better
Oil/Gas	Better
Chemicals	Better
Abrasions	Best
Heat	Good
Non-Marking	Yes

ASSEMBLED IN THE USA W/IMPORTED COMPONENTS

8700 RED WING Men's Slip-On

UPPER: Full Grain, Water-Resistant Leather
FOOTBED: Nylon Covered Polyurethane SD
SHANK: Non-metallic
LAST: 225
CONSTRUCTION: Opanka

RATING: ASTM F2892-11, SD
CARE: Leather Protector, Shoe Cream
SIZES: B 10-12,13,14 D 7-12,13,14,15 EE 8-12,13

R | W LEATHER

Sole Resistance Chart

Forager

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Better
Non-Marking	No

MADE IN VIETNAM

8702 RED WING Men's Slip-On

UPPER: Full Grain Leather
FOOTBED: Nylon Covered Polyurethane SD
SHANK: Non-metallic
LAST: 225
CONSTRUCTION: Opanka

RATING: ASTM F2892-11, SD
CARE: Leather Protector, Shoe Cream
SIZES: B 10-12,13,14 D 7-12,13,14,15 EE 8-12,13

R | W LEATHER

Sole Resistance Chart

Forager

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Better
Non-Marking	No

MADE IN VIETNAM

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ST Steel Toe / Casco de Acero
AT Aluminum Toe / Casco de Aluminio
NT Non-Metallic Toe / Casco No Metálico
EH Electrical Hazard / Di-Eléctrico
PR Puncture Resistant / Resistente a las Perforaciones

8703 RED WING Men's Oxford

UPPER: Full Grain, Water-Resistant Leather
FOOTBED: Nylon Covered Polyurethane SD
SHANK: Non-metallic
LAST: 225
CONSTRUCTION: Opanka

RATING: ASTM F2892-11, SD
CARE: Leather Protector, Shoe Cream
SIZES: B 10-12,13,14 D 7-12,13,14,15 EE 8-12,13 H 8-12,13

CUSHIN R|W LEATHER

Sole Resistance Chart

Forager

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Better
Non-Marking	No

MADE IN VIETNAM

8704 RED WING Men's Oxford

UPPER: Full Grain Leather
FOOTBED: Nylon Covered Polyurethane SD
SHANK: Non-metallic
LAST: 225
CONSTRUCTION: Opanka

RATING: ASTM F2892-11, SD
CARE: Leather Protector, Shoe Cream
SIZES: B 10-12,13,14 D 6-12,13,14,15 EE 8-12,13 H 8-12,13

CUSHIN R|W LEATHER

Sole Resistance Chart

Forager

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Better
Non-Marking	No

MADE IN VIETNAM

5511 WORX Men's Oxford

UPPER: Full Grain Leather
FOOTBED: Removable Polyurethane-SD
SHANK: Steel
LAST: 882
CONSTRUCTION: Cement

RATING: ASTM F2892-11, SD, SD
CARE: Leather Protector, Polish
SIZES: M 7-12,13 WW 8-12,13

Sole Resistance Chart

Crosscut Wedge

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	Yes

MADE IN CHINA

4053 RED WING Men's Slip-On

UPPER: Full Grain, Water-Resistant Leather
FOOTBED: Nylon Covered Polyurethane SD
SHANK: Non-metallic
LAST: 225
CONSTRUCTION: Opanka

RATING: ASTM F2892-11, SD
CARE: Leather Protector, Shoe Cream
SIZES: B 9-12,13 D 7-12,13,14,15 EE 8-12,13

R|W LEATHER

Sole Resistance Chart

Forager

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Better
Non-Marking	No

MADE IN VIETNAM

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4054 RED WING Men's Slip-On

UPPER: Full Grain Leather
FOOTBED: Nylon Covered Polyurethane SD
SHANK: Non-metallic
LAST: 225
CONSTRUCTION: Opanka

RATING: ASTM F2892-11, SD
CARE: Leather Protector, Shoe Cream
SIZES: B 9-12,13 D 7-12,13,14,15 EE 8-12,13

Sole Resistance Chart

Forager

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Better
Non-Marking	No

MADE IN VIETNAM

8329 RED WING Men's Athletic

UPPER: Full Grain Leather
FOOTBED: Removable Polyurethane-SD
SHANK: Non-metallic
LAST: 228
CONSTRUCTION: Cement

RATING: ASTM F2892-11, SD
CARE: Leather Protector, Shoe Cream
SIZES: B 10-12,13,14 D 6-12,13,14,15,16 EE 8-12,13,14 H 8-12,13

Sole Resistance Chart

Rubber-EVA Viper

Slip	Best
Oil/Gas	Better
Chemicals	Best
Abrasions	Best
Heat	Better
Non-Marking	No

MADE IN CHINA

8337 RED WING Men's Athletic

UPPER: Full Grain Leather
FOOTBED: Removable Polyurethane-SD
SHANK: Non-metallic
LAST: 228
CONSTRUCTION: Cement

RATING: ASTM F2892-11, SD
CARE: Leather Protector, Shoe Cream
SIZES: B 10-12,13,14 D 6-12,13,14,15,16 EE 8-12,13,14 H 8-12,13

Sole Resistance Chart

Rubber-EVA Viper

Slip	Best
Oil/Gas	Better
Chemicals	Best
Abrasions	Best
Heat	Better
Non-Marking	No

MADE IN CHINA

8662 RED WING Men's Chukka

UPPER: Full Grain, Water-Resistant Leather
FOOTBED: FoamTech™ SD
LAST: 216
CONSTRUCTION: Cement

RATING: ASTM F2892-11, SD
CARE: Leather Protector, NaturSeal™
SIZES: B 10-12,13 D 8-12,13,14 E 9-12 EEE 8-12,13,14

Sole Resistance Chart

Maxum® Lite SD Cross Country

Slip	Better
Oil/Gas	Better
Chemicals	Better
Abrasions	Best
Heat	Good
Non-Marking	Yes

R | W LEATHER

ASSEMBLED IN THE USA W/IMPORTED COMPONENTS

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ST Steel Toe / Casco de Acero
AT Aluminum Toe / Casco de Aluminio
NT Non-Metallic Toe / Casco No Metálico
EH Electrical Hazard / Di-Eléctrico
PR Puncture Resistant / Resistente a las Perforaciones

5530 WORX Women's Oxford

UPPER: Full Grain Leather
FOOTBED: Removable Polyurethane-SD
SHANK: Steel
LAST: JDHHB
CONSTRUCTION: Cement

RATING: ASTM F2892-11, SD, SD
CARE: Leather Protector, Polish
SIZES: M 5-10,11 W 6-10

Sole Resistance Chart

Crosscut Wedge

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	Yes

MADE IN CHINA

1637 RED WING Women's Athletic

UPPER: Full Grain Leather
FOOTBED: Removable Polyurethane-SD
SHANK: Non-metallic
LAST: 228
CONSTRUCTION: Cement

RATING: ASTM F2892-11, SD
CARE: Leather Protector, Shoe Cream
SIZES: B 6-10,11 D 6-10

Sole Resistance Chart

Rubber-EVA Viper

Slip	Best
Oil/Gas	Better
Chemicals	Best
Abrasions	Best
Heat	Better
Non-Marking	No

MADE IN CHINA

1620 RED WING Women's Slip-On

UPPER: Full Grain Leather
FOOTBED: Nylon Covered Polyurethane SD
SHANK: Non-metallic
LAST: 302
CONSTRUCTION: Opanka

RATING: ASTM F2892-11, SD
CARE: Leather Protector, Shoe Cream
SIZES: B 5-10,11 D 5-10 EE 5-10

R | W LEATHER

Sole Resistance Chart

Forager

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Better
Non-Marking	No

MADE IN VIETNAM

1621 RED WING Women's Slip-On

UPPER: Full Grain Leather
FOOTBED: Nylon Covered Polyurethane SD
SHANK: Non-metallic
LAST: 302
CONSTRUCTION: Opanka

RATING: ASTM F2892-11, SD
CARE: Leather Protector, Shoe Cream
SIZES: B 5-10,11 D 5-10 EE 5-10

R | W LEATHER

Sole Resistance Chart

Forager

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Better
Non-Marking	No

MADE IN VIETNAM

Return to Table of Contents

1623 RED WING Women's Oxford

UPPER: Full Grain Leather
FOOTBED: Nylon Covered Polyurethane SD
SHANK: Non-metallic
LAST: 302
CONSTRUCTION: Opanka

RATING: ASTM F2892-11, SD
CARE: Leather Protector, Shoe Cream
SIZES: B 5-10,11 D 5-10 EE 5-10

CUSHIN R|W LEATHER

Sole Resistance Chart

Forager

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Better
Non-Marking	No

MADE IN VIETNAM

1624 RED WING Women's Oxford

UPPER: Full Grain Leather
FOOTBED: Nylon Covered Polyurethane SD
SHANK: Non-metallic
LAST: 302
CONSTRUCTION: Opanka

RATING: ASTM F2892-11, SD
CARE: Leather Protector, Shoe Cream
SIZES: B 5-10,11 D 5-10 EE 5-10

CUSHIN R|W LEATHER

Sole Resistance Chart

Forager

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Better
Non-Marking	No

MADE IN VIETNAM

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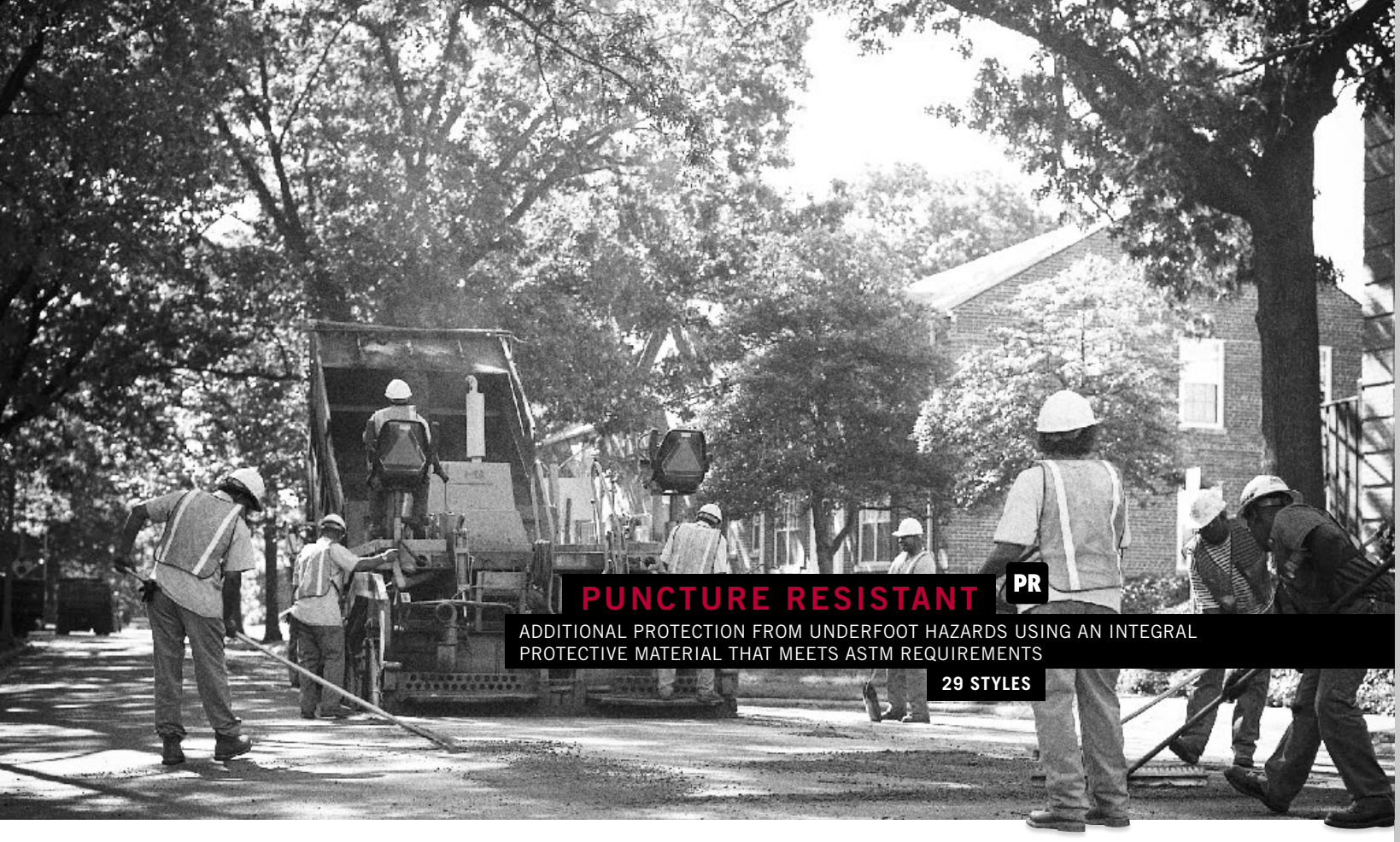
ST Steel Toe / Casco de Acero
AT Aluminum Toe / Casco de Aluminio
NT Non-Metallic Toe / Casco No Metálico
EH Electrical Hazard / Di-Eléctrico
PR Puncture Resistant / Resistente a las Perforaciones



PUNCTURE RESISTANT PR

ADDITIONAL PROTECTION FROM UNDERFOOT HAZARDS USING AN INTEGRAL PROTECTIVE MATERIAL THAT MEETS ASTM REQUIREMENTS

29 STYLES

3533 RED WING
Men's Oxford

ST EH PR

Pg. 23

3510 RED WING
Men's 6-inch Romeo

NT EH PR

Pg. 37

3501 RED WING
Men's 5-inch Hiker Boot

NT EH PR

Pg. 33

3502 RED WING
Men's 5-inch Hiker Boot

NT EH PR

Pg. 33

3526 RED WING
Men's 6-inch Boot

ST EH PR

Pg. 41

5800 WORX
Men's 6-inch Boot

ST EH PR

Pg. 41

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3507 RED WING
Men's 6-inch Boot

ST EH PR

Pg. 41

3535 RED WING
Men's 6-inch Boot

ST EH PR

Pg. 42

3506 RED WING
Men's 6-inch Boot

NT EH PR

Pg. 46

3508 RED WING
Men's 8-inch Boot

ST EH PR

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3539 RED WING
Men's 8-inch Boot

ST EH PR

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3568 RED WING
Men's 8-inch Boot

ST EH PR

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5801 WORX
Men's 8-inch Boot

ST EH PR

Pg. 52

4473 RED WING
Men's 8-inch Boot

ST EH PR

Pg. 53

4273 RED WING
Men's 8-inch Boot

ST EH PR

Pg. 55

2414 RED WING
Men's 8-inch Boot

ST EH PR

Pg. 55

3512 RED WING
Men's 8-inch Boot

NT EH PR

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2412 RED WING
Men's 8-inch Boot

ST EH PR

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AT Aluminum Toe / Casco de Aluminio
NT Non-Metallic Toe / Casco No Metálico
EH Electrical Hazard / Di-Eléctrico
PR Puncture Resistant / Resistente a las Perforaciones

2416 RED WING
Men's 8-inch Boot

ST EH PR

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NEW

3527 RED WING
Men's 9-inch Boot

AT EH PR

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3548 RED WING
Men's 9-inch Boot

NT EH PR

Pg. 58

2215 RED WING
Men's 9-inch Logger-Lineman Boot

NT EH PR MT

Pg. 80

4415 RED WING
Men's 9-inch Logger-Lineman Boot

NT EH PR MT

Pg. 81

3505 RED WING
Men's 11-inch Pull-On Boot

ST EH PR

Pg. 67

3530 RED WING
Men's 8-inch Boot

NT EH PR MT

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83820 IRISH SETTER WORK
Men's 9-inch Boot

NT EH PR MT

Pg. 79

4495 RED WING
Men's 12-inch Boot

ST EH PR MT

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Women's

59001 RED WING
Men's 17-inch Pull-On Boot

ST EH PR

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NEW

3540 RED WING
Women's 5-inch Boot

NT EH PR

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NON-METALLIC

NT

SAFE AND SECURE, THE LIGHTWEIGHT STYLES SATISFY A VARIETY OF REQUIREMENTS, INCLUDING SECURITY, COLD TEMPERATURE ENVIRONMENTS AND ELECTRICAL CONCERNS

61 STYLES

6558 WORX
Men's Slip-On

NT EH

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5504 WORX
Men's Slip-On

NT

Pg. 20

6550 WORX
Men's Oxford

NT EH

Pg. 24

6510 WORX
Men's Oxford

NT EH

Pg. 23

6555 WORX
Men's Athletic

NT EH

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6513 WORX
Men's Chukka

NT EH

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ST Steel Toe / Casco de Acero
AT Aluminum Toe / Casco de Aluminio
NT Non-Metallic Toe / Casco No Metálico
EH Electrical Hazard / Di-Eléctrico
PR Puncture Resistant / Resistente a las Perforaciones

6514 WORX
Men's Chukka

NT EH

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6552 WORX
Men's 4-inch Hiker Boot

NT EH

Pg. 30

6556 WORX
Men's 5-inch Hiker Boot

NT EH

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3501 RED WING
Men's 5-inch Hiker Boot

NT EH PR

Pg. 33

3502 RED WING
Men's 5-inch Hiker Boot

NT EH PR

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3510 RED WING
Men's 6-inch Romeo

NT EH PR

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5266 WORX
Men's 6-inch Boot

NT EH

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2241 RED WING
Men's 6-inch Boot

NT

Pg. 35

2234 RED WING
Men's 6-inch Boot

NT EH

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2235 RED WING
Men's 6-inch Boot

NT EH

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2220 RED WING
Men's 6-inch Boot

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5616 WORX
Men's 6-inch Boot

NT EH

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Men's 6-inch Boot

NT EH

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6680 RED WING
Men's 5-inch Hiker Boot

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6681 RED WING
Men's 5-inch Hiker Boot

NT EH

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3506 RED WING
Men's 6-inch Boot

NT EH PR

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2240 RED WING
Men's 6-inch Boot

NT EH

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5611 WORX
Men's 6-inch Boot

NT EH

Pg. 44

4216 RED WING
Men's 6-inch Boot

NT EH

Pg. 45

5620 WORX
Men's 6-inch Boot

NT EH

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2260 RED WING
Men's 6-inch Boot

NT EH

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2239 RED WING
Men's 8-inch Boot

NT EH

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5290 WORX
Men's 8-inch Boot

NT EH

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2280 RED WING
Men's 8-inch Boot

NT EH

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AT Aluminum Toe / Casco de Aluminio
NT Non-Metallic Toe / Casco No Metálico
EH Electrical Hazard / Di-Eléctrico
PR Puncture Resistant / Resistente a las Perforaciones

2492 RED WING
Men's 8-inch Boot

NT EH

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3512 RED WING
Men's 8-inch Boot

NT EH PR

Pg. 55

2244 RED WING
Men's 8-inch Boot

NT EH

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3548 RED WING
Men's 9-inch Boot

NT EH PR

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2274 RED WING
Men's 11-inch Pull-On Boot

NT EH

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3049 RED WING
Men's 17-inch Pac Boot

NT

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89004 IRISH SETTER WORK
Men's 15-Inch Pull-On

NT EH

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NEW

83818 IRISH SETTER WORK
Men's 8-inch Logger Boot

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2215 RED WING
Men's 9-inch Logger-Lineman Boot

NT EH PR MT

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4415 RED WING
Men's 9-inch Logger-Lineman Boot

NT EH PR MT

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4479 RED WING
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NT EH MT

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4472 RED WING
Men's 5-inch Hiker Boot

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Non-Metallic

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Men's 5-inch Boot

NT EH MT

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4456 RED WING
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NT EH MT

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4421 RED WING
Men's 6-inch Boot

NT EH MT

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4431 RED WING
Men's 6-inch Boot

NT EH MT

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4422 RED WING
Men's 8-inch Boot

NT EH MT

Pg. 78

4440 RED WING
Men's 8-inch Boot

NT EH MT

Pg. 79

3530 RED WING
Men's 8-inch Boot

NT EH PR MT

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83820 IRISH SETTER WORK
Men's 9-inch Boot

NT EH PR MT

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4449 RED WING
Men's 11-inch Pull-On Boot

NT EH MT

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Women's

5107 WORX
Women's Slip-On

NT

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5110 WORX
Women's Athletic

NT EH

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6553 WORX
Women's Athletic

NT EH

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AT Aluminum Toe / Casco de Aluminio
NT Non-Metallic Toe / Casco No Metálico
EH Electrical Hazard / Di-Eléctrico
PR Puncture Resistant / Resistente a las Perforaciones

2340 RED WING
Women's 5-inch Boot

NT EH

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2380 RED WING
Women's 5-inch Hiker Boot

NT EH

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2325 RED WING
Women's 5-inch Hiker Boot

NT EH MT

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3540 RED WING
Women's 5-inch Boot

NT EH PR

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UNIFORM TACTICAL

COMFORTABLE SUPPORT, DURABLE PROTECTION.
STYLED WITH YOUR APPEARANCE IN MIND

83 STYLES

6510 **WORX**
Men's Oxford

NT EH

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8701 **RED WING**
Men's Oxford

ST

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6646 **RED WING**
Men's Slip-On

ST EH

Pg. 19

6700 **RED WING**
Men's Slip-On

AT

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5504 **WORX**
Men's Slip-On

NT

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6703 **RED WING**
Men's Oxford

AT

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AT Aluminum Toe / Casco de Aluminio
NT Non-Metallic Toe / Casco No Metálico
EH Electrical Hazard / Di-Eléctrico
PR Puncture Resistant / Resistente a las Perforaciones

6618 RED WING
Men's Oxford

ST

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5022 WORX
Men's Oxford

ST

Pg. 19

NEW

6633 RED WING
Men's Oxford

ST EH

Pg. 22

3533 RED WING
Men's Oxford

ST EH PR

Pg. 23

5411 WORX
Men's Oxford

ST

Pg. 23

6550 WORX
Men's Oxford

NT EH

Pg. 24

5424 WORX
Men's 6-inch Romeo

ST EH

Pg. 37

3510 RED WING
Men's 6-inch Romeo

NT EH PR

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5413 WORX
Men's Chukka

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5014 WORX
Men's Chukka

ST

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Men's Athletic

AT

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5500 WORX
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Men's 4-inch Hiker Boot

NT EH

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6680 RED WING
Men's 5-inch Hiker Boot

NT EH

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6690 RED WING
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AT EH

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5609 WORX
Men's 6-inch Boot

ST EH

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5661 WORX
Men's 6-inch Boot

ST

Pg. 40

5266 WORX
Men's 6-inch Boot

NT EH

Pg. 35

2234 RED WING
Men's 6-inch Boot

NT EH

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2223 RED WING
Men's 6-inch Boot

ST EH

Pg. 37

83612 IRISH SETTER WORK
Men's 6-inch Boot

ST EH

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5335 WORX
Men's 6-inch Boot

ST EH

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3507 RED WING
Men's 6-inch Boot

ST EH PR

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5618 WORX
Men's 6-inch Boot

NT EH

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AT Aluminum Toe / Casco de Aluminio
NT Non-Metallic Toe / Casco No Metálico
EH Electrical Hazard / Di-Eléctrico
PR Puncture Resistant / Resistente a las Perforaciones

971 RED WING
Men's 6-inch Boot

ST EH

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5611 WORX
Men's 6-inch Boot

NT EH

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5553 WORX
Men's 8-inch Boot

ST EH

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5290 WORX
Men's 8-inch Boot

NT EH

Pg. 50

4473 RED WING
Men's 8-inch Boot

ST EH PR

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4273 RED WING
Men's 8-inch Boot

ST EH PR

Pg. 55

3512 RED WING
Men's 8-inch Boot

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Pg. 55

2416 RED WING
Men's 8-inch Boot

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NEW

3527 RED WING
Men's 9-inch Boot

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4471 RED WING
Men's 11-inch Pull-On Boot

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4472 RED WING
Men's 5-inch Hiker Boot

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Women's

5103 WORX
Women's Oxford

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Women's Oxford

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2337 **RED WING**
Women's Athletic

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5344 **WORX**
Women's Athletic

ST EH

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6553 **WORX**
Women's Athletic

NT EH

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5433 **WORX**
Women's Chukka

ST

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2380 **RED WING**
Women's 5-inch Hiker Boot

NT EH

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5345 **WORX**
Women's 6-inch Boot

ST EH

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NT Non-Metallic Toe / Casco No Metálico
EH Electrical Hazard / Di-Eléctrico
PR Puncture Resistant / Resistente a las Perforaciones

4053 RED WING Men's Slip-On

UPPER: Full Grain, Water-Resistant Leather
FOOTBED: Nylon Covered Polyurethane SD
SHANK: Non-metallic
LAST: 225
CONSTRUCTION: Opanka

RATING: ASTM F2892-11, SD
CARE: Leather Protector, Shoe Cream
SIZES: B 9-12,13 D 7-12,13,14,15 EE 8-12,13

R | W LEATHER

Sole Resistance Chart

Forager

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Better
Non-Marking	No

MADE IN VIETNAM

5511 WORX Men's Oxford

UPPER: Full Grain Leather
FOOTBED: Removable Polyurethane-SD
SHANK: Steel
LAST: 882
CONSTRUCTION: Cement

RATING: ASTM F2892-11, SD, SD
CARE: Leather Protector, Polish
SIZES: M 7-12,13 WW 8-12,13

Sole Resistance Chart

Crosscut Wedge

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	Yes

MADE IN CHINA

8618 RED WING Men's Oxford

UPPER: Full Grain Leather
FOOTBED: FoamTech™ SD
LAST: 216
CONSTRUCTION: Cement

RATING: ASTM F2892-11, SD
CARE: Leather Protector, Shoe Cream
SIZES: B 9-12,13,14 D 6-12,13,14,15 E 7-12 EEE 6-12,13,14

R | W LEATHER

Sole Resistance Chart

Maxum® Lite SD Cross Country

Slip	Better
Oil/Gas	Better
Chemicals	Better
Abrasions	Best
Heat	Good
Non-Marking	Yes

ASSEMBLED IN THE USA W/IMPORTED COMPONENTS

8636 RED WING Men's Oxford

EH

UPPER: Full Grain, Water-Resistant Leather
FOOTBED: Leather Covered Polyurethane
SHANK: H-Tech Stabilizer
LAST: 701
CONSTRUCTION: Strobel Stitched - Cement

RATING: ASTM F2892-11, EH
CARE: Leather Protector, Shoe Cream
SIZES: B 10-12,13,14 D 7-12,13,14,15 EE 8-12,13 H 8-12,13

R | W LEATHER

Sole Resistance Chart

TPU-PU Omni Comfort

Slip	Better
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	Yes

ASSEMBLED IN THE USA W/IMPORTED COMPONENTS

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107 RED WING Men's Oxford

EH

UPPER: Full Grain, Water-Resistant Leather
FOOTBED: ComfortForce®
SHANK: Fiberglass
LAST: 504
CONSTRUCTION: SuperSole® Welt

RATING: ASTM F2892-11, EH
CARE: Leather Protector, Shoe Cream
SIZES: B 9-12,13 C 10-12,13 D 5-12,13,14,15,16 E 7-12,13,14 EE 6-12,13,14,15 H 6-12,13,14

Sole Resistance Chart

Odyssey SuperSole®

Slip	Good
Oil/Gas	Best
Chemicals	Better
Abrasions	Better
Heat	Good
Non-Marking	Yes

MADE IN THE USA

133 RED WING Men's Oxford

EH

UPPER: Full Grain, Water-Resistant Leather
FOOTBED: Nylon Covered Polyurethane
SHANK: Non-metallic
LAST: 801
CONSTRUCTION: Direct Attach

RATING: ASTM F2892-11, EH
CARE: Leather Protector, NaturSeal™, Shoe Cream
SIZES: B 10-12,13,14 D 7-12,13,14,15 EE 8-12,13,14

Sole Resistance Chart

TPU-PU Galaxy

Slip	Better
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	Yes

MADE IN CHINA

8700 RED WING Men's Slip-On

UPPER: Full Grain, Water-Resistant Leather
FOOTBED: Nylon Covered Polyurethane SD
SHANK: Non-metallic
LAST: 225
CONSTRUCTION: Opanka

RATING: ASTM F2892-11, SD
CARE: Leather Protector, Shoe Cream
SIZES: B 10-12,13,14 D 7-12,13,14,15 EE 8-12,13

Sole Resistance Chart

Forager

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Better
Non-Marking	No

MADE IN VIETNAM

8703 RED WING Men's Oxford

UPPER: Full Grain, Water-Resistant Leather
FOOTBED: Nylon Covered Polyurethane SD
SHANK: Non-metallic
LAST: 225
CONSTRUCTION: Opanka

RATING: ASTM F2892-11, SD
CARE: Leather Protector, Shoe Cream
SIZES: B 10-12,13,14 D 7-12,13,14,15 EE 8-12,13 H 8-12,13

Sole Resistance Chart

Forager

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Better
Non-Marking	No

MADE IN VIETNAM

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ST Steel Toe / Casco de Acero
AT Aluminum Toe / Casco de Aluminio
NT Non-Metallic Toe / Casco No Metálico
EH Electrical Hazard / Di-Eléctrico
PR Puncture Resistant / Resistente a las Perforaciones

6333 WORX Men's Oxford

UPPER: Polyurethane Coated Leather
FOOTBED: Removable EVA
SHANK: Non-metallic
LAST: 882
CONSTRUCTION: Cement
CARE: Leather Protector, Polish
SIZES: M 7-12,13,14 WW 7-12,13

Sole Resistance Chart

StarGrip® Mens

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Better
Non-Marking	Yes

MADE IN CHINA

6551 WORX Men's Oxford

UPPER: Polyurethane Coated Leather
FOOTBED: Removable Polyurethane
SHANK: Steel
LAST: 882
CONSTRUCTION: Cement
CARE: Leather Protector, Polish
SIZES: M 8-12,13,14,15 WW 8-12,13,14,15

Sole Resistance Chart

SSRT Diamond

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	Yes

MADE IN CHINA

8337 RED WING Men's Athletic

UPPER: Full Grain Leather
FOOTBED: Removable Polyurethane-SD
SHANK: Non-metallic
LAST: 228
CONSTRUCTION: Cement

RATING: ASTM F2892-11, SD
CARE: Leather Protector, Shoe Cream
SIZES: B 10-12,13,14 D 6-12,13,14,15,16 EE 8-12,13,14 H 8-12,13

Sole Resistance Chart

Rubber-EVA Viper

Slip	Best
Oil/Gas	Better
Chemicals	Best
Abrasions	Best
Heat	Better
Non-Marking	No

MADE IN CHINA

6266 WORX Men's 6-inch Boot

EH

UPPER: Full Grain Leather
FOOTBED: Removable Polyurethane
SHANK: Non-metallic
LAST: 691
CONSTRUCTION: Direct Attach

RATING: ASTM F2892-11, EH
CARE: Leather Protector, Polish
SIZES: M 4-12,13,14 WW 8-12,13

Sole Resistance Chart

PU Cascade I

Slip	Better
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	Yes

MADE IN CHINA

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607 RED WING Men's 6-inch Boot

EH

UPPER: Full Grain, Water-Resistant Leather
FOOTBED: ComfortForce®
SHANK: Fiberglass
LAST: 695
CONSTRUCTION: Dual Density Supersole® Welt

RATING: ASTM F2892-11, EH
CARE: Leather Protector, NaturSeal™, Shoe Cream
SIZES: A 10-12,13,14 B 8-12,13,14,15 C 8-12,13 D 6-12,13,14,15,16 E 7-12,13 EE 6-12,13,14,15 H 7-12,13,14,15

Sole Resistance Chart

Aztec SuperSole® 2.0

Slip	Better
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	Yes

MADE IN THE USA

923 RED WING Men's 6-inch Boot

EH

UPPER: Full Grain Leather
FOOTBED: Redbed™ featuring Agion® anti-microbial treatment
SHANK: Fiberglass
LAST: 694
CONSTRUCTION: SuperSole® Welt

RATING: ASTM F2892-11, EH
CARE: Boot Oil, Leather Protector, Shoe Cream
SIZES: A 10-12,13,14 B 9-12,13,14,15 C 9-12,13 D 6-12,13,14,15,16 E 8-12,13 EE 6-12,13,14,15 H 8-12,13

Sole Resistance Chart

Horizon™ SuperSole®

Slip	Good
Oil/Gas	Best
Chemicals	Better
Abrasions	Better
Heat	Good
Non-Marking	Yes

MADE IN THE USA W/IMPORTED MATERIALS

6235 WORX Men's 6-inch Boot

EH

UPPER: Full Grain Leather
FOOTBED: Removable Polyurethane
SHANK: Steel
LAST: 702
CONSTRUCTION: Goodyear Welt

RATING: ASTM F2892-11, EH
CARE: Leather Protector, Polish
SIZES: M 6-12,13 WW 7-12,13

Sole Resistance Chart

StarGrip® Mens

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Better
Non-Marking	Yes

MADE IN CHINA

6286 WORX Men's 8-inch Boot

EH

UPPER: Full Grain Leather
FOOTBED: Removable Polyurethane
SHANK: Non-metallic
LAST: 691
CONSTRUCTION: Direct Attach

RATING: ASTM F2892-11, EH
CARE: Leather Protector, Polish
SIZES: M 7-12,13,14 WW 8-12,13

Sole Resistance Chart

PU Cascade I

Slip	Better
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	Yes

MADE IN CHINA

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ST Steel Toe / Casco de Acero
AT Aluminum Toe / Casco de Aluminio
NT Non-Metallic Toe / Casco No Metálico
EH Electrical Hazard / Di-Eléctrico
PR Puncture Resistant / Resistente a las Perforaciones

1426 RED WING Men's 8-inch Boot

UPPER: Full Grain, Waterproof Leather
FOOTBED: ComfortForce®
SHANK: Fiberglass
LAST: 695
CONSTRUCTION: Dual Density Supersole® Welt

RATING: ASTM F2892-11, EH
CARE: Leather Protector, NaturSeal™
SIZES: D 7-12,13,14 EEE 8-12,13

3M Thinsulate Ultra Insulation 400 gram

Sole Resistance Chart

Aztec SuperSole® 2.0

Slip	Better
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	Yes

MADE IN THE USA

968 RED WING Men's 10-inch Pull-On Boot

UPPER: Full Grain, Water-Resistant Leather
FOOTBED: Nylon Covered Polyurethane
SHANK: Steel
LAST: 55
CONSTRUCTION: Goodyear Leather Welt
CARE: Boot Oil, Leather Protector, Shoe Cream
SIZES: B 9-12,13,14 D 7-12,13,14,15 EE 7-12,13,14

Sole Resistance Chart

Vibram® Laramie

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Best
Non-Marking	Yes

MADE IN THE USA

1125 RED WING Men's 11-inch Pull-On Boot

UPPER: Full Grain, Water-Resistant Leather
FOOTBED: Single density ComfortForce®
SHANK: Steel
LAST: 199
CONSTRUCTION: SuperSole® Welt

RATING: ASTM F2892-11, EH
CARE: Leather Protector, NaturSeal™, Shoe Cream
SIZES: B 9-12,13,14 D 7-12,13,14,15 EE 7-12,13,14

Sole Resistance Chart

Pathfinder™ SuperSole®

Slip	Better
Oil/Gas	Best
Chemicals	Better
Abrasions	Better
Heat	Good
Non-Marking	Yes

MADE IN THE USA

6106 WORX Women's Slip-On

UPPER: Full Grain Leather
FOOTBED: Removable Polyurethane
SHANK: Non-metallic
LAST: 914
CONSTRUCTION: Direct Attach
CARE: Leather Protector, Polish
SIZES: M 6-10,11 WW 6-10

Sole Resistance Chart

StarGrip® Womens

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Better
Non-Marking	Yes

MADE IN CHINA

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4174 RED WING Women's Oxford

UPPER: Full Grain Leather
FOOTBED: Polyurethane
SHANK: Non-metallic
LAST: RDS801-5L
CONSTRUCTION: Cement
CARE: Leather Protector, Shoe Cream
SIZES: M 5-10,11,12 W 6-10,11,12

HRO

Sole Resistance Chart

Victoria

Slip	Best
Oil/Gas	Good
Chemicals	Good
Abrasions	Best
Heat	Best
Non-Marking	Yes

MADE IN CHINA

5530 WORX Women's Oxford

UPPER: Full Grain Leather
FOOTBED: Removable Polyurethane-SD
SHANK: Steel
LAST: JDHHB
CONSTRUCTION: Cement
RATING: ASTM F2892-11, SD, SD
CARE: Leather Protector, Polish
SIZES: M 5-10,11 W 6-10

Sole Resistance Chart

Crosscut Wedge

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	Yes

MADE IN CHINA

6554 WORX Women's Athletic

UPPER: Polyurethane Coated Leather
FOOTBED: Removable Polyurethane
SHANK: Steel
LAST: 882
CONSTRUCTION: Cement
CARE: Leather Protector, Polish
SIZES: M 6-10,11 WW 6-10

Sole Resistance Chart

SSRT Diamond

Slip	Best
Oil/Gas	Best
Chemicals	Best
Abrasions	Best
Heat	Good
Non-Marking	Yes

MADE IN CHINA

1637 RED WING Women's Athletic

UPPER: Full Grain Leather
FOOTBED: Removable Polyurethane-SD
SHANK: Non-metallic
LAST: 228
CONSTRUCTION: Cement
RATING: ASTM F2892-11, SD
CARE: Leather Protector, Shoe Cream
SIZES: B 6-10,11 D 6-10

Sole Resistance Chart

Rubber-EVA Viper

Slip	Best
Oil/Gas	Better
Chemicals	Best
Abrasions	Best
Heat	Better
Non-Marking	No

MADE IN CHINA

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ST Steel Toe / Casco de Acero
AT Aluminum Toe / Casco de Aluminio
NT Non-Metallic Toe / Casco No Metálico
EH Electrical Hazard / Di-Eléctrico
PR Puncture Resistant / Resistente a las Perforaciones

8618 **RED WING**
Men's Oxford

Pg. 96

8700 **RED WING**
Men's Slip-On

Pg. 96

8703 **RED WING**
Men's Oxford

Pg. 97

5511 **WORX**
Men's Oxford

Pg. 97

4053 **RED WING**
Men's Slip-On

Pg. 97

8337 **RED WING**
Men's Athletic

Pg. 98

5530 **WORX**
Women's Oxford

Pg. 99

1637 **RED WING**
Women's Athletic

Pg. 99

1620 **RED WING**
Women's Slip-On

Pg. 99

1623 **RED WING**
Women's Oxford

Pg. 100

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See our manufacturing online as part of the Red Wing video series.

The Factory

Meet the team that crafts 5,000 pairs of boots with pride every day in Red Wing, MN.

The Puritan Stitch Machine

Red Wing still uses Puritan stitch machines which have been in service for over 80 years, due to the unparalleled quality they produce.

rwsc.co/videos >

Made in U.S.A.

Identifying marks can be found throughout this catalog for your reference.

MADE IN THE USA

Entire footwear style and materials are manufactured in the USA.

MADE IN THE USA W/IMPORTED MATERIALS

Footwear materials are imported and then manufactured in the USA.

ASSEMBLED IN THE USA W/IMPORTED COMPONENTS

Footwear components are imported and then assembled in the USA.

U.S. manufacturing continues to be an important part of the one-hundred-plus-year heritage of Red Wing Shoe Company. More than 60% of Red Wing brand footwear is either made entirely in the U.S. or is assembled in the U.S. with imported materials. Less than 40% of Red Wing styles are made complete elsewhere, at a time when 98% of all footwear sold in the U.S. today is made offshore. All Red Wing branded footwear, regardless where it's manufactured, meets Red Wing's high standards for quality, fit and performance. Many shoes made overseas even utilize Red Wing leather shipped from the U.S.

Red Wing Shoe Company operates two U.S. manufacturing plants. They are located in Red Wing, Minnesota, with a union workforce, and in Potosi, Missouri with a non-union workforce. These plants employ more than 800 skilled shoemakers and support staff in well-paying jobs. Red Wing also owns and operates, as a subsidiary, its own tannery in Red Wing, with a union workforce of more than 150 people.

These operations annually produce more than 1.5 million pairs of U.S.A.-made/assembled work boots and other footwear. All design and most materials testing takes place within Red Wing facilities.

Additionally, Red Wing Shoe Company owns and operates more than 140 Red Wing Stores in the U.S., employing more than 500 retail store managers, truck drivers and sales associates. Together with Red Wing's corporate staff, total U.S. employment at Red Wing Shoe Company and its tannery exceeds 1,500 people. Red Wing also indirectly supports hundreds of additional U.S. retail jobs at more than 250 independently-owned Red Wing Stores.

For competitive reasons, Red Wing will continue to make select footwear styles outside the U.S. However, the company is committed to maintaining its U.S. production capabilities.

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6701 RED WING
Men's Oxford

MADE IN THE USA W/IMPORTED MATERIALS

ST

Pg. 18

8701 RED WING
Men's Oxford

MADE IN THE USA W/IMPORTED MATERIALS

ST

Pg. 18

6646 RED WING
Men's Slip-On

ASSEMBLED IN THE USA W/IMPORTED COMPONENTS

ST EH

Pg. 19

6647 RED WING
Men's Slip-On

ASSEMBLED IN THE USA W/IMPORTED COMPONENTS

ST EH

Pg. 19

6618 RED WING
Men's Oxford

ASSEMBLED IN THE USA W/IMPORTED COMPONENTS

ST

Pg. 22

6659 RED WING
Men's Oxford

ASSEMBLED IN THE USA W/IMPORTED COMPONENTS

ST

Pg. 22

4407 RED WING
Men's Oxford

MADE IN THE USA

ST EH

Pg. 23

4408 RED WING
Men's Oxford

MADE IN THE USA

ST EH

Pg. 24

6662 RED WING
Men's Chukka

ASSEMBLED IN THE USA W/IMPORTED COMPONENTS

ST

Pg. 26

6667 RED WING
Men's 5-inch Hiker Boot

ASSEMBLED IN THE USA W/IMPORTED COMPONENTS

ST EH

Pg. 31

6668 RED WING
Men's 5-inch Hiker Boot

ASSEMBLED IN THE USA W/IMPORTED COMPONENTS

ST EH

Pg. 32

6680 RED WING
Men's 5-inch Hiker Boot

ASSEMBLED IN THE USA W/IMPORTED COMPONENTS

NT EH

Pg. 32

U.S.A. MADE

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6681 RED WING
Men's 5-inch Hiker Boot

ASSEMBLED IN THE USA W/IMPORTED COMPONENTS
NT EH

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4472 RED WING
Men's 5-inch Hiker Boot

MADE IN THE USA W/IMPORTED MATERIALS
NT EH MT

Pg. 74

2245 RED WING
Men's 6-inch Boot

MADE IN THE USA
ST EH

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2223 RED WING
Men's 6-inch Boot

MADE IN THE USA W/IMPORTED MATERIALS
ST EH

Pg. 37

2226 RED WING
Men's 6-inch Boot

MADE IN THE USA W/IMPORTED MATERIALS
ST EH

Pg. 37

4439 RED WING
Men's 6-inch Boot

MADE IN THE USA
ST EH

Pg. 39

2406 RED WING
Men's 6-inch Boot

MADE IN THE USA
ST EH

Pg. 39

82406 RED WING
Men's 6-inch Boot

MADE IN THE USA
ST EH

Pg. 39

2263 RED WING
Men's 6-inch Boot

MADE IN THE USA W/IMPORTED MATERIALS
ST EH

Pg. 40

3526 RED WING
Men's 6-inch Boot

MADE IN THE USA W/IMPORTED MATERIALS
ST EH PR

Pg. 41

3507 RED WING
Men's 6-inch Boot

MADE IN THE USA
ST EH PR

Pg. 41

4406 RED WING
Men's 6-inch Boot

MADE IN THE USA W/IMPORTED MATERIALS
ST EH

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PR Puncture Resistant / Resistente a las Perforaciones

2404 RED WING
Men's 6-inch Boot

MADE IN THE USA

ST EH

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4425 RED WING
Men's 6-inch Boot

MADE IN THE USA

ST EH

Pg. 47

2206 RED WING
Men's 6-inch Boot

MADE IN THE USA W/IMPORTED MATERIALS

ST EH

Pg. 47

4483 RED WING
Men's 6-inch Boot

MADE IN THE USA

ST EH MT

Pg. 75

4433 RED WING
Men's 6-inch Boot

MADE IN THE USA W/IMPORTED MATERIALS

ST EH MT

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2233 RED WING
Men's 8-inch Boot

MADE IN THE USA

ST EH

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2238 RED WING
Men's 8-inch Boot

MADE IN THE USA W/IMPORTED MATERIALS

ST EH

Pg. 49

2408 RED WING
Men's 8-inch Boot

MADE IN THE USA

ST EH

Pg. 49

82408 RED WING
Men's 8-inch Boot

MADE IN THE USA

ST EH

Pg. 49

2202 RED WING
Men's 8-inch Boot

MADE IN THE USA W/IMPORTED MATERIALS

ST EH

Pg. 48

2264 RED WING
Men's 8-inch Boot

MADE IN THE USA W/IMPORTED MATERIALS

ST EH

Pg. 49

4473 RED WING
Men's 8-inch Boot

MADE IN THE USA

ST EH PR

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3508 RED WING
Men's 8-inch Boot

MADE IN THE USA
ST EH PR

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3568 RED WING
Men's 8-inch Boot

MADE IN THE USA W/IMPORTED MATERIALS
ST EH PR

Pg. 52

4273 RED WING
Men's 8-inch Boot

MADE IN THE USA W/IMPORTED MATERIALS
ST EH PR

Pg. 55

2414 RED WING
Men's 8-inch Boot

MADE IN THE USA
ST EH PR

Pg. 55

2412 RED WING
Men's 8-inch Boot

MADE IN THE USA
ST EH PR

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4414 RED WING
Men's 8-inch Boot

MADE IN THE USA W/IMPORTED MATERIALS
ST EH

Pg. 53

2491 RED WING
Men's 8-inch Boot

ASSEMBLED IN THE USA W/IMPORTED COMPONENTS
ST EH

Pg. 54

2416 RED WING
Men's 8-inch Boot

MADE IN THE USA
ST EH PR

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NEW

2211 RED WING
Men's 8-inch Boot

MADE IN THE USA W/IMPORTED MATERIALS
ST EH

Pg. 57

4435 RED WING
Men's 8-inch Boot

MADE IN THE USA W/IMPORTED MATERIALS
ST EH MT

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4492 RED WING
Men's 8-Inch Boot

MADE IN THE USA
ST EH MT

Pg. 79

NEW

2218 RED WING
Men's 9-inch Logger-Lineman Boot

MADE IN THE USA
ST EH

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NT Non-Metallic Toe / Casco No Metálico
EH Electrical Hazard / Di-Eléctrico
PR Puncture Resistant / Resistente a las Perforaciones

4418 RED WING
Men's 8-inch Logger Boot

MADE IN THE USA
ST EH

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2292 RED WING
Men's 10-inch Logger Boot

MADE IN THE USA
ST EH

Pg. 61

2221 RED WING
Men's 10-inch Lineman Boot

MADE IN THE USA
ST EH

Pg. 62

2215 RED WING
Men's 9-inch Logger-Lineman Boot

MADE IN THE USA
NT EH PR MT

Pg. 80

4415 RED WING
Men's 9-inch Logger-Lineman Boot

MADE IN THE USA
NT EH PR MT

Pg. 81

2231 RED WING
Men's 11-inch Pull-On Boot

MADE IN THE USA
ST EH

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82231 RED WING
Men's 11-inch Pull-On Boot

MADE IN THE USA
ST EH

Pg. 63

2214 RED WING
Men's 11-inch Pull-On Boot

MADE IN THE USA
ST

Pg. 64

2249 RED WING
Men's 10-inch Pull-On Boot

MADE IN THE USA W/IMPORTED MATERIALS
ST EH

Pg. 66

4471 RED WING
Men's 11-inch Pull-On Boot

MADE IN THE USA
ST EH

Pg. 64

2254 RED WING
Men's 11-inch Pull-On Boot

MADE IN THE USA
ST EH

Pg. 64

2405 RED WING
Men's 11-inch Pull-On Boot

MADE IN THE USA
ST EH

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4470 RED WING
Men's 11-inch Pull-On Boot

MADE IN THE USA
ST EH

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2259 RED WING
Men's 11-inch Pull-On Boot

MADE IN THE USA
ST EH

Pg. 67

2201 RED WING
Men's 11-inch Pull-On Boot

MADE IN THE USA W/IMPORTED MATERIALS
ST EH

Pg. 67

3505 RED WING
Men's 11-inch Pull-On Boot

MADE IN THE USA
ST EH PR

Pg. 67

2230 RED WING
Men's 11-inch Pull-On Boot

MADE IN THE USA W/IMPORTED MATERIALS
ST EH

Pg. 68

2270 RED WING
Men's 11-inch Pull-On Boot

MADE IN THE USA W/IMPORTED MATERIALS
ST EH

Pg. 68

4441 RED WING
Men's 11-inch Pull-On Boot

MADE IN THE USA
ST EH

Pg. 70

2271 RED WING
Men's 11-inch Pull-On Boot

MADE IN THE USA
ST EH

Pg. 71

NEW

4445 RED WING
Men's 11-inch Pull-On Boot

MADE IN THE USA W/IMPORTED MATERIALS
ST EH

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4436 RED WING
Men's 11-inch Pull-On Boot

MADE IN THE USA W/IMPORTED MATERIALS
ST EH MT

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4494 RED WING
Men's 11-inch Pull-On Boot

MADE IN THE USA W/IMPORTED MATERIALS
ST EH MT

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4481 RED WING
Men's 11-inch Pull-On Boot

MADE IN THE USA W/IMPORTED MATERIALS
ST EH MT

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PR Puncture Resistant / Resistente a las Perforaciones

59001 RED WING
Men's 17-inch Pull-On Boot

MADE IN THE USA W/IMPORTED MATERIALS

ST EH PR

Pg. 72

NEW

2382 RED WING
Women's Oxford

MADE IN THE USA W/IMPORTED MATERIALS

ST

Pg. 84

2380 RED WING
Women's 5-inch Hiker Boot

ASSEMBLED IN THE USA W/IMPORTED COMPONENTS

NT EH

Pg. 87

2325 RED WING
Women's 5-inch Hiker Boot

MADE IN THE USA W/IMPORTED MATERIALS

NT EH MT

Pg. 89

2326 RED WING
Women's 6-inch Boot

MADE IN THE USA W/IMPORTED MATERIALS

ST EH

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RED WING SHOES Footwear Care and Accessories

Lengthen the life of your investment with Red Wing care products

Boots that are purpose-built for rugged, wet or rough work environments require personal attention and proper care. The long-term life and daily comfort of your footwear will be prolonged by taking a few minutes to apply the proper boot care products.

Red Wing has many products to make boots last longer. Before making a purchase, verify your selection by referring to the care specification for your specific footwear style number.

1-Clean Before you can apply conditioners and protectors, you need to have a clean surface.

- **A** **Brush** 95164: (12) brush measures approx. 6" x 2"
- **B** **Leather Cleaner** 95163: (24) 4 oz. containers with brush applicator
- **C** **Nubuck/Suede Cleaner Kit** 95166: (12 per case)
- **D** **Saddle Soap Paste** 95136: (12 per case)
- **E** **Dauber** 95165: (24) dauber measures approx. 4" long & 1 1/2" in diameter

2-Condition When you condition boots, you help preserve the life of the leather.

- **F** **Oiled Leather MAX**™ 95135: (6) oiled sponges
- **G** **Paste Wax** 95127: Black NEW 95131: Brown (12) 3 oz. containers
- **H** **Leather Conditioner** 95140: (24) 6 oz. containers
- **I** **Mink Oil** 95160: (24) 2 5/8 oz. containers 95122: (48) .75 oz. containers
- **J** **Black Leather Conditioner** 95126: (24) 2 5/8 oz. containers
- **K** **All Natural Boot Oil** 95132: (24) 8 oz. containers
- **L** **Naturseal**™ 95144: (24) 4 oz. containers-liquid
  95145: (24) 4 oz. containers-paste 95146: 1 gallon-liquid
- **M** **Boot Oil** 95120: (48) 3/4 fluid oz. cans 95130: (24) 8 fluid oz. cans
  95150: (1) 1 gallon 95151: (12) 32 fluid oz. containers
  95152: (12) 16 oz. oil containers w/adjustable brush-empty
- **N** **Empty Naturseal**™ **Bottle With Brush** 95153: (12/case) 16 oz. containers
- **O** **All Natural Leather Dressing** 95142: (24) 4 oz. containers
- **P** **Shoe Cream** 95170: Black 95171: Dusky Brown 95172: Medium Brown 95174: Burgundy
  95176: White 95177: Neutral 95178: Brown 95179: Red Mahogany
  95181: London Tan (oro) (12) 1.6 oz. glass jars

3-Protect Add extra protection to help preserve your footwear investment.

- **Q** **Leather Protector** 95162: (12) 4 oz. non-aerosol pumps
- **R** **Silicone** 95110: (24) 4 oz. cans-dauber 95115: (24) 6 fl. oz. spray pumps 95155: (1) 1 gallon
- **S** **SHOE GOO**® 95124: (12) 3.7 fl. oz. tubes
- **T** **Toe Armor**™ 95128: Brown 95129: Black (6) 2 oz. containers
- **U** **TUFF TOE**® 95133: Black 95134: Brown (12) 1.7 fl. oz. containers
- **V** **Boot Bumper**™ 95182: Black 95183: Dark Brown 95184: Tan 95185: Multi-pack display (12 per case) Size: One size fits all

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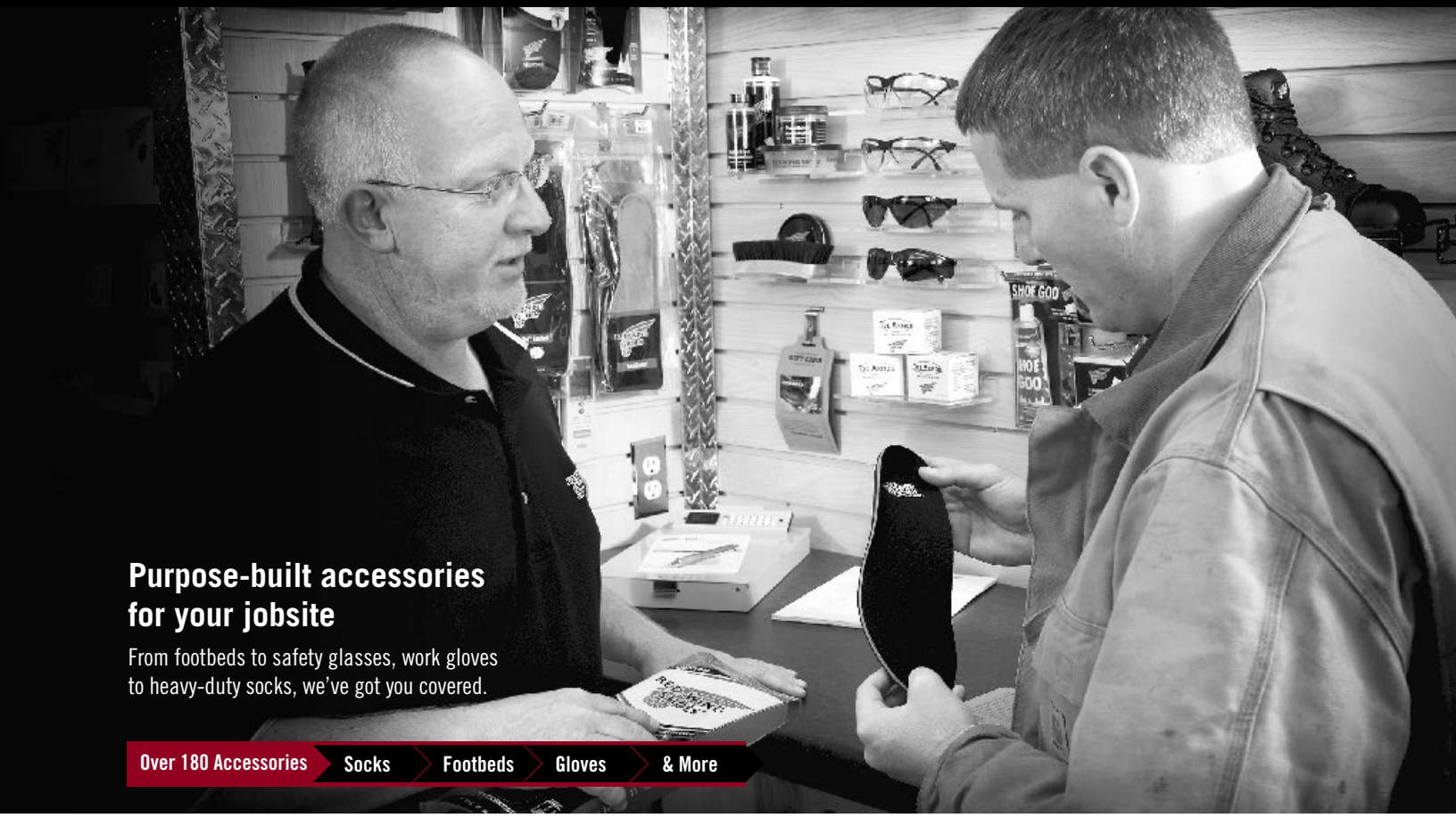


Purpose-built accessories for your jobsite

From footbeds to safety glasses, work gloves to heavy-duty socks, we've got you covered.

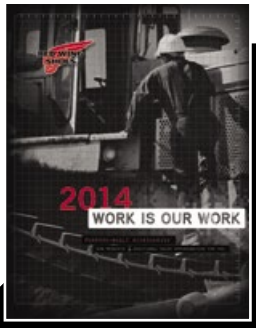
Over 180 Accessories | Socks | Footbeds | Gloves | & More

79 Styles Socks are an integral part of the environment inside the boot that provide additional cushioning, insulation and moisture wicking to keep feet dry.

14 Styles Red Wing has the right glove for the job. Customers can choose from genuine leather or durable synthetic leather options to find the right glove for their needs.

180+ Styles Red Wing offers over 180 purpose-built accessories that provide everything you need to gear up for your jobsite.

19 Styles Footbeds provide underfoot comfort and stability for workers on their feet.



2014 Accessories Catalog

For the full product listings and descriptions of our Red Wing care products and accessories, ask your sales representative for the 2014 Red Wing Accessories Catalog.

To view online visit:
rwsc.co/ac >

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RED WING SHOES, Irish Setter Work, WORX Soft Toe Styles

We carry over 150 STYLES in our soft toe footwear lines.

Style 10877
Red Wing's
iconic work boot.

Red Wing provides a large selection of soft toe styles.

Red Wing, Irish Setter Work and WORX brands all carry soft toe lines in addition to our safety toe footwear. These syles include the same purpose-built features as our safety toe footwear, without the protective toe.

See them all online!

Still looking for more styles? You can view all of our soft toe styles online by going to redwingsafety.com and filtering the product. You will find the soft toe option under the features drop down menu. This will display all the soft toe styles Red Wing carries: Red Wing, Irish Setter Work and WORX.

Footwear Size Comparison Chart (For Most Common International Systems)

USA Men's			3.5	4	4.5	5	5.5	6	6.5	7	7.5	8	8.5	9	9.5	10	10.5	11	11.5	12	13	14	15	16
USA Women's	4	4.5	5	5.5	6	6.5	7	7.5	8	8.5	9	9.5	10	10.5	11	12								
European (EU)	34		35		36	37		38		39	40	41		42		43		44	45	46	47	48	49	50
British	1.5	2	2.5	3	3.5	4	4.5	5	5.5	6	6.5	7	7.5	8	8.5	9	9.5	10	10.5	11	12	13	14	15
CM Men's			21.5	22	22.5	23	23.5	24	24.5	25	25.5	26	26.5	27	27.5	28	28.5	29	29.5	30	31	32	33	34
CM Women's	21	21.5	22	22.5	23	23.5	24	24.5	25	25.5	26	26.5	27	27.5	28	28.5								

Please note that there is no real standard for converting shoes. Your best option is to have your foot measured professionally at a local shoe store and get the Men's and Women's sizes directly from the measurement device.

RED WING SHOES Technology Reference

Red Wing "Force" technologies ensure comfort and protection for today's modern craftsmen on the job.

ForceShield™: This technology provides amazing impact absorption for reliable foot protection. Made of a thin, breathable material, it forms a flexible but protective barrier against impact hazards. Under normal conditions, it retains its soft, flexible nature. When impacted quickly at high stress rates, it actually "freezes" - like water turning to ice - to absorb and dissipate up to 90% of the energy. From metatarsal protection that shields feet from falling objects without the stiffness and bulk of traditional metguards, to ankle protection against painful side impacts, this revolutionary technology changes the nature of foot protection.

ForceGuard™: This technology is a protective covering that provides long-wearing abrasion, oil and chemical resistance on critical areas of the boot.

FlexForce™: This technology combines increased flexibility in the forefoot with a stable platform in the heel. A superior dual-construction process incorporates a welted heel for extra stability, with flexible cement construction in the forefoot for added cushion and a comfortable fit. Elements from our exclusive DynaForce® insole are built in to reduce underfoot pressure.

DynaForce®: A built-in insole system that absorbs pressure and provides overall support, stability and comfort. This innovative technology dramatically reduces underfoot pressure, and blocks painful pressure points by redistributing them evenly across the foot while minimizing shock.

ComfortForce®: This removable footbed features unique Venturi air perforations to help keep feet cool and dry all day. The special weave pattern helps channel the energy caused by walking, and the arch is curved to add extra comfort.

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Red Wing proprietary technologies provide premium performance for the life of the product.

RW Waterproofing System: This system uses a 3-layer approach to keep feet dry. 1 - Linings help move moisture away from the foot to keep it dry. 2 - Foam provides cushioning and a comfortable fit. 3 - A waterproof bootie is a barrier to keep water out. Tricot, a protective material, is applied to the outside of the bootie to ensure a complete waterproof system.

KING TOE®: Larger, non-metallic safety toe box provides 44% more toe room and comfort than our standard steel toe work boots.

CuShin: Comfort tongue technology was designed to minimize pressure some workers feel on their shin or ankle from the top of the boot tongue. A four-way stretch nylon offers relief and flexibility while walking, and an internal padded waffle mesh maintains premium comfort.

RW RedBed™: Advanced comfort via 4-layer construction of a moisture managing fabric cover, impact absorbing urethane foam, heel and motion wrap-around stabilizer and heel strike gel elastomer cushion pad. Also features perforated ventilation, instep supporting columns, longitudinal arch support and engineered heel wall geometry for upper heel strike control.

RW Leather: Starting with hides from U.S. raised cattle with minimal surface imperfections, we control every step of the process, using time-honored techniques to craft leather with natural beauty and unmatched durability.

Blood-Borne Pathogen Protection: Footwear that carries the blood-borne pathogen logo incorporates a waterproof membrane that is highly breathable. In addition, the membrane has been shown to provide resistance to penetration of blood-borne pathogens per ASTM F1671. However, no product offers total protection. In spite of the high quality standards to which this footwear and the membrane are produced, the barrier properties can be compromised by many factors, including wear, tears, delamination, sewing or imperfect seams. Under no circumstances will Red Wing Shoe Company, Inc., or the manufacturer of the membrane, be responsible for damages arising from the use of this product.

Heat-Resistant Outsole (HRO): Soles that have been designed and tested to perform on high heat surfaces. Soles identified as HRO are heat resistant to melting at a minimum of 475° Fahrenheit.

RW SuperSole™: Single density urethane sole designed to provide durability and comfort. It delivers performance factors of abrasion resistance, cut resistance, traction, and oil and chemical resistance.

RW SuperSole™ 2.0: Dual density urethane sole designed with inner sole to provide cushion and comfort, and outer sole to provide durability and protection. This premium sole not only provides top performance in traction, abrasion resistance, cut resistance, oil and chemical resistance, but also delivers maximum comfort.

Irish Setter technologies provide premium performance for the life of the product.

UltraDry™ Waterproofing System: Our UltraDry™ construction combines a moisture management lining with waterproof components for dry, long-lasting comfort and performance.

StableFlex: This technology combines increased flexibility in the forefoot with a stable platform in the heel. Our superior dual-construction process incorporates a welted heel for extra stability, with cement construction in the forefoot for added flexibility and a comfortable fit.

RPM™ Technology: A breakthrough composite material that significantly reduces the weight of the boot, providing extreme comfort and added endurance. Engineered to provide the durability and strength of traditional materials without the extra weight.

ExoFlex™ Technology: Patent-pending, ExoFlex™ technology allows the boot to expand to accommodate the back of your foot. And then once you're in, it contracts for a lock-tight, high-performance fit that provides toe spring and agility in every stride.

ThermalBoost™: This construction incorporates underfoot insulation that serves as a barrier to heat loss between the foot and frozen ground.

ArmaTec: This technology is a protective covering that is incredibly tough and abrasion resistant. Placement of ArmaTec in high wear areas helps preserve and lengthen the life of a boot.

Trout Brook Leather: Handcrafted by our S.B. Foot Tanning Company, this leather is crafted exclusively for our Irish Setter brand and is named after the trout brook which flows just outside the back door of the tannery in Red Wing, Minnesota. Using only U.S.-raised steer hides, the master tanners at S.B. Foot use time-proven methods to create the most durable leather, leather that will meet the demands of the toughest trail or job site.

WORX technologies provide premium performance for the life of the product.

WORX® 6 Month Waterproof Warranty: See page 136 for details.

Goodhue Leather: Handcrafted, full grain leather manufactured by our S.B. Foot Tanning Company in Red Wing, Minnesota. Goodhue Leather is crafted using time-proven techniques, to yield the right color, consistency and durability.

Red Wing Shoes partners with leading technology companies and well-known brands to develop innovation in work footwear.

GORE-TEX®: Red Wing uses GORE-TEX® for the ultimate in comfort and protection. The GORE-TEX® membrane blocks moisture from the outside, while allowing moisture inside to evaporate. GORE-TEX® has over 9 billion pores per square inch that prevent water from getting to your feet while allowing sweat vapor to pass right through, keeping your feet dry and comfortable in all conditions.

3M™ Thinsulate™ Insulation: Thin, warm and lightweight insulation with the versatility to be worn outside and inside, to work and at work, keeping active feet comfortable even in damp conditions.

3M™ Thinsulate™ Ultra Insulation: The ultimate insulation for cold weather boots, 3M™ Thinsulate™ Ultra Insulation is thin, warm and lightweight, with the durability to withstand long hours of hard wear and keep feet warm even in damp conditions.

CSA Grade 1 & ESR Classification: Refers to the Canadian Standards Association's (CSA) approval (CAN/CSA-Z195-02) for protective footwear.

SwenFlex®: These non-metallic, puncture resistant midsoles are manufactured from high strength, woven fibres. They meet or exceed all world standards for puncture resistance including CSA, ASTM and EN.

Boa® lacing system: Boa® is a revolutionary closure system for boots that makes getting in and out of lace-up boots faster and easier than ever. Turn the dial to tighten laces to the perfect tension, with no pressure points. One click of the reel releases the laces instantly.

Vibram®: Exceptional design intersects with innovative rubber compounds to create versatile, performance outsoles. Vibram® outsoles offer excellent traction and high abrasion resistance in a multitude of environments.

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WORK ENVIRONMENT HAZARDS

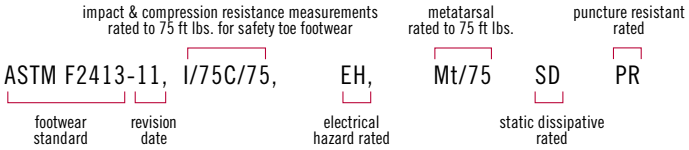
Every work environment exposes workers to different types of hazards. Each employer is required to perform a workplace assessment to determine the presence of work hazards and the need for personal protective equipment (PPE). In the case of foot injuries, common potential hazards include falling or rolling objects, electrical shock or piercing of footwear soles with sharp objects. There are countless situations and hazards that occur in the workplace everyday that can cause serious foot injury. The best protection from the work hazards that you can and cannot anticipate is quality PPE. For footwear, Red Wing Shoe Company is committed to providing quality, safety footwear for many types of workers and their working environments.

The footwear protection guidelines in this catalog were gathered to provide a general overview and quick comparison of global footwear safety standards. This information is not a definitive standard and we encourage you to refer to the official safety standard for clarification.

PROTECTION STANDARDS

Red Wing safety shoes and boots adhere to the most rigorous industry safety standards, regardless of how extreme the conditions. Workers the world over have come to depend on Red Wing boots as the standard in safety footwear performance. Two major governing bodies regulate safety standards in North America: ASTM and CSA.

ASTM International: ASTM plays a leadership role in setting safety standards for footwear and other products.
ASTM F2413-11: Standard Specification for Performance Requirements for Protective (Safety) Toe Cap Footwear. Applies to the following hazards: I, C, Mt, Cd, EH, SD, PR
I/75 C/75: This rating is for impact and compression resistance. It determines a shoe's capacity to protect the toe area against falling or rolling objects. "I/75 and C/75" refer to the impact and compression energy in foot pounds for which the boot is rated. Class 75 is the highest level and is recommended for most applications.



Canadian Standards Association (CSA): CSA is a not-for-profit, membership-based association that develops Canadian standards to enhance public safety and health. The standard for foot protection is listed as CSA approved.
CSA Grade 1 & ESR Rated: Refers to the Canadian Standards Association's (CSA) approval (CAN/CSA-Z195-09) for protective footwear.

green tag

Indicates the highest Canadian standard, 125 joules of energy, for toe impact with sole protection. There is a puncture-resistant midsole in every pair of CSA Grade 1 footwear that withstands a force of not less than 1200 N.

orange tag

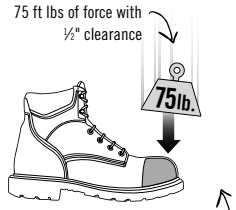
Indicates soles that provide resistance to electrical shock. Under dry conditions, leakage current shall not exceed 1 mA when footwear is exposed to 18 kV at 60Hz for 1 minute.

ASTM F2892-11: Refers to the ASTM Standard Specification for Performance Requirements for Soft Toe Protective Footwear (Non-Safety/Non-Protective Toe). ASTM developed non-safety toe cap (soft toe) requirements to allow manufacturers to demonstrate the performance level of non-safety toe cap (soft toe) footwear. This specification covers minimum requirements for the performance of footwear to provide protection against a variety of workplace hazards other than the toe area that can potentially result in injury, for example, electrical hazard and static dissipative.

Conductive Footwear: Designed to dissipate static electricity from the body, through the shoes into grounded floors. Minimizes static electricity, which reduces the possibility of ignition of volatile chemicals or explosives. **WARNING:** Conductive footwear is not to be worn near open electrical circuits or highly charged objects of any kind requiring electrical hazard (non-conductive) footwear. Red Wing does not currently manufacture or market conductive footwear.

TOE PROTECTION

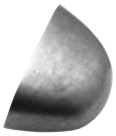
Heavy falling or dropped objects and vehicles in motion are work hazards your customers face every day. In many cases, employers require protective footwear; in other cases, it just makes good sense. Red Wing has three types of toe caps to choose from. All of Red Wing's safety toe footwear meets ASTM F2413-11, I/75C/75 standards for impact and compression.



Protection at toe area from drop hazards, rolling objects and crushing accidents.

made from the most durable material for ultimate protection

ST **Steel Toe:** Made of one of the most durable and dependable materials on earth, steel toe caps provide ultimate protection for the most hazardous environments.

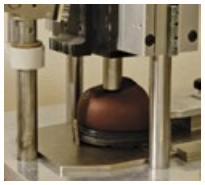


31% lighter than steel

AT **Aluminum Toe:** Made from aluminum material, these caps are 31% lighter than steel while still meeting the same safety standards.

lighter weight material does not trip metal detectors

NT **Non-metallic Toe:** Made from varying combinations of nylon, plastic, and fiberglass, this toe cap provides the protection of a steel toe cap without the inconvenience of tripping metal detectors.



Above: The weight is dropped onto the protective toe cap area.

TESTING: Impact Resistance tests the shoe's capacity to protect the toe area of the foot against falling objects. For Impact testing, a weight is dropped onto the protective toe cap area of the footwear. The clearance remaining inside the cap after impact is then determined. Each standard identifies the atmospheric conditions of the test, the shape of the striker, the amount of weight and distance from which the weight must be dropped, the velocity of the drop and the impact energy delivered.

TESTING: Compression Resistance tests the shoe's capacity to protect the toe area of the foot against heavy rolling objects. For Compression testing, the toe cap area of the footwear is compressed between parallel platens at a given rate of speed until the required compressive force is reached. The clearance remaining inside the cap after the compression is then determined.

Above: The toe cap is being compressed between the parallel platens.

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OTHER PROTECTION CHARACTERISTICS

Red Wing designs and builds boots with protection for various applications, including Electrical Hazard, Static-Dissipative, Puncture Resistant, and Metatarsal Guard. All Red Wing safety footwear for use in North America meets ASTM F2413-11 standards.

EH ELECTRICAL HAZARD

Electrical Hazard protective sole and heel. The sole construction of this footwear is designed to reduce hazards due to contact of the outsole with electrically energized parts, to provide a secondary source of protection. EH designates footwear that is designed to withstand 18,000 volts (rms) at 60Hz for one minute with no current flow or leakage in excess of 1.0 milliamperes (mA) under dry conditions.

WARNINGS: EH footwear is not to be worn near explosives or in other environments requiring conductive footwear. EH protection is severely deteriorated in the following conditions: excessive wear on the soling material or exposure to wet or humid environments or both.

TESTING: To test electric shock resistant properties, the footwear is placed on a metal mesh platform acting as a large electrode. The footwear is filled with small metal spheres and a second electrode is placed within the spheres. A specified high voltage is applied to the footwear through the metal platform for a given length of time. Resistance is determined by the current flow (or leakage) through the footwear.

Above: The boot is placed on the metal mesh platform. The gauges measure leakage through the footwear.

STATIC-DISSIPATIVE

Static-Dissipative standards for the reduction of the accumulation of excess static electricity by conducting the charge from the body to the ground, while maintaining electrical resistance from 10^6 ohms (1 megohm) to 10^8 ohms (100 megohms).

RECOMMENDED: Static-dissipative footwear should be worn only in clean environments and in conjunction with static-dissipative flooring.

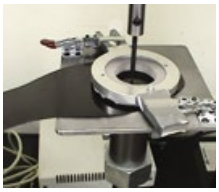
TESTING: Test methods for Static Dissipation vary by standard, using either human subjects or metal spheres inside footwear that are placed on either a wet or dry base electrode plate. A specified voltage is applied for a prescribed time and the electrical resistance is measured. Test conditions also vary in specified atmospheric conditions.

Above: The tester steps on the base electrode plate while the electrical resistance is measured.

PR PUNCTURE RESISTANT

Puncture Resistant standards for reducing the possibility of puncture wounds to the sole of the foot by penetrating objects. Footwear contains a puncture-resistant protective device, such as the midsole, that must be an integral part of the shoe to meet ASTM F2413-11. Must withstand a minimum force of not less than 270 pounds-force.

TESTING: Puncture resistant devices are tested using a sharp steel pin forced into the device at a given speed. The force required to puncture through the device is measured. The devices are also tested for flexibility and corrosion resistance.



Above: The steel pin is forced into the midsole to determine the amount of force required to puncture the material.

MT METATARSAL GUARD

Metatarsal Guard standards for protection of the upper foot and toe area. Developed to reduce or prevent injury to the wearer's metatarsal area (instep) and toes from "drop" hazards.

TESTING: For testing, a wax form is fit into the footwear and a weight is dropped onto the protected metatarsal area of the footwear, similar to the impact test. The height of the wax form after impact is then determined.

Above: The weight is dropped on the protected metatarsal area.

For your convenience, we have included a reference to these websites to provide further information about the footwear standards we use for approving our footwear as well as other sites that include information about safety.

ASTM: www.astm.org
Canadian Standards Association (CSA): www.csa-america.org

OTHER SAFETY RELATED ORGANIZATION WEBSITES
American National Standards Institute (ANSI): www.ansi.org
International Organization for Standardization (ISO): www.iso.org
Occupational Safety and Health Administration (OSHA): www.osha.gov

ASTM standards information is copyrighted by ASTM International, 100 Barr Harbor Drive, PO Box C700, West Conshohocken, PA 19428-2959, United States. CAN/CSA standards information by Canadian Standards Association, 5060 Spectrum Way, bureau 100, Mississauga, Ontario, Canada L4W 5N6.

DISCLAIMER: Red Wing Shoe Company, Inc. and their agents expressly state that these descriptions do not represent the actual formal standard - it only provides a quick comparison and general descriptions of testing methods and requirements. Refer to the actual published standards for specific requirements.

This general standards reference guide does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of these standards to establish appropriate safety and health practices and determine the applicability of regulatory limitations prior to use.

The standards are subject to revision at any time by the responsible technical committee(s). ASTM standards must be reviewed every five years and if not revised, either re-approved or withdrawn.

DISCLAIMER: While all Red Wings protect your feet in one way or another, accidents can still happen and injuries can still occur. In an effort to prevent or minimize injury in the event of an accident, we offer footwear with the features above for added protection for your feet from the dangers of the job.

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ICON REFERENCE

All safety toes meet ASTM F2413-11, I/75 C/75 standards for impact and compression.

ST

STEEL TOE
Tempered steel toe caps.

AT

ALUMINUM TOE
Durable, aluminum toe caps are 31% lighter than steel.

NT

NON-METALLIC TOE
Non-metallic toe caps designed for metal sensitive areas.

All protection methods meet ASTM F2413-11 standards.

EH

ELECTRICAL HAZARD
Extra protection from accidental contact with electrically energized objects.

PR

PUNCTURE RESISTANT
Non-metallic or steel midsole reduces foot injuries due to sole puncture.

MT

METATARSAL GUARD
Equipped with a guard that protects the metatarsal area and toes from falling objects.

STATIC-DISSIPATIVE
Helps control the amount of electrical discharge from the body, ideal for sensitive electronic environments.

WATERPROOF
Boot construction that keeps feet dry in wet conditions.

INSULATED
Layers of insulating components provide warmth.

Red Wing, Irish Setter Work and WORX Warranties

Red Wing Warranties

LIMITED WARRANTY RELATING TO RED WING BRANDED FOOTWEAR

Footwear products bearing the "Red Wing" or "Red Wing Shoes" label are warranted against defects in workmanship and materials. If within 6 months of purchase, a defect occurs in a Red Wing branded footwear product as the result of normal use, Red Wing will repair the defect or exchange the product. If a product defect occurs as the result of normal use within 6 to 12 months after purchase, Red Wing will repair the defect or issue a credit for 50% of the purchase price. If a product defect occurs as the result of normal use 12 months or more after purchase, Red Wing may, at its option, issue a fair and reasonable credit that can be applied to the purchase of Red Wing branded footwear. The amount of the credit will be determined in the dealer's sole judgment. Product failures caused by excessive or abusive wear conditions do not qualify for exchange or purchase credit. This warranty is available only to the original purchaser and is not transferable. No adjustment will be given without the original receipt of purchase. You must return your footwear to the Red Wing Shoe dealer from which the footwear was purchased.

DISCLAIMER: The limited warranty relating to Red Wing branded footwear is in lieu of any other express warranty. No agent, employee or representative of Red Wing has any authority to bind Red Wing to any affirmation, representation or warranty concerning Red Wing branded footwear products, except as stated herein. Red Wing shall not be liable for any consequential or incidental damages.

This limited product warranty gives you specific legal rights, and you may also have other rights that vary from state to state. Any implied warranties shall be effective for a period not exceeding 12 months from the date of purchase. Some states do not allow manufacturers to impose time limitations on certain implied warranties, so the above limitation may not apply to you.

30-DAY UNCONDITIONAL COMFORT GUARANTEE

If during the first thirty (30) days immediately following your purchase you are not satisfied with the comfort of your Red Wing branded footwear for whatever reason, Red Wing will refund the purchase price to you, no questions asked, provided you still have your dated receipt of purchase. No adjustment will be given without the original receipt of purchase. You must return your footwear to the Red Wing Shoe dealer from which the footwear was purchased. Limit one return per customer.

Irish Setter Work Warranties

LIMITED WARRANTY RELATING TO IRISH SETTER FOOTWEAR

This warranty is available only to the original purchaser and is not transferable. No adjustment will be given without the original receipt of purchase. You must return your footwear to the Irish Setter dealer from which the footwear was purchased. Irish Setter Work branded footwear products are warranted against defects in workmanship and materials. If within six months of purchase, an Irish Setter Work branded footwear product defect occurs as the result of normal use, Red Wing Shoe Company, Inc. ("Red Wing") will repair the defect or exchange the product. If a product defect occurs as the result of normal use six months or more after purchase, Red Wing may, at its option, issue a fair and reasonable credit that can be applied to the purchase of Irish Setter Work branded footwear. The amount of the credit will be determined in the dealer's sole judgment. Product failures caused by excessive or abusive wear conditions do not qualify for exchange or purchase credit.

Irish Setter Work rubber footwear products are warranted against defects in workmanship and materials. If within sixty days of purchase, an Irish Setter Work rubber footwear product defect occurs as the result of normal use, Red Wing Shoe Company, Inc. ("Red Wing") will repair the defect or exchange the product. If a product defect occurs as the result of normal use after sixty days and up to six months from the date of purchase, Red Wing may, at its option, issue a fair and reasonable credit that can be applied to the purchase of Irish Setter Work rubber footwear. The amount of the credit will be determined in the dealer's sole judgment. Product failures caused by excessive or abusive wear conditions do not qualify for exchange or purchase credit.

DISCLAIMER: The above warranty is in lieu of any other warranty, expressed or implied. No agent, employee or representative of Red Wing has any authority to bind Red Wing to any affirmation, representation or warranty concerning Irish Setter branded footwear products, except as stated herein. Red Wing shall not be liable for any consequential or incidental damages.

This limited product warranty gives you specific legal rights, and you may also have other rights that vary from state to state. Any implied warranties shall be effective for a period not exceeding 6 months from the date of purchase. Some states do not allow manufacturers to impose time limitations on certain implied warranties, so the above limitation may not apply to you.

WORX Warranties

LIMITED WARRANTY RELATING TO WORX FOOTWEAR

WORX footwear products are warranted against defects in workmanship and materials. If within 6 months of purchase, a WORX footwear product defect occurs as the result of normal use, Red Wing Shoe Company, Inc. ("Red Wing") will repair the defect or exchange the product. If a product defect occurs as the result of normal use 6 months or more after purchase, Red Wing may, at its option, issue a fair and reasonable credit that can be applied to the purchase of WORX footwear. The amount of the credit will be determined in the dealer's sole judgment. Product failures caused by excessive or abusive wear conditions do not qualify for exchange or purchase credit. This warranty is available only to the original purchaser and is not transferable. No adjustment will be given without the original receipt of purchase. You must return your footwear to the WORX dealer from which the footwear was purchased.

DISCLAIMER: Except for express waterproof warranties for certain footwear styles, the above warranty is in lieu of any other warranty, expressed or implied, including any warranty of merchantability or fitness for a particular purpose. No agent, employee or representative of Red Wing has any authority to bind Red Wing to any affirmation, representation or warranty concerning WORX footwear products, except as stated herein. Red Wing shall not be liable for any consequential or incidental damages. This limited product warranty gives you specific legal rights, and you may also have other rights that vary from state to state. Any implied warranties shall be effective for a period not exceeding 6 months from the date of purchase. Some states do not allow manufacturers to impose time limitations on certain implied warranties, so the above limitation may not apply to you.

6-MONTH WATERPROOF WARRANTY

Waterproof WORX products are warranted not to leak for six months from the date of purchase provided that the product is properly maintained. If within six months this product leaks as the result of normal use, WORX will repair the defect or exchange the product. Product failures caused by excessive or abusive wear conditions (cut, punctured or severely scraped) do not qualify for exchange or purchase credit. This warranty is available only to the original purchaser and is not transferable. No adjustment will be given without the original receipt of purchase. You must return your footwear to the WORX dealer where the footwear was purchased.

DISCLAIMER: The above warranty is in lieu of any other waterproof warranty. No agent, employee or representative of Red Wing has any authority to bind Red Wing to any affirmation, representation or warranty concerning WORX products, except as stated herein. Red Wing shall not be liable for any consequential or incidental damages.

This limited product warranty gives you specific legal rights and may also provide other rights that vary from state to state. No other written or express guaranties or warranties shall apply. Any implied warranties shall be effective for a period not exceeding six months from the date of purchase. Some states do not allow manufacturers to impose time limitations on certain implied warranties, so the above limitations may not apply to you.

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5511	97							●		
5530	99							●		
5553	50	●			●					
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5584	74	●			●		●			
5586	74	●			●		●			
5601	74			●	●		●			
5603	44	●			●				●	
5608	40	●			●					
5609	41	●			●					
5610	75	●			●		●			
5611	44			●	●				●	
5613	75	●			●		●			
5616	36			●	●					
5618	36			●	●					
5620	47			●	●				●	●
5626	76	●			●		●			
5632	44	●			●				●	
5661	40	●						●		
5686	75	●			●		●			
5700	69	●			●				●	
5701	66	●			●					
5800	41	●			●	●				
5801	52	●			●	●				
5803	53	●			●				●	
5808	50	●			●					
5810	78	●			●		●			
5828	78	●			●		●			
5829	81	●			●		●			
5889	77	●			●		●			
6106	119									
6235	118				●					
6266	117				●					
6286	118				●					
6329	27		●					●		
6333	117									
6337	27		●					●		
6500	70	●			●				●	
6510	23			●	●					
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6551	117									
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6556	31			●	●					
6558	19			●	●					
6618	22	●						●		
6633	22	●			●					
6634	22	●			●					
6640	28	●			●					
6646	19	●			●					
6647	19	●			●					
6659	22	●			●					
6662	26	●						●		

Style #	Page	ST	AT	NT	EH	PR	MT			
6667	31	●			●				●	
6668	32	●			●				●	
6670	34	●			●				●	
6672	31		●		●				●	
6674	32		●		●				●	
6680	32			●	●				●	
6681	32			●	●				●	
6690	33		●		●				●	
6691	31		●		●				●	
6692	25		●		●					
6700	21		●					●		
6701	18	●						●		
6702	21		●					●		
6703	21		●					●		
6704	21		●					●		
6707	24		●					●		
8329	98							●		
8337	98							●		
8618	96							●		
8636	115				●					
8662	98							●		
8700	96							●		
8701	18	●						●		
8702	96							●		
8703	97							●		
8704	97							●		
59001	72	●			●	●			●	
82231	63	●			●					
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83104	20		●		●					
83200	89	●			●				●	
83300	24	●			●					
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83402	34	●			●				●	
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83606	39		●		●					
83608	38	●			●					
83610	46	●			●				●	
83612	38	●			●					
83614	43		●		●				●	
83616	46		●		●				●	●
83618	43	●			●				●	
83624	42	●			●					
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83800	53		●		●				●	
83804	51		●		●					
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83810	61	●			●				●	●
83814	56	●			●				●	●
83816	55		●		●				●	●
83818	59			●	●					
83820	79			●	●	●	●		●	●
83824	51	●			●					
83826	58		●		●				●	
83828	58		●		●				●	●
83900	70		●		●				●	
83902	65		●		●					
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83906	69	●			●				●	
83908	66		●		●					
83910	65	●			●					
83912	68	●			●				●	
83914	69	●			●				●	
89000	72	●			●				●	
89002	72	●			●				●	
89004	72			●	●				●	●

BOLD = New

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